

	DCC Number: E080003-00-x
	Date Prepared: 1/4/08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Stephany Foley	Ken Mason	617-324-5250	E-LIGO SEI HAM	

Dwg/Part Number	Part Description / Material	Qty
D071251 -00	gang barrel nut, 17-4 PH stainless steel (3_8-16 w_2 x 3.0)	6
D071251 -01	gang barrel nut, 17-4 PH stainless steel (3_8-16 w_4 x 2.5)	6
D071251 -02	gang barrel nut, 17-4 PH stainless steel (1_2-13 w_2 x 3.0)	3
D071251 -03	gang barrel nut, 17-4 PH stainless steel (1_2-16 w_3 x 2.5)	9
D071251 -04	gang barrel nut, 17-4 PH stainless steel (1_2-16 w_4 x 2.5)	6

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	per E960022: <ul style="list-style-type: none"> ○ clean per E960022: Ultrasonic clean in Liquinox for 10 minutes. ○ Rinse in distilled water at least 3 times, changing the rinse water every time. 	T.E.	1/5/08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
				○ Ultrasonic clean in methanol for 10 minutes.		
2	Vacuum Bake	1/6/08	LLO	per E960022: 200°C for 48 hrs	T.E.	1/9/08
3	Control Point		LLO	Review/Approve RGA scan	BO'R	1/908
4	Wrap & Tag vacuum clean parts		LLO		T.E.	1/9/08
5	Ship and Deliver/File paperwork			Please send to: Keep at LLO c/o SEI, Joe Hanson File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	BO'R	1/18/08

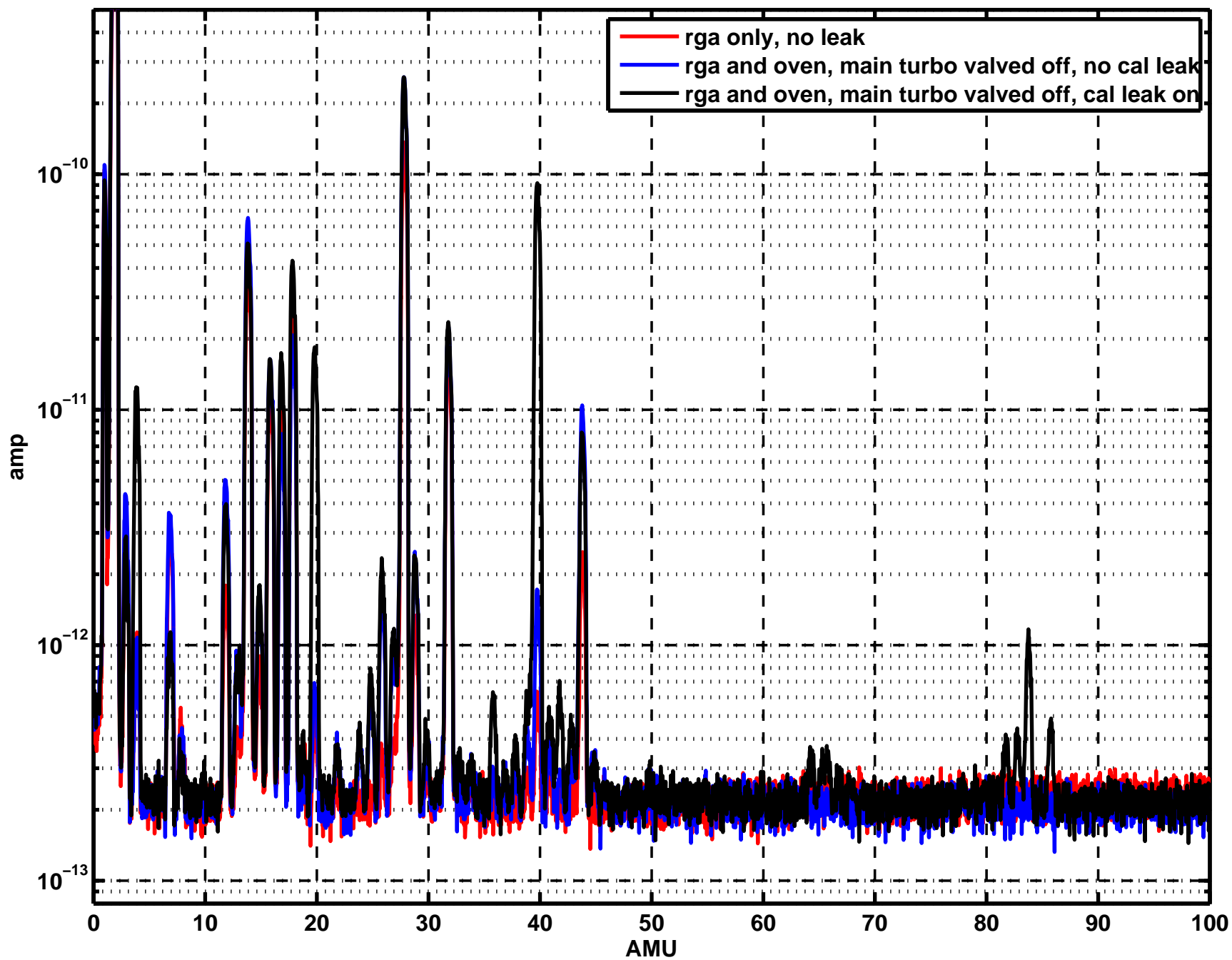
END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

