



DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
E970038-A-D	Large Optics Suspension (LOS) Structural Fabrication Specification	B
E970132-A-D	Large Optics Suspension Structure Quality Conformance Worksheet	B
E970155-A-D	Large Optics Susp.(LOS) Fixtures and Components Fabrication Spec.	B
E970152-A-D	Large Optics Suspension Fixtures and Components Quality Conformance Worksheet	B

CHANGE DESCRIPTION (FROM/TO):

Update first two documents to include updates to manufacturing process. Also, include changes due to alignment fixture design interface. Update second two documents to include two more fixtures (Magnet Strength Fixture and Coil Strength Fixture) and two more components (PAM Screw and Sensor/actuator PAM Bracket). Included tolerance changes to guide rod fixture.

REASON FOR CHANGE: Changes due to procurement process and interface with alignment fixture design.

ACTION: Incorporate change Attach DCN to drawing(s) Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION
<input checked="" type="checkbox"/> No hardware affected (record change only)	Althouse Barish Coles Coyne Lazzarini Lindquist Sanders Shoemaker Stapfer Tyler Weiss Whitcomb Zydowitez
<input type="checkbox"/> List S/Ns which comply already:	
<input type="checkbox"/> List S/Ns to be reworked or scrapped:	
<input type="checkbox"/> List S/Ns to be built with this change:	
<input type="checkbox"/> List S/Ns to be retested per this change:	
<input type="checkbox"/>	

SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT? No Yes (If yes, enter CR (CCB) or TCP (TRB) no.)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: J. Hazel	1/16/98		
TASK LEADER:			
GROUP LEADER:			
DCC RELEASE: <i>J. Hazel</i>	1-28-98		