

INITIATOR T.Z

DATE 6-25-98

L190-8980626-00-D

ENGINEERING CHANGE REQUEST (ECR)

NEXT ASSEMBLY NO. 972501

CUSTOMER DRAWING NO. 972701

DRAWING TITLE Ham Isolation Stack Leg Assembly

REVISION: FROM A TO B



HYTEC
INCORPORATED

DESCRIPTION OF CHANGE (Simple Phrase, Identify Dims If Possible):

Change reference diameter from 16.9 to 16.5
Item 7 was 38 now 40 (spring seats)

REASONS FOR CHANGE:

Update to hardware

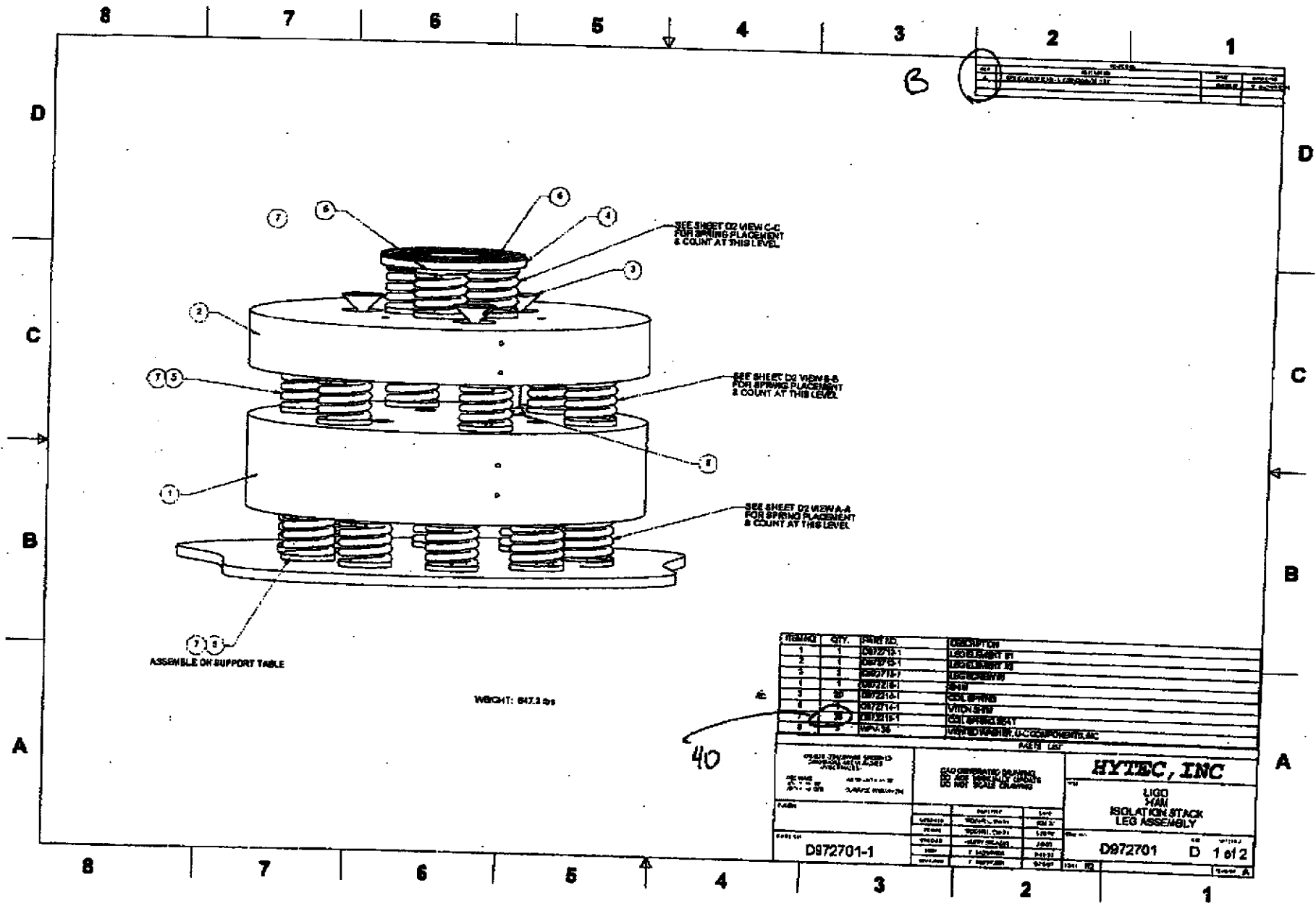
IDENTIFY OTHER PARTS/GROUPS THAT INTERFACE WITH THE ABOVE (Required):

INTERFACE	RESPONSIBLE PARTY	INITIAL

NOTIFY COGNIZANT DESIGNER: Rogers

NOTIFY COGNIZANT ENGINEER: Turn

APPROVED: [Signature]



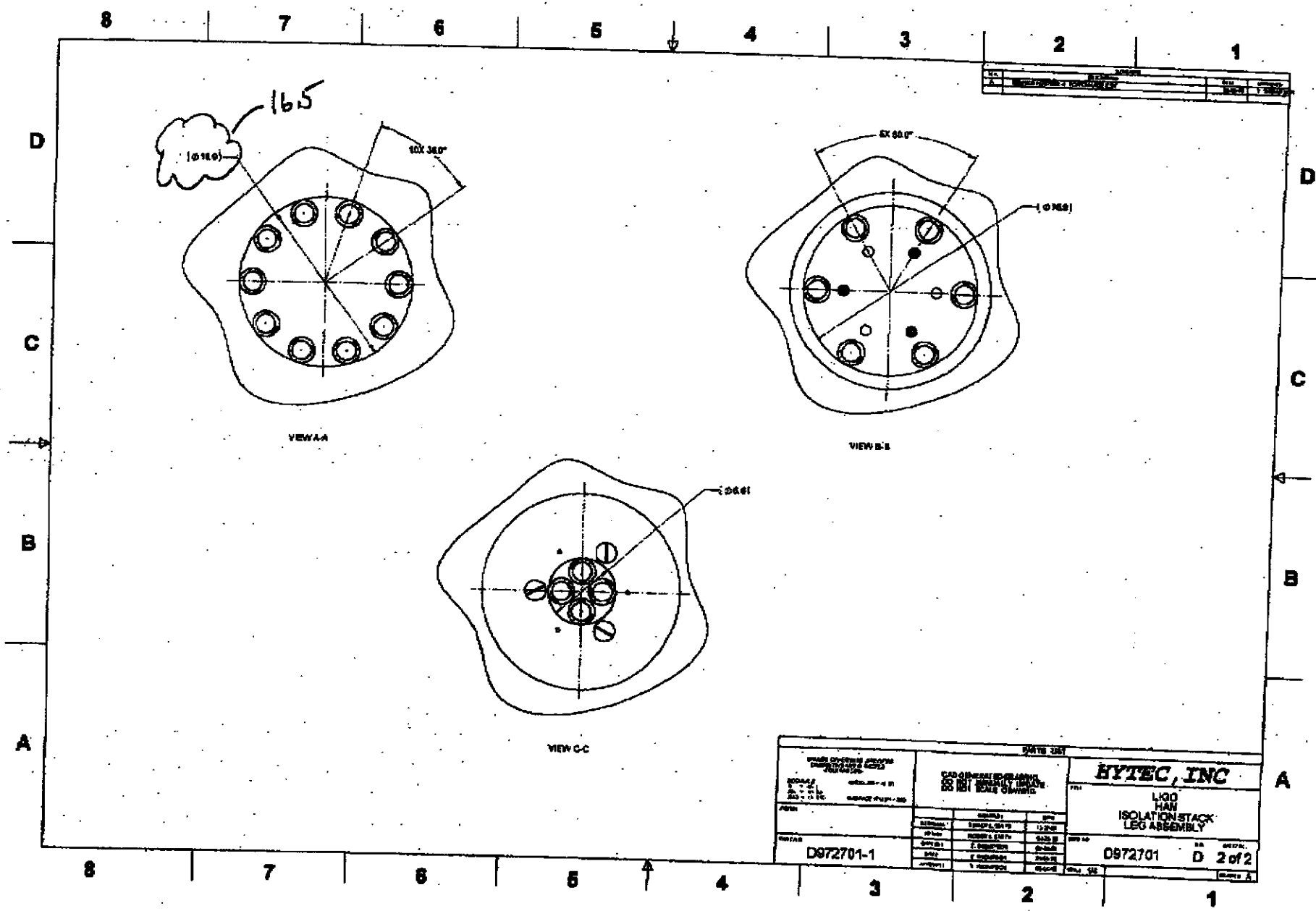
QTY	PART NO.	DESCRIPTION
1	D972701-1	LEG ASSEMBLY #1
2	D972701-2	LEG ASSEMBLY #2
2	D972701-3	LEG ASSEMBLY #3
1	D972218-1	SPR
1	D972218-2	SPR
1	D972218-3	SPR
1	D972710-1	COIL SPRING
1	D972710-2	VITON SPRG
1	D972710-3	COIL SPRING
1	D972710-4	COIL SPRING
1	D972710-5	VITON SPRG
1	D972710-6	COIL SPRING
1	D972710-7	VITON SPRG
1	D972710-8	COIL SPRING
1	D972710-9	VITON SPRG
1	D972710-10	COIL SPRING
1	D972710-11	VITON SPRG
1	D972710-12	COIL SPRING
1	D972710-13	VITON SPRG
1	D972710-14	COIL SPRING
1	D972710-15	VITON SPRG
1	D972710-16	COIL SPRING
1	D972710-17	VITON SPRG
1	D972710-18	COIL SPRING
1	D972710-19	VITON SPRG
1	D972710-20	COIL SPRING
1	D972710-21	VITON SPRG
1	D972710-22	COIL SPRING
1	D972710-23	VITON SPRG
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1	D972710-95	VITON SPRG
1	D972710-96	COIL SPRING
1	D972710-97	VITON SPRG
1	D972710-98	COIL SPRING
1	D972710-99	VITON SPRG
1	D972710-100	COIL SPRING

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HYTEC, INC
 LIGO
 HAN
 ISOLATION STACK
 LEG ASSEMBLY

D972701-1

D972701 D 1 of 2



REV	DESCRIPTION	DATE	BY
1	ISSUED FOR MANUFACTURE	06/26/98	...

HYTEC, INC. LIGO HAN ISOLATION STACK LEG ASSEMBLY		PART NO 0972701	REV D 2 of 2
PART NO 0972701-1		DATE 06/26/98	