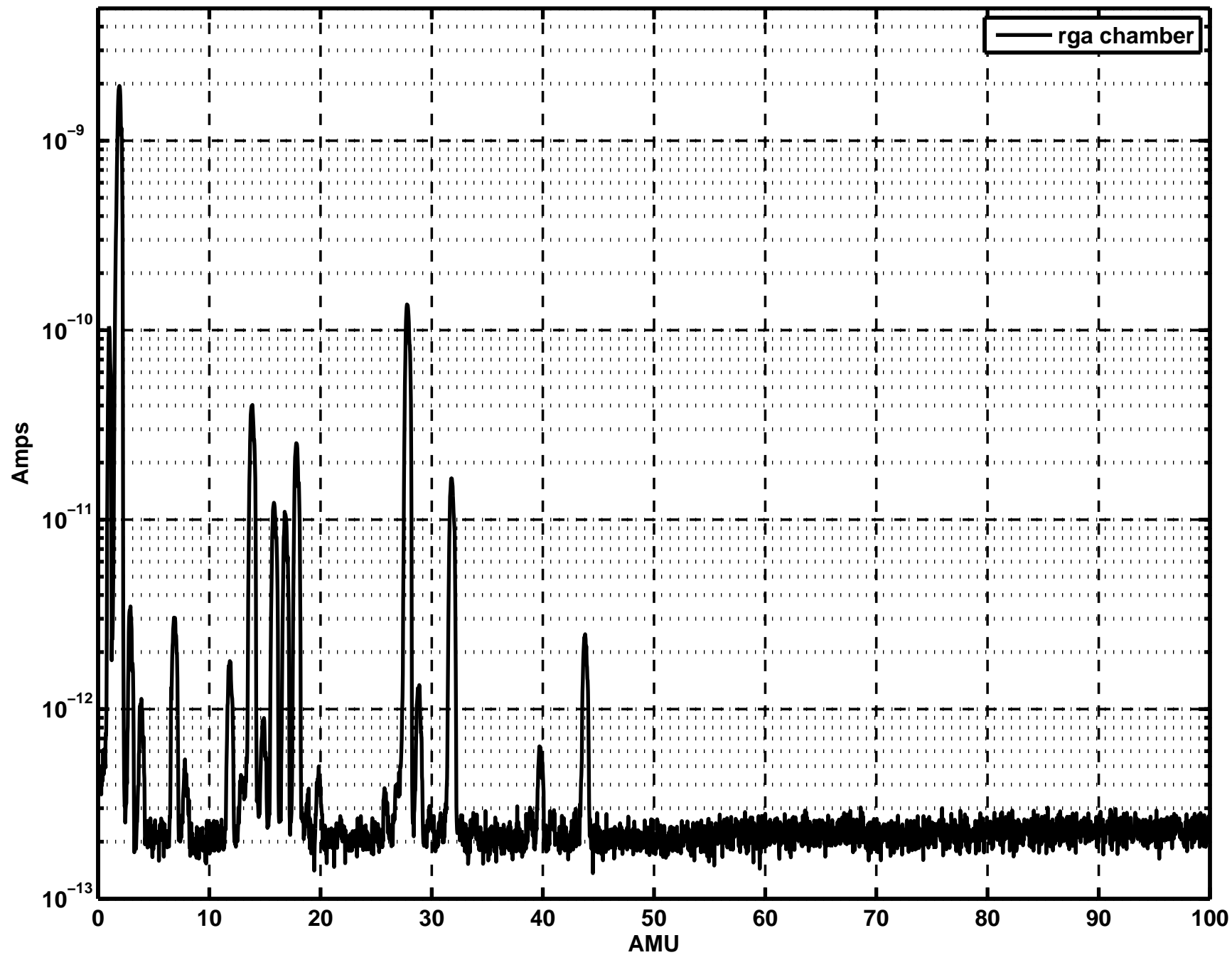
Note: these items were removed from the batch of items in traveler E070323-00-X. They will be cleaned at and used at LLO—items intended for LLO were delayed in cleaning at LHO.

