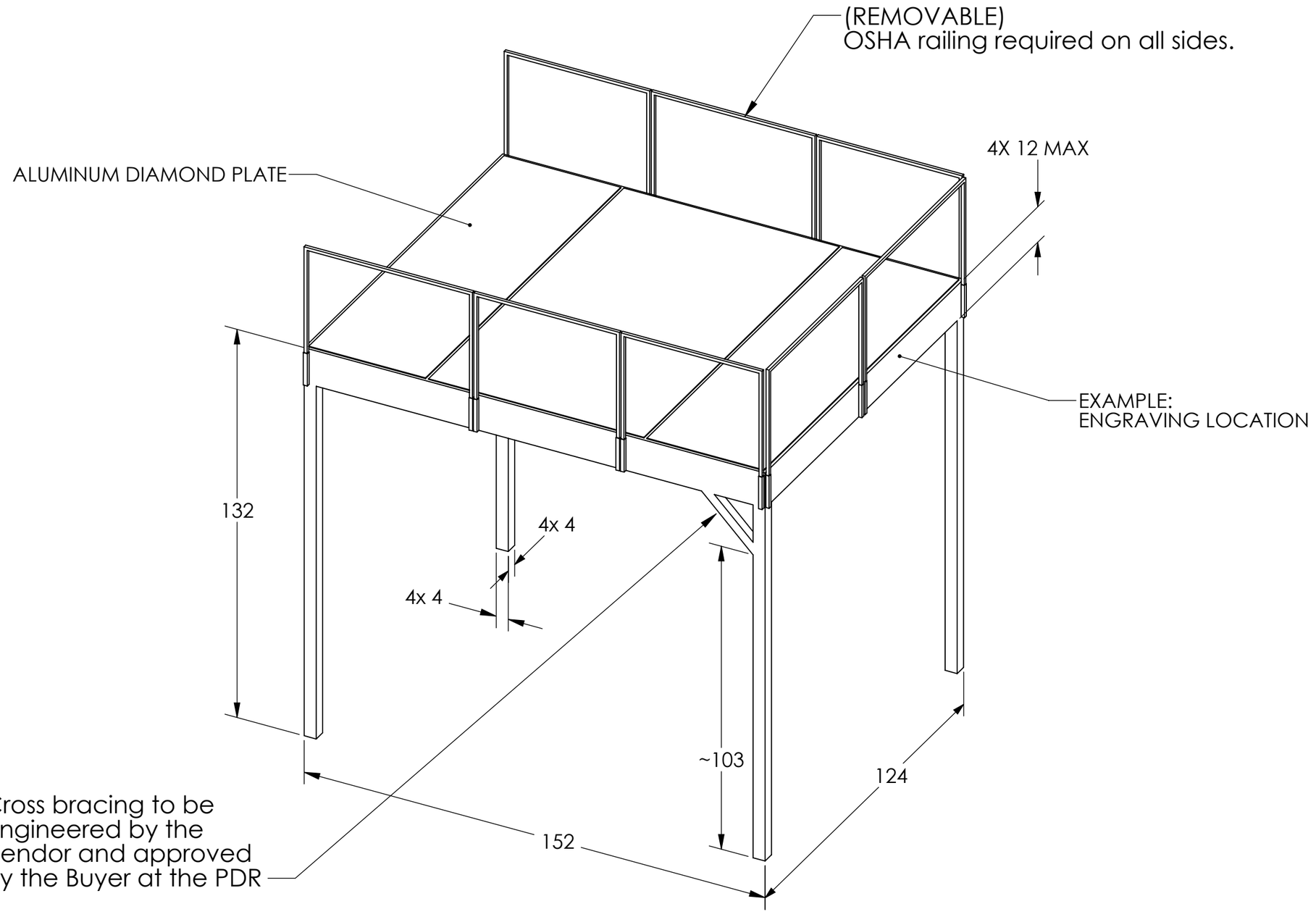
REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

