



# DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
D960001-A-D	Small Optic Suspension Assembly	B
D960002-A-D	Sensor/Actuator Plate	B
D960005-A-D	Right Side Plate	B
D960006-A-D	Left Side Plate see sheet 2	B

**CHANGE DESCRIPTION (FROM/TO):**

D960001: Parts List: Items 23-26, change from SST SHCS to silver plated SST SHCS  
 Add item 30. Remove Alt. Item 6. Remove items 36, 38,40, 41, 42 and 47. Change item 39 from D960020, Magnet/Standoff Assembly Fixture to D000342, SOS Gripper Magnet Standoff Fixture. Change item 43 from D960022, Guide Rod Fixture to D000335, Small Optic Guide Rod Gluing Fixture. Change item 45 from D970074, Magnet-to-Dumbbell Standoff Fixture to D000036, Magnet-to-Dumbbell Assembly Fixture.  
 Add item 50, D000035, Magnet and Dumbbell Sanding Fixture. Change last item, D960012, Sensor/Actuator Head to alt item 15, Sensor/Actuator Assembly, Short, SMD. Change Note 3 from "...This procedure also details the use of the fixtures, the cleaning and baking procedures, the quality assurance requirements and the identifications requirements." to "...This procedure also details the use of the fixtures and the cleaning and baking procedures."

D960002: zone C/D3 from 4X,R.0625 +.0010/-.0000 to 4X,R.0625 +.0010/-.0000 OR 4X, .125 DIA 303 STAINLESS DOWEL PINS.

D960005: zone B3 from 2X,R.0625 +.001/- .000 to 2X,R.0625 +.001/- .000 OR 2X, .125 DIA 303 STAINLESS DOWEL PINS. Rotate #10-32 UNF-2B, thru hole 90 deg along with 2X R.0625 holes. Change Section A-A

**REASON FOR CHANGE:** To update the documentation to the as-built configuration

**ACTION:**  Incorporate change  Attach DCN to drawing(s)  Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION (X=incl. docs)																														
<input checked="" type="checkbox"/> No hardware affected (record change only)	<table border="0"> <tr> <td></td> <td>Barish</td> <td>Coles</td> </tr> <tr> <td>X Coyne</td> <td>Lazzarini</td> <td>Lindquist</td> </tr> <tr> <td>Raab</td> <td>Sanders</td> <td>Shoemaker</td> </tr> <tr> <td>Stapfer</td> <td>Tyler</td> <td>Weiss</td> </tr> <tr> <td>Whitcomb</td> <td>Scislowitz</td> <td></td> </tr> <tr> <td></td> <td>Bork</td> <td>Zucker</td> </tr> <tr> <td></td> <td>Barton</td> <td></td> </tr> <tr> <td></td> <td>Camp</td> <td>Jones</td> </tr> <tr> <td></td> <td></td> <td>X Tanner,UFL</td> </tr> <tr> <td></td> <td>X Romie</td> <td></td> </tr> </table>		Barish	Coles	X Coyne	Lazzarini	Lindquist	Raab	Sanders	Shoemaker	Stapfer	Tyler	Weiss	Whitcomb	Scislowitz			Bork	Zucker		Barton			Camp	Jones			X Tanner,UFL		X Romie	
		Barish	Coles																												
X Coyne		Lazzarini	Lindquist																												
Raab		Sanders	Shoemaker																												
Stapfer		Tyler	Weiss																												
Whitcomb		Scislowitz																													
		Bork	Zucker																												
		Barton																													
	Camp	Jones																													
		X Tanner,UFL																													
	X Romie																														
<input type="checkbox"/> List S/Ns which comply already:																															
<input type="checkbox"/> List S/Ns to be reworked or scrapped:																															
<input type="checkbox"/> List S/Ns to be built with this change:																															
<input type="checkbox"/> List S/Ns to be retested per this change:																															
<input type="checkbox"/>																															
<input type="checkbox"/>																															
<input type="checkbox"/>																															

**SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT?**  No  Yes (If yes, enter Change Request number )

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: J. Romie	11-7-00		
TASK LEADER: <i>J. Romie</i>	11-8-00		
GROUP LEADER: <i>J. Coyne</i>	12/5/00		
DCC RELEASE: <i>J. Romie</i>	3-6-01		



# DOCUMENT CHANGE NOTICE

**CHANGE DESCRIPTION (FROM/TO):**

Document No.	Title	New Revision
D960008-A-D	Lower Mirror Clamp	B
D970311-A-D	Safety Stop, Conductive	B
D970312-A-D	Safety Stop, Conductive, Small	B
D970313-A-D	Safety Stop, Conductive, Long	B

**CHANGE DESCRIPTION:**

D960005 continued: and View BB accordingly.

D960006: zone A3 from 2X,R.0625 +.001/-.000 to 2X,R.0625 +.001/-.000 OR 2X,.125 DIA 303 STAINLESS DOWEL PINS. Rotate #10-32 UNF-2B, thru hole 90 deg along with 2X R.0625 holes. Change Section A-A and View BB accordingly.

D960008: zone D2: from 2X, 4-40 UNC-3B THRU to 2X, 6-32 UNC-2B THRU.

D970311: Remove note 3. Change from 1/4-20 UNC-2A THREAD to 1/4-20 X 3/4 UNC-2A SHCS, STAINLESS. Add .086 dia, .120 depth hole in the end.

D970312: Remove note 3. Change from 4-40 UNC-2A to 6-32 X 3/4 UNC-2A STAINLESS SHCS. Add .086 dia, .120 depth hole in the end.

D970313: Remove note 3. Change from 1/4-20 UNC-2A THREAD to 1/4-20 X 1 1/2 SILVER PLATED STAINLESS SHCS, UC COMPONENTS P/N C-2024-NA OR EQUIV. Add .086 dia, .120 depth hole in the end.