

	DCC Number: E080078-00-X
	Date Prepared: 2/7/08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Brian O'Reilly	Ken Mason	225-686-3116	ELIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D080001		Large Trim Mass		3
D080002		Small Trim Mass		3

Used In (next higher assembly):	SEI
---------------------------------	-----

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	per E960022: <ul style="list-style-type: none"> ○ clean per E960022: Ultrasonic clean in Liquinox for 10 minutes. ○ Rinse in distilled water at least 3 times, changing the rinse water every time. Ultrasonic clean in methanol for 10 minutes.	T.E.	2-7-8
2	Vacuum Bake		LLO	per 960022, class A, 200°C for 48 hrs	T.E.	2-12-08
3	Control Point		LLO	Review/Approve RGA scan	BO'R	2-12-08
4	Wrap & Tag vacuum clean parts		LLO		T.E.	2-13-08

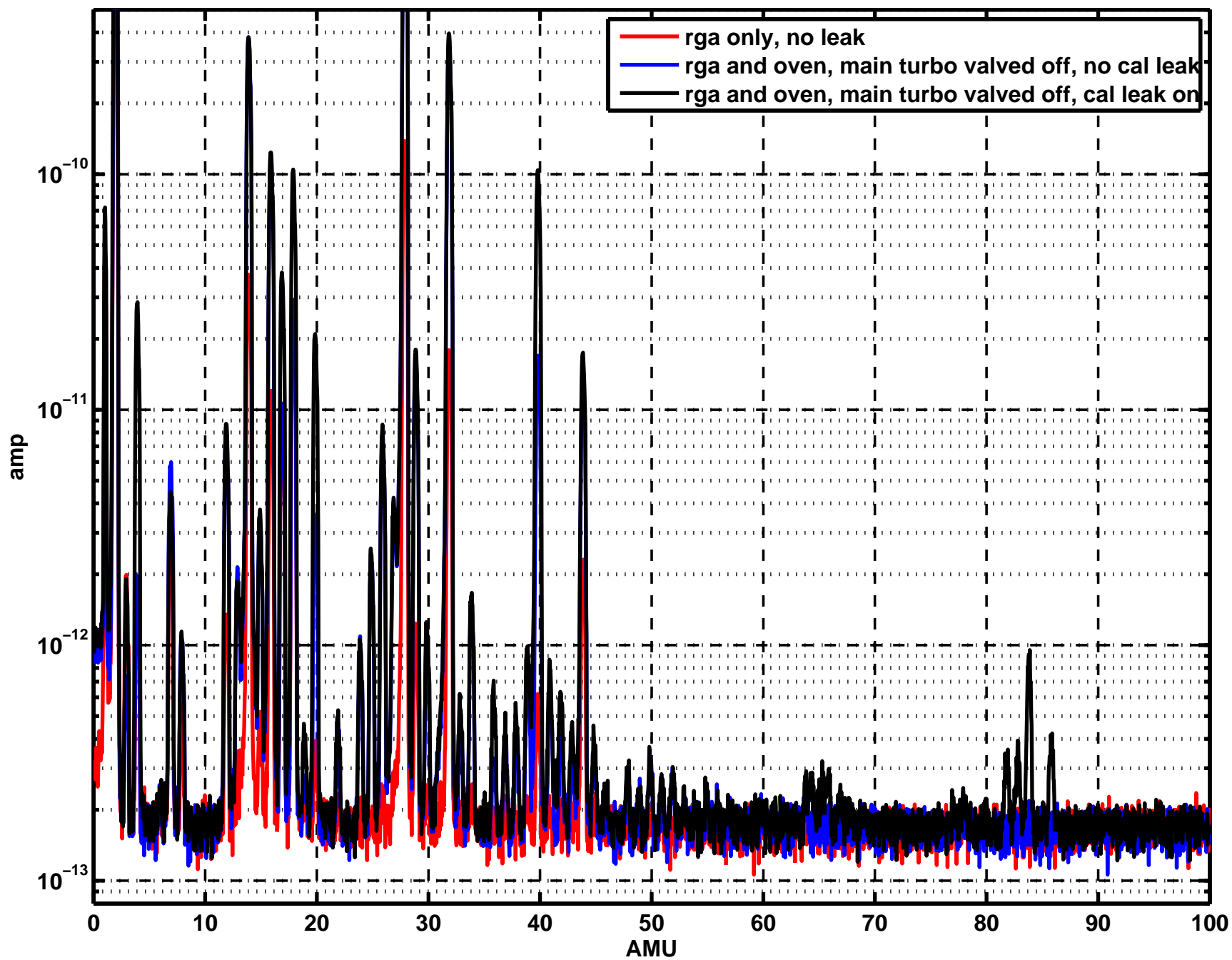
N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Ship and Deliver/File paperwork			Please send to: One for LHO, One for LLO, One for next HAM-ISI File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	BO'R	4-21-08
END: Go to Traveler or procedure associated with next higher assembly processing						

