



CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DCN No. **E990240-06**

SHEET **1** OF **1**

## DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
D990400-n/a	ISC Beam Dump Glass	A

**CHANGE DESCRIPTION (FROM/TO):**

Initial release.

**ACTION:**  Incorporate change  Attach DCN to drawing(s)  Other action (specify):

**DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)**

- No hardware affected (record change only)
- List S/Ns which comply already:
- List S/Ns to be reworked or scrapped:
- List S/Ns to be built with this change: 001 & up
- List S/Ns to be retested per this change:
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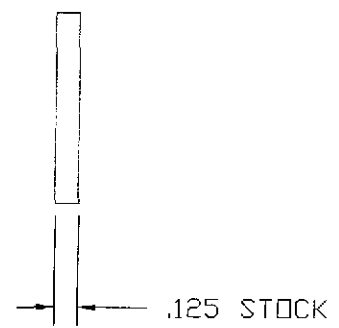
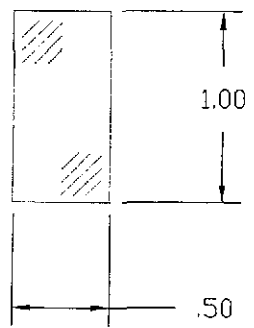
**DCN DISTRIBUTION (X=incl. docs)**

Althouse	Barish	Coles
x Coyne	Lazzarini	Lindquist
Sanders	Shoemaker	Stapfer
Tyler	Weiss	Whitcomb
Camp		x Conley
x Jones		x Smith

**SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT?**  No  Yes (if yes, enter Change Request number )

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: C. Conley	6-3-99		
TASK LEADER: <i>Michael Smith</i>	6/3/99		
GROUP LEADER: <i>Benjamin Coyne</i>	6/9/99		
DCC RELEASE: <i>Anda Pulan</i>	6-23-99		

NOTES: UNLESS OTHERWISE SPECIFIED:  
 ▲ MATERIAL: SHADE 12/14 WELBERS GLASS (SCHOTT GLASS) 3mm (1/8") THICK  
 ▲ MARK CONTAINER OF PARTS WITH THE DRAWING NUMBER FOLLOWED BY 15/78, THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST LOT OR BATCH, AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999 FOR EACH SUCCEEDING LOT PRODUCED. USE 012" HIGH CHARACTERS.  
 ▲ EXAMPLE: D990400-A 5/78 001  
 ▲ APPLY VINYL PROTECTIVE COATING ON BOTH FACES DURING CUTTING PROCESSES.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED								1162 CALIFORNIA INSTITUTE OF TECHNOLOGY INDEPENDENT INSTITUTE OF TECHNOLOGY ISC BEAM DUMP GLASS	
TOLERANCES FRACTIONS: ± 1/64 ANGLES: ± 1/2° ANGULAR DIMS: ± .0015 A TWO PLACE DECIMAL: ± .01		THREE PLACE DECIMAL: ± .005 FOURTH SURFACE: ± .015 SLOPE: ± .0005 REMOVE ALL BURRS								PART FILE DATE: 8-3-78 DRAWN: [ ] CHECKED: [ ] DATE: [ ] ISSUE NO: B PART: D990400-A 1 OF 1	
INT	RELEAS	HEAT TR	FINISH	A	REV	DESCRIPTION	ISSUE DESCRIPTION				
DESCRIPTION	DESCRIPTION	DESCRIPTION	DESCRIPTION	DESCRIPTION	DESCRIPTION	DESCRIPTION	DESCRIPTION				
REFERENCE DRAWINGS	USED ON	HEAT ASSTY									