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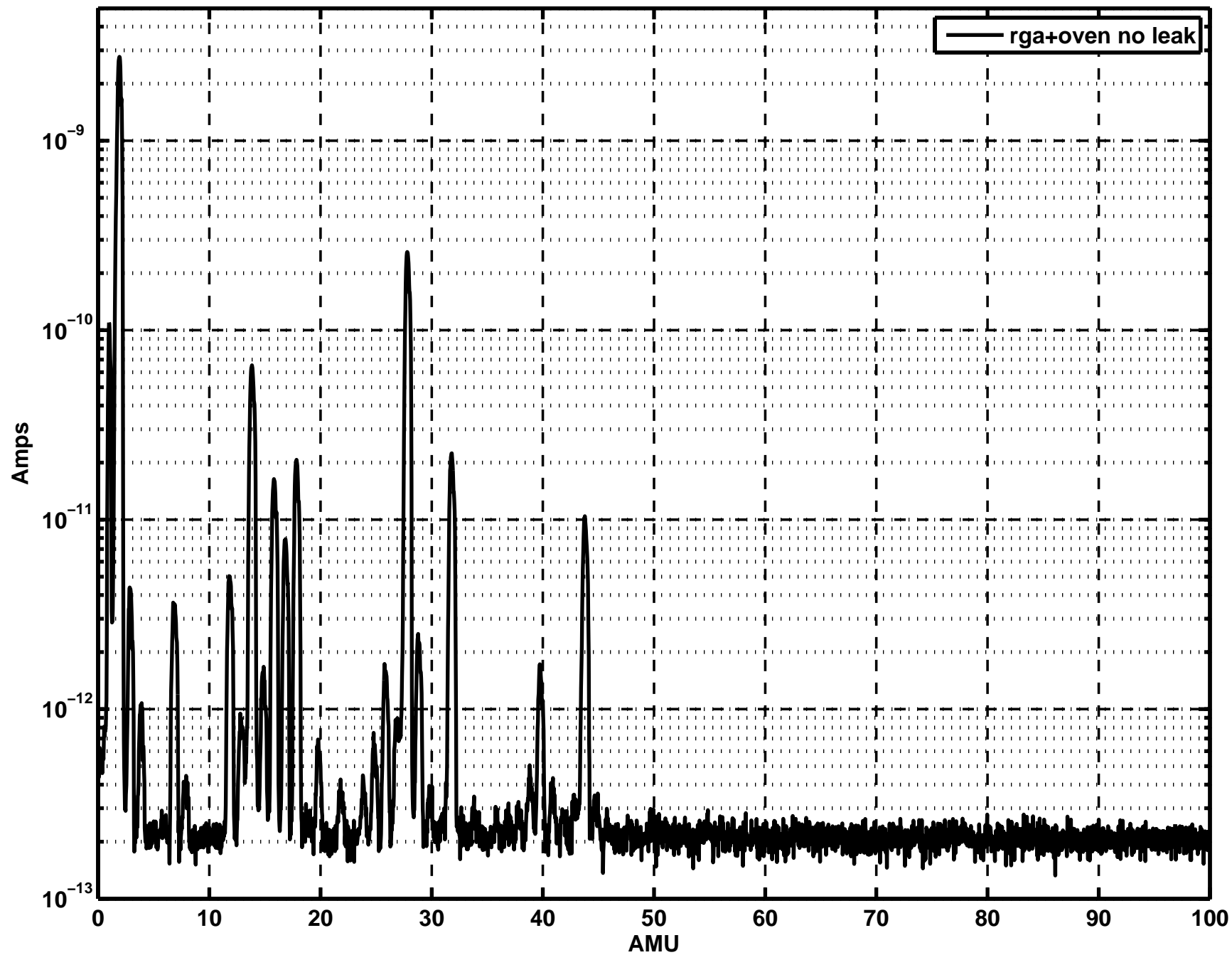
Load 9jan08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