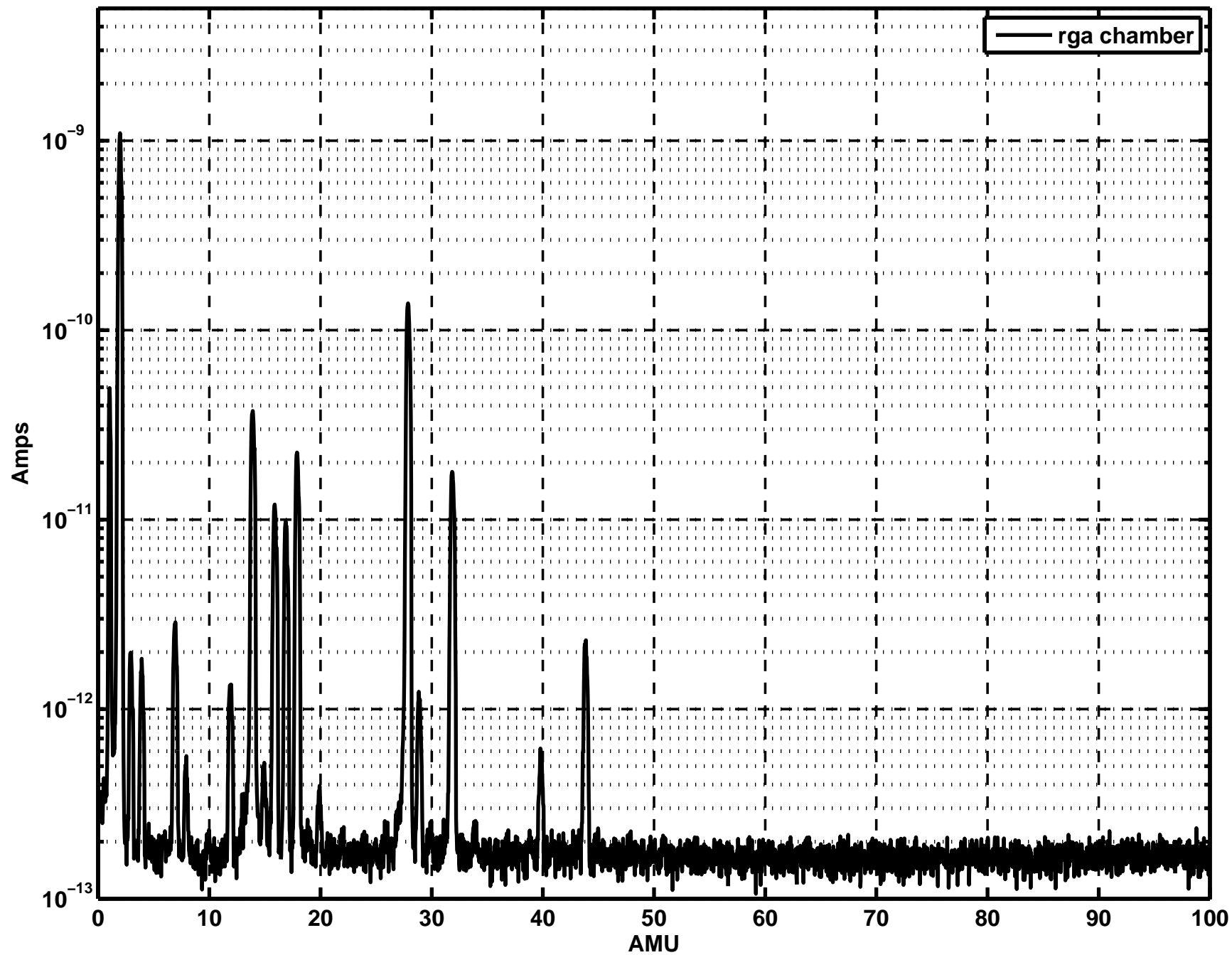
Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

