



Process Traveler

Accu-Glass Cables LASTI

DCC Number: E070193-00-X

Date Prepared: 05-14-2007

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Stephany Foley	Ken Mason	#617-253-4824		

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
1) Accuglass#104101		PEEK 25 Pin Adaptors		9
2) Accuglass#111152		PEEK Zip Tie Mounts		88
3) Accuglass#111155		PEEK Zip Ties		200
4) Accuglass#101011		Power Connectors		8
5) Accuglass#101001		Power Pins		40
6) Accuglass Cable		Cable With 25 Pin Connectors		6
7) Accuglass Cable		Pigtail Cable, Power Connectors		1
8) Accuglass Cable		Pigtail Cable, 25 Pin Connectors		1

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
yes	none			

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		CIT	per E960022, with the following special instructions or cautions: Isopropyl Only	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of 120C	R. Taylor	
3	Control Point		NA	Review/approve RGA scan #C8607_LASTI	D. Coyne	

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC. Note: Ship original traveler with these parts.	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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