	DCC Number: E070332-00-X
	Date Prepared: 12/3/07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Corey Gray	Ken Mason	509-372-8116	E-LIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
Accu-Glass Products 2.75" flange		Stainless feedthru- 9 Pin with 2.75 CF Flange (we added one more to this at LLO)	(for LHO installation)	9

Used In (next higher assembly): HAM chamber

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean	1/15/08	LLO	per E960022: <ul style="list-style-type: none"> ○ clean per E960022: Ultrasonic clean in Liquinox for 10 minutes. ○ Rinse in distilled water at least 3 times, changing the rinse water every time. 	T.E.	1/16/08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
				○ Ultrasonic clean in methanol for 10 minutes.		
2	Vacuum Bake	1/17/08	LLO	per E960022, 200°C for 48hrs	T.E.	1/21/08
3	Control Point		LLO	Review/Approve RGA scan	BO'R	1/22/08
4	Wrap & Tag vacuum clean parts		LLO		T.E.	1/22/08
5	Ship and Deliver/File paperwork		LLO	Please send to: Keep at LLO for pod assembly File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	BO'R	1/29/08

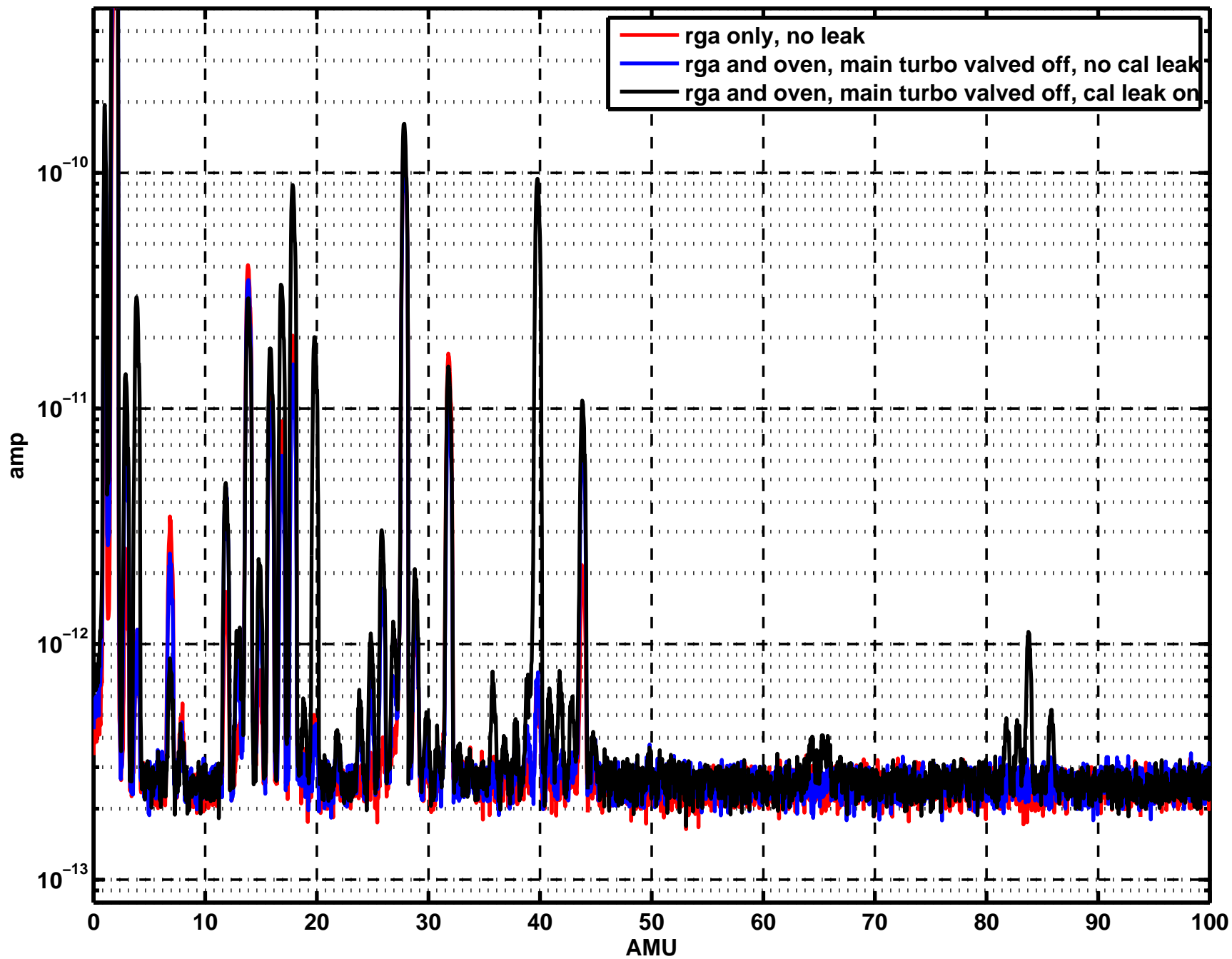
END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

