LIGO PROCESS TRAVELER

DCC Number: E990214-00-X

Date Prepared: 5/14/99

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
D. Coyne	M. Fine	x2034	LIGO	5F511

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
D972714	A	LIGO Isolation Stack Flourel Shim	NA	8)

Used In (next higher assembly):	D972501, LIGO HAM Top Assembly D972001, LIGO BSC Top Assembly

Vendor Name	PO/Contract Number
Molding Solutions Inc.	PO#PC252218 (LIGO-C972703-00-D)

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
N	N	Cleaning and Vacuum Bake processing was done previously as part of the traveler issued 5/15/98 (prior to numbered travelers) Waiver granted on the flourel shims for chambers LHAM1, 2, 3 and 4: to DI rinse and air dry on laminar flow bench instead of the "Walker" or "Seagate" pressure boiling DI process	NA D. Coyne & S. Whitcomb	NA

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	DI Rinse		LLO Vac. Prep. Area	Rinse thoroughly in DI water for 1 minute	T. Evans	
2	Air Dry		LLO Vac. Prep. Area	Let shims air dry on a class 100 laminar flow bench	T. Evans	
3	Wrap & Tag vacuum clean parts per E960022		LLO Vac. Prep. Area	Wrap 4 per UHV foil pouch. Place UHV pouches into one double CPStat (or Bay-Stat) bag	T. Evans	

N.B.: A copy of this traveler must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveler has been completed.

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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
4	Deliver		LLO Clean Storage Area	Attn: R. Riesen, LLO	T. Evans	
5	File		NA	File copy of completed traveler in the DCC	T. Evans	
END: Go to Traveler associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes: