



CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DRWG NO. REV GID
E1000734-v2

SHEET 1 OF 1

ASSEMBLY NO:
[D1000088-v2](#)

OVERALL BILL OF MATERIALS

TITLE: TMS F2 MIRROR MOUNT

	APPROVALS:	DATE:	REV	DCN NO.	BY	CHECK	DCC	DATE
DRAWN / AUTHOR: (REFERENCE CONTENTS)	CIT, CC	24-Nov-10	v1	E1000735-v1	CC			
		24-Mar-11	v2	E1100262-v1	CC			
CHECKED:								
APPROVED:								
DCC RELEASE								

ITEM NO	REQ.	SPARE	TOT.	PART NUMBER	REVISION	DESCRIPTION	MATERIAL
1	1	0	1	D1000085	v1	ALIGO F2 MIRROR WEDGE	6061-T6 Al
2	6	2	8	.250 SST VENT FL WSHR		.255 ID, .468 OD, .032 TH	18-8 SSSL
3	1	0	1	D1002459	v1	ALIGO AOS TRANSMON F2 MIRROR SIDE CLAMP UPPER	6061-T6 Al
4	6	2	8	MS16995-51		SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 0.875 LONG	300 SSSL
5	2	0	2	D1002458	v1	ALIGO AOS TRANSMON F2 MIRROR SIDE CLAMP LOWER	6061-T6 Al
6	3	1	4	99553A999 (McM-Carr) or equiv		SKT SET SCRW, OVAL PT, 1/4-28 X 3/8	316 SSSL
7	3	1	4	99934A330 (McM-Carr) or equiv		SKT SET SCRW, 6-32 X 1/4 L, SILVER TIP	18-8 SSSL
8	3	2	5	9529K44 (McM-Carr) or equiv		440C SS BALL 7/32" DIAMETER, GRADE 24	AISI 440C
9	1	0	1	D1100522	v1	TMS Telescope Second Fold Mirror	(BK7) ₁
10	3	0	3	D1002465	v2	ALIGO AOS TRANSMON F2 MIRROR CLAMP	6061-T6 Al
11	3	1	4	70466S (Century Spring) or equiv		COMPRESSION SPRING .210 O.D., .018 W.D., .63 L, 3.4#/IN	302 SSSL
12	3	1	4	94035A999 (McM-Carr) or equiv		PRECISION SKT SHLDR SCRW 5/32 O.D., 5/8 L, #6-32 X 3/16 THD	18-8 SSSL

FOOT NOTES:

1. Make from EAV-PM-3550-C (CVI Melles Griot), ENHANCED ALU COATED MIRROR 3.500" DIA, .500" THK, BK7.