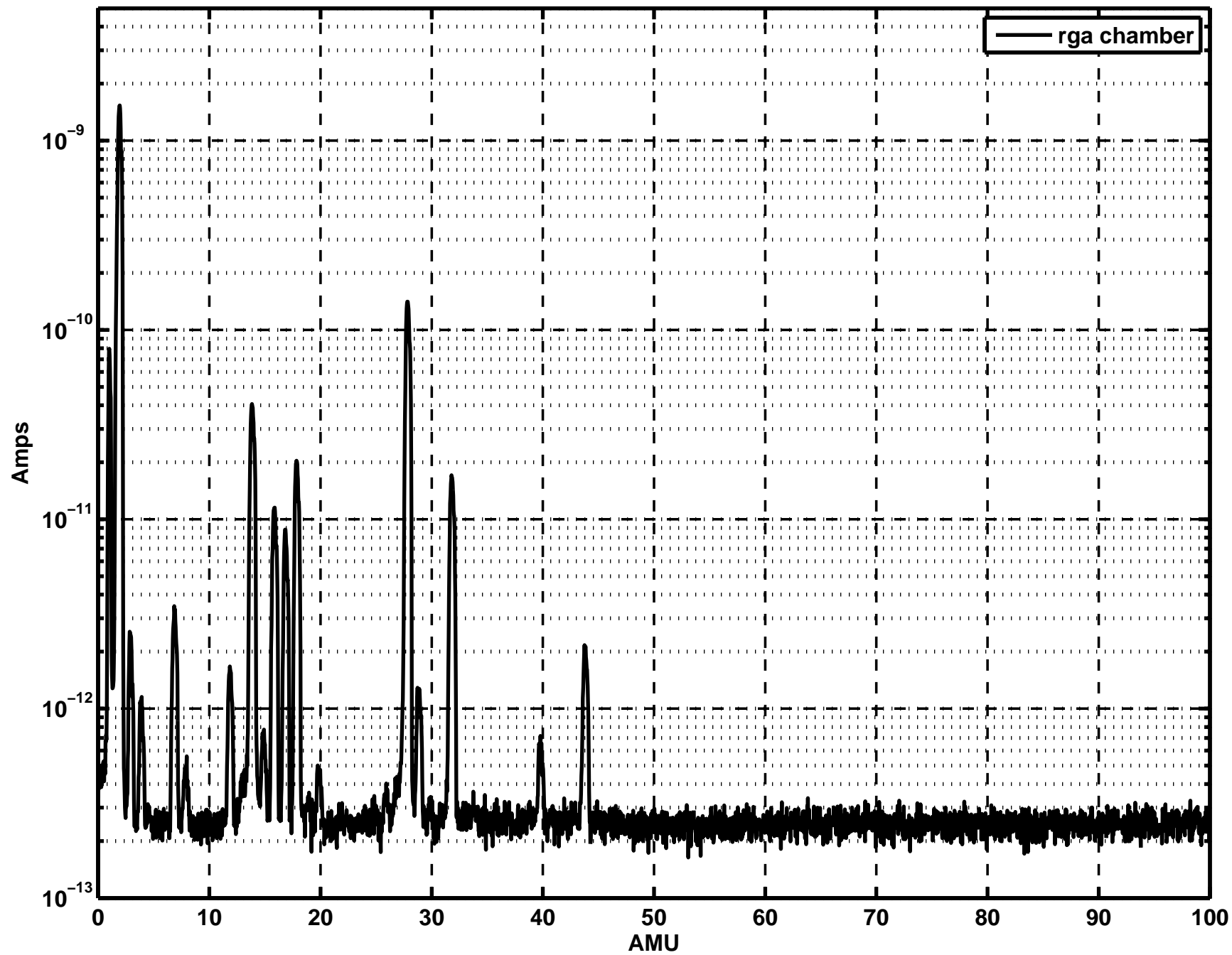
Some of these have been used at LLO for the pods here the others are kept at LLO for pod assembly

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

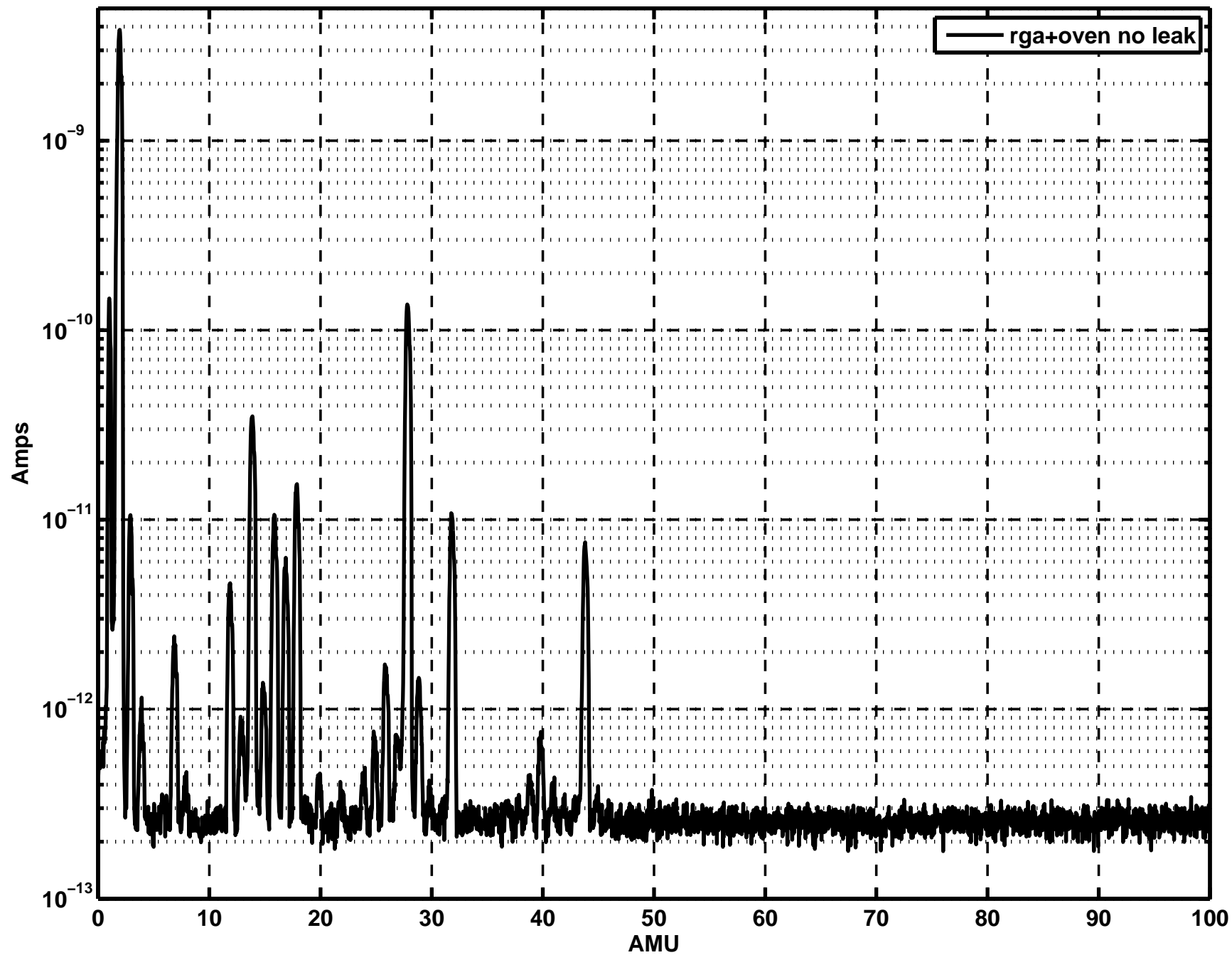
Load 22jan08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