NOTES CONTINUED:

5. ENGRAVE WITH PARTNUMBER , DESIGNATION AND APPROXIMATE WEIGHT.

E.G. D1002926 , 200LB



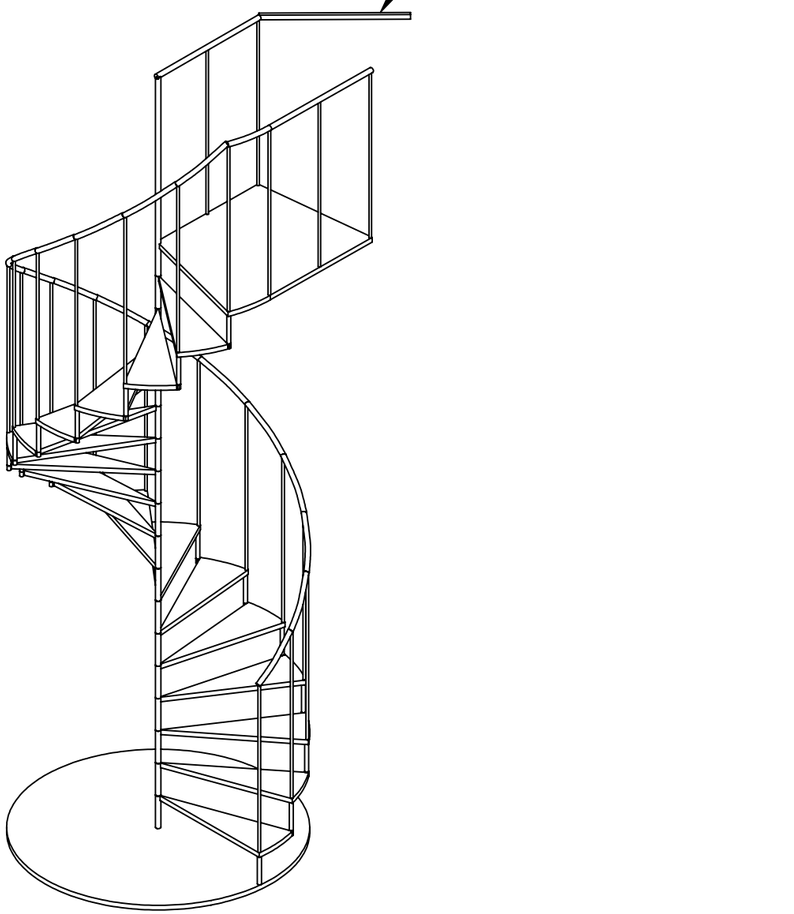
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .XXX ± ANGULAR ± °	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: Module-E	
	MATERIAL: UNKNOWN	FINISH: µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: SEI	DESIGNER: sbarnum	SIZE: B / DWG. NO.: D1002926 / REV.: v1
			NEXT ASSY	DRAFTER: sbarnum Nov 2010	
				CHECKER	
				APPROVAL	SCALE: 1:32 / PROJECTION: / SHEET 1 OF 2