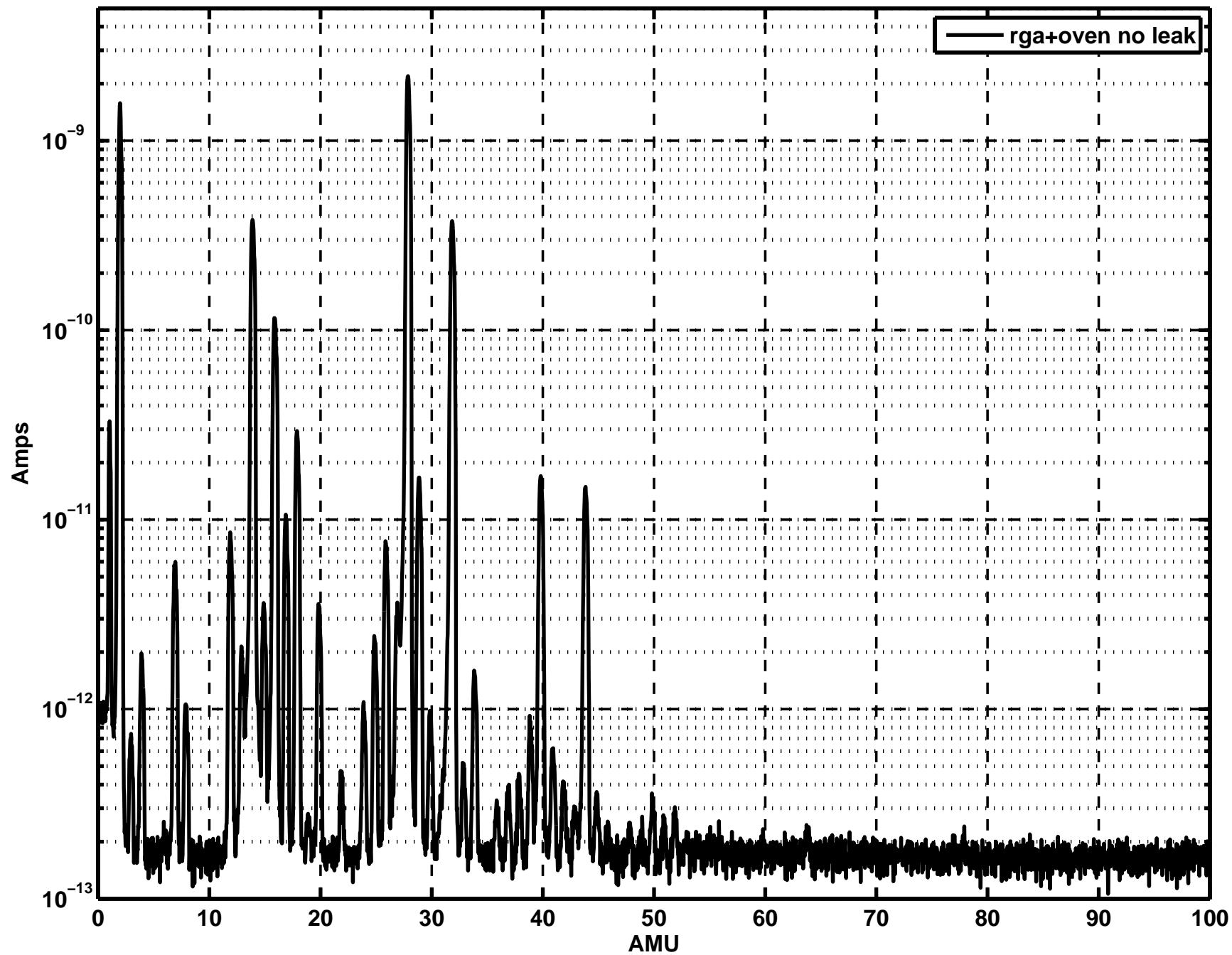
Load 12feb08



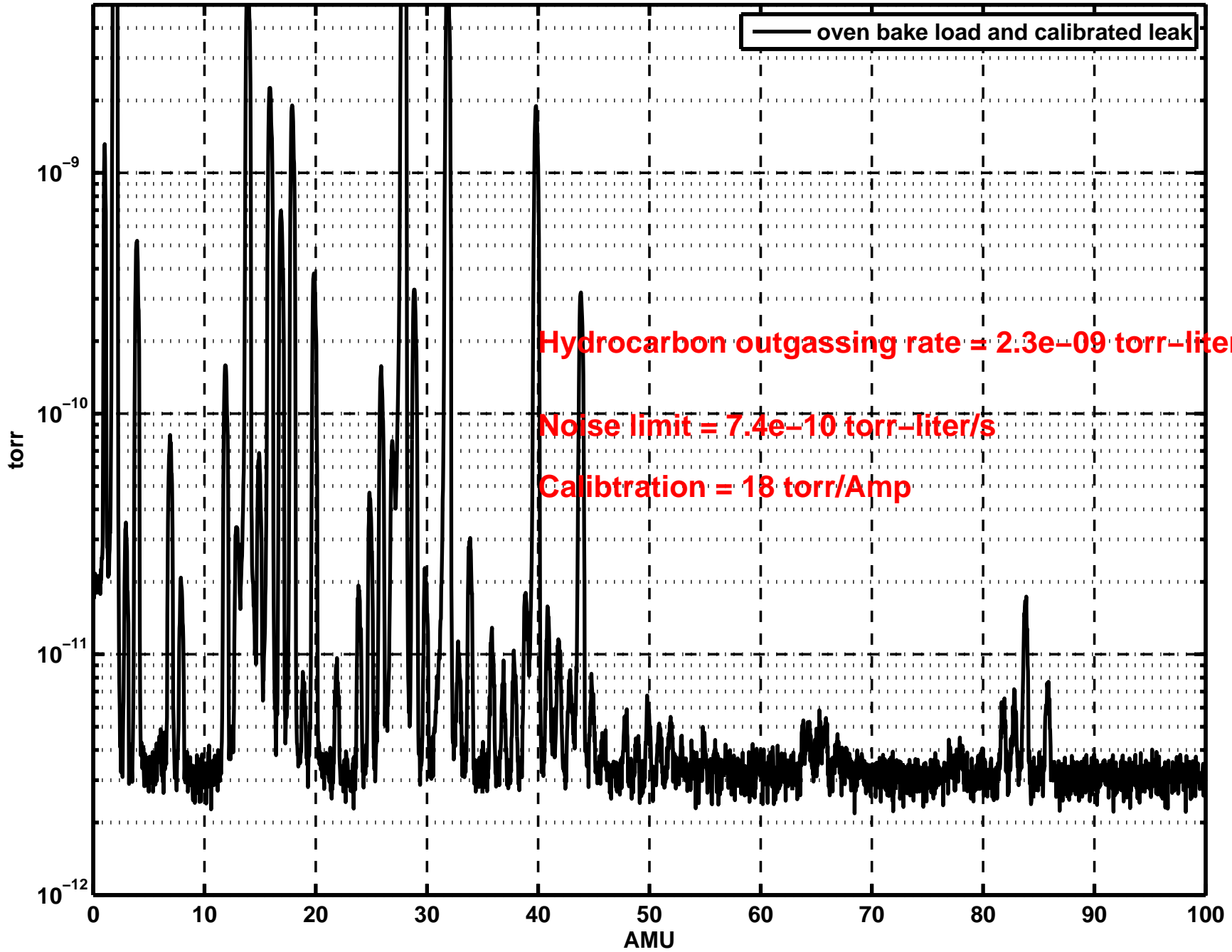
RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)



Hydrocarbon outgassing rate = 2.3×10^{-9} torr-liter/s

Noise limit = 7.4×10^{-10} torr-liter/s

Calibration = 18 torr/Amp