

Originator		Cognizant Engineer	Ext./Phone#	Project	Account Number
Name	Jeff Kissel	Ken Mason	617-324-5250	ELIGO HAM SEI	

Dwg/Part Number	Rev	Part Description / Material	Qty
D071300		plate, shipping, AL 6061	4
D071301		angle brace, shipping, AL 6061	16
D071302		spring pull down, rod end spacer, teflon	17
D071303		spring pulldown pull rod, stainless	8
D071304		spring pulldown, conversion bushing, stainless	3
D071305		spring pull down, cap, AL2024	3
D071306		spring pull down, bar, AL 2024	3
D071307		spring pull down, base, AL 6061	3
D071308		spring pull down, nut, bronze (NOT NOT BAKE)	3
D071309		spring pull down, ACME screw, stainless	3
D071310		GS-13 Install, slider stop, teflon	2
D071311		GS-13 Install, left rail, teflon	1
D071312		GS-13 Install, standoff, teflon	1
D071313		GS-13 Install, base, AL 6061	1
D071314		GS-13 Install, right rail, teflon	1
D071316		Actuator set up fixture, base plate, AL 6061	1
D071317		Actuator set up fixture, side plate, AL 6061	1
D071320		Spring pull down offest washer, teflon	5
D071321		spring tension bushing, teflon	6

**Used In (next higher assembly):**

Vendor Name	PO/Contract Number
HPD	

**Data Package, Receiving/Inspection Remarks:**

Inspection	Visual Damage	Comments	Name/ Initials	Date Comp.
------------	---------------	----------	----------------	------------

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

Required Y/N		Y/N	

**Process Flow:**

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	clean per E960022 class B	J.H.	12/1/07
2	Vacuum Bake			per E960022- class B (air bake)	J.H.	12/2/07
3	Control Point			Review/Approve RGA scan	N/A	N/A
4	Wrap & Tag vacuum clean parts				J.H	12/3/07
5	Ship and Deliver/File paperwork			Please send to: LLO c/o Ken Mason  File one copy of traveler with the DCC. <b>Note: Ship original traveler with these parts.</b>	BO'R	4-21-08

END: Go to Traveler or procedure associated with next higher assembly processing

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**


N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.