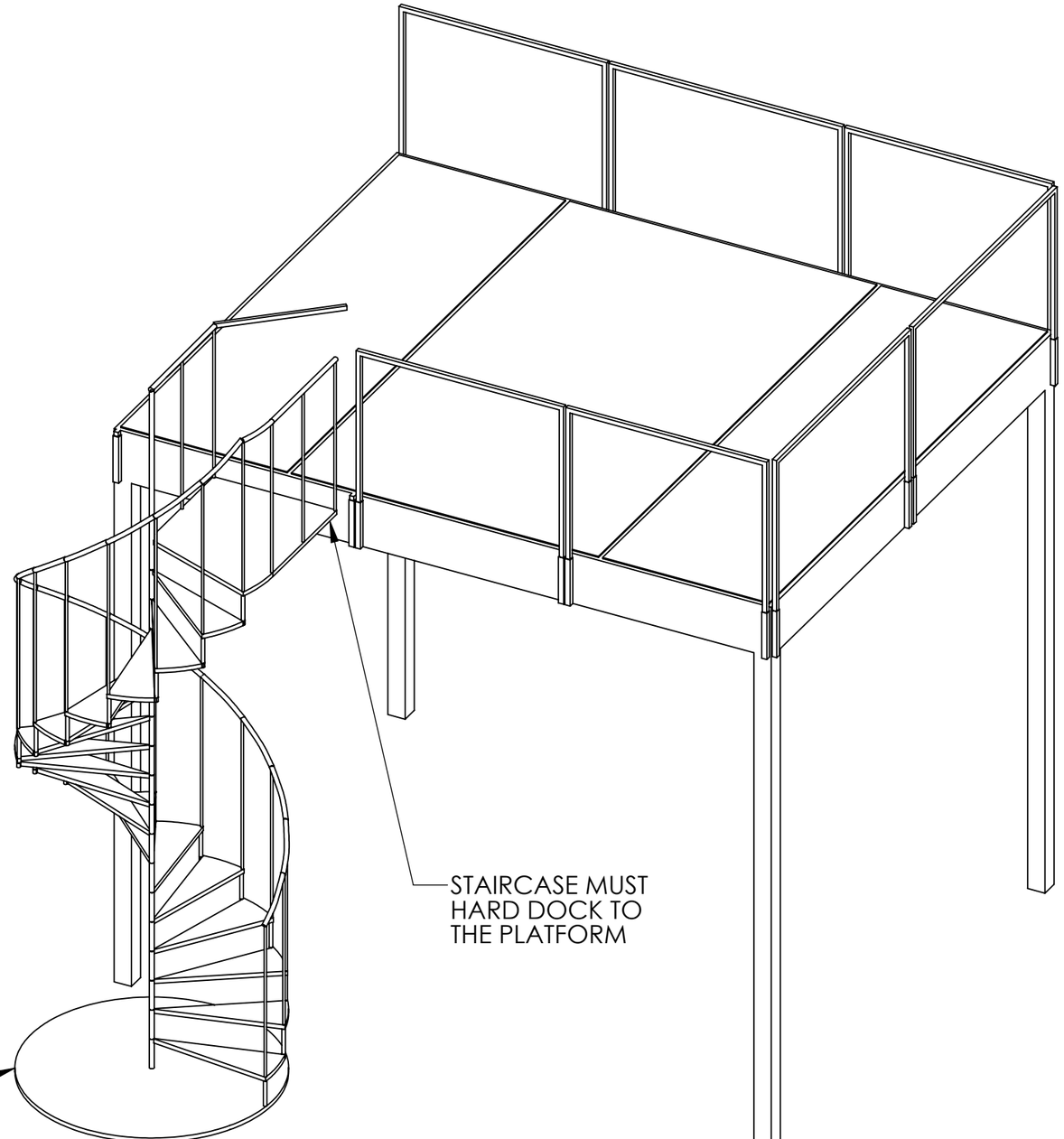
D1002926 Module E, PART PDM REV: X-001, DRAWING PDM REV:

NOTES CONTINUED:

5

REV.	DATE	DCN #	DRAWING TREE #





STAIR CASE TO BE
MOOVABLE TO
REPLACE ANY RAILING
SECTION LOCATION

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .XXX ± ANGULAR ± °	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: Module E, and Spiral Staircase	
	MATERIAL: N/A	FINISH: N/A µinch	SYSTEM / SUB-SYSTEM	DESIGNER / DRAFTER (sbarnum, Nov 2010) / CHECKER / APPROVAL	SIZE: B; DWG. NO.; REV.: v1
			NEXT ASSY	SCALE: 1:28; PROJECTION:	SHEET 2 OF 2

D1002926 Module E, PART PDM REV: , DRAWING PDM REV: