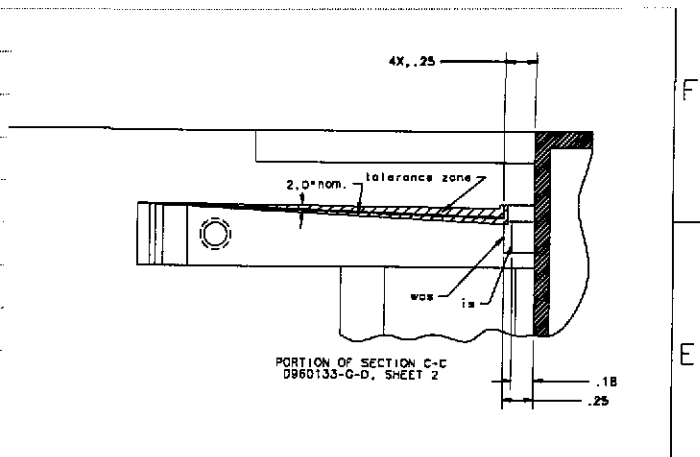




DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
D960136-B-D	LOS Bracket, Sensor/Actuator, Bottom	C
D960137-B-D	LOS Bracket, Sensor/Actuator, Top	C

CHANGE DESCRIPTION (FROM/TO): Due to the angled fly cut defined at the next assembly, the welding stub(defined on Rev. B) is insufficiently thick at the inside corner. The depth of the cleaning slot behind the brackets needs to be reduced from 0.25" to 0.18".



REASON FOR CHANGE: see above

ACTION: Incorporate change Attach DCN to drawing(s) Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)

- No hardware affected (record change only)
- List S/Ns which comply already:
- List S/Ns to be reworked or scrapped:
- List S/Ns to be built with this change:
- List S/Ns to be retested per this change:
-
- D960133 s/n001 shall not be reworked to this change. All others shall
-
-

DCN DISTRIBUTION (X=incl. docs)

- | | | |
|----------|-----------|-----------|
| Althouse | Barish | Coles |
| X Coyne | Lazzarini | Lindquist |
| Raab | Sanders | Shoemaker |
| Stapfer | Tyler | Weiss |
| Whitcomb | Zydowicz | |
| Bork | Zucker | |
| Barton | Mason | |
| Camp | Jones | |
| X Fine | | |
| X Romie | | |

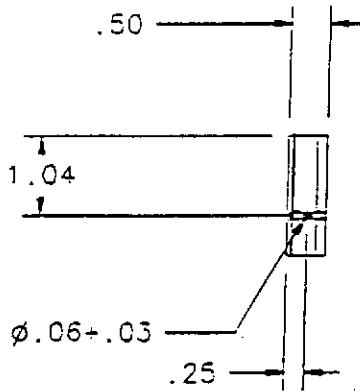
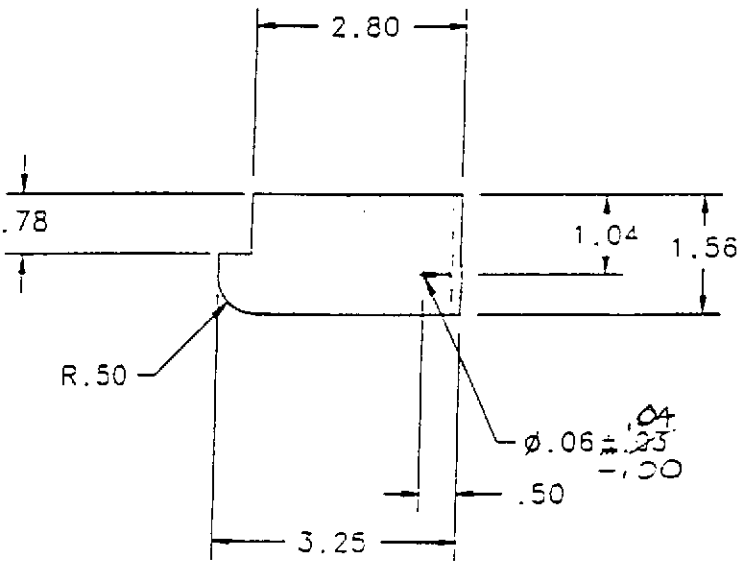
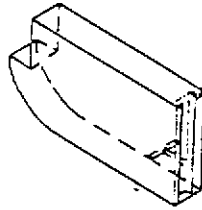
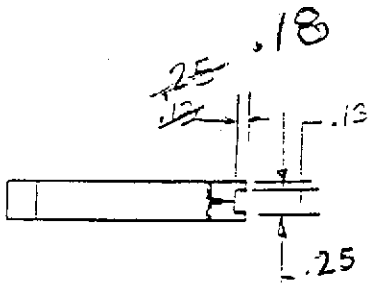
SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT? No Yes (if yes, enter Change Request number)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: <i>J. Romie</i>	8-26-98		
TASK LEADER: <i>[Signature]</i>	8-26-98		
GROUP LEADER: <i>[Signature]</i>	8/26/98		
DCC RELEASE: <i>DEBerkett</i>	8/28/98		

Attachment to

DCN E980832

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	2/5/98	J. Hazel			E980010/INITIAL RELEASE



REV	QTY	DCN	PART OR IDENTIFYING NO	DESCRIPTION OF DESCRIPTION	MATERIAL SPECIFICATION
				PARTS LIST	
<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS 0.XX = ±0.01 0.XXX = ±0.005 ANGLES = ±0.5° DO NOT SCALE DRAWING</small>				<small>APPROVALS</small> DRAWN: J. Hazel CHECKED:	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY TITLE: LOS BRACKET, SENSOR/ACTUATOR, BOTTOM DATE: 4/98 SIZE: B DWG NO.: 0960136
MATERIAL: 304 STAINLESS					

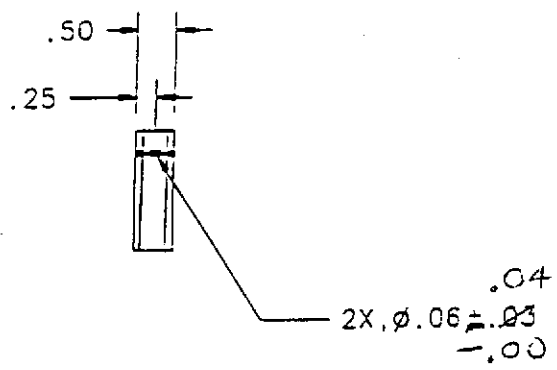
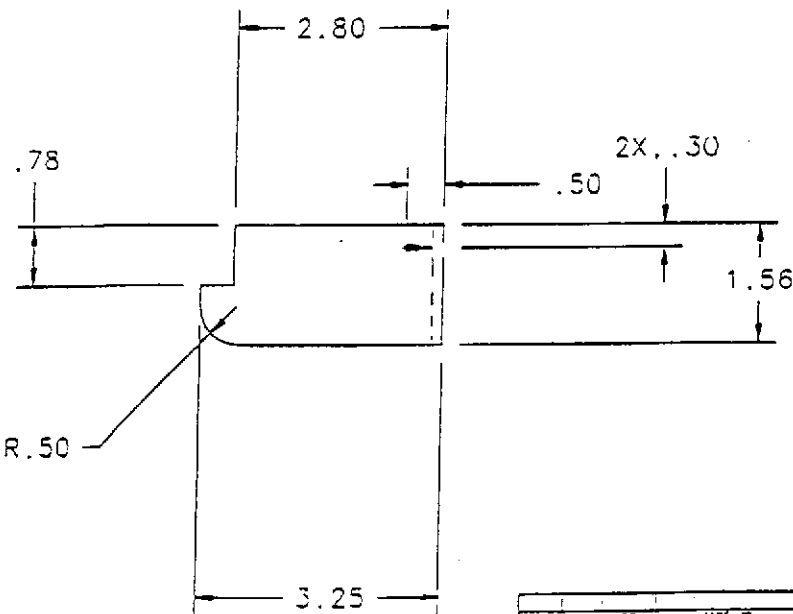
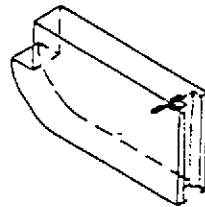
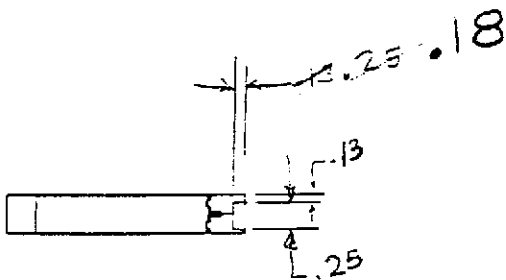
NET ASSEMBLY: 0960133	SCALE: 1/2	FILE NAME: /HOME/DCN/DCN/E980136.DWG	SHEET: 1
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3

Rev. C

Attachment to DCN E980232

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	2/5/98	J. Hazel			E980010/INITIAL RELEASE



QTY REQD	/DCN NO	PART OR IDENTIFYING NO	NOMENCLATURE OF DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN () IN () TOLERANCES ARE: FRACTIONS DECIMALS 0.XX ± 0.01 0.XXX ± 0.005 ANGLES ± 0.5° DO NOT SCALE DRAWING			APPROVALS DESIGNED BY: J. Hazel CHECKED BY:		DATE: 4/98 TITLE: LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
MATERIAL: 304 STAINLESS			SPEC: S		DCN NO: 0960137
PART ASSY: 0960133			SCALE: 1/2		FILENAME: /home/dcc/docs/0960137.pdf

Rev. C