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PARSONS

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P.00

INITIATOR L. Gray

DATE 6/6/98

SEI-NAM ECR-004

ENGINEERING CHANGE REQUEST (ECR)

NEXT ASSEMBLY NO. D972610

CUSTOMER DRAWING NO. D972610

DRAWING TITLE Support Tube Attachment

REVISION: FROM _____ TO _____



HYTEC
INCORPORATED

DESCRIPTION OF CHANGE (Specify Parts, Identify Date (M/DD/YY))

Chamfer at top of eleven 3/8"-24 holes.

Depth minimum of 1/16"

REASONS FOR CHANGE:

Slot at the top of hole offers a sharp edge, which possibly can cut into bolts. This may be cause of debris in threads and eventual galling.

IDENTIFY OTHER SAFETY RISKS THAT OCCURRED DURING DESIGN (Required):

INTERFACE	SAFETY RISK	INITIAL

NOTIFY COGNIZANT DESIGNER: _____

NOTIFY COGNIZANT ENGINEER: _____

APPROVED: *[Signature]*