



PROCESS TRAVELER

25 Pin Dsub Connector Towers

DCC Number: E060280-00-X

Date Prepared: 12/18/06

Originator	Cognizant Engineer	Ext./Phone No.	Project	Account No.
Robert Taylor	Nergis Mavalvala	617-253-5657	LASTI	

Drawing/Part No.	Rev.	Part Description	Serial No.	Quantity
1	D060176-00-R	00	25pin in-vacuum D-sub holder base plate	3
2	D060177-00-R	00	25pin in-vacuum D-sub holder side-plate	6
3	D060178-00-R		25pin in-vacuum D-sub holder top-plate	3
4	D060180-00-R	00	25pin in-vacuum D-sub holder clamp-top	12
5	D060179-00-R	00	25pin in-vacuum D-sub holder clamp	12
6	None Provided		Table Mounting Block	2
7	None Provided		Table Mounting Block top-plate	2
8	Cap Screw		Silver plated cap screw 1/4" -20-1 1/4"	12
9	Cap Screw		Silver plated cap screw 1/4" -20- 1"	5
10	Cap Screw		Silver plated cap screw 1/4" -20 - 3/4"	6
11	Cap Screw		Silver plated cap screw 1/4" -20 - 1/2"	2
12	Cap Screw		Silver plated cap screw 1/4" -20 - 3/8"	2

Used in (Next Higher Assembly):

Vendor Name	P.O./Contract No.

Data Package, Receiving/Inspection Remarks:

Inspection Required (Y/N)	Visual Damage (Y/N)	Comments	Name/Initials	Date Completed
Yes	NONE	(attach completed inspection form if appropriate)	R Taylor	12-18-06

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/Initials	Date Completed
1	Clean	12-18-06	LIGO 40M Bake Lab	Bake per LIGO E960022A	R Taylor	12-18-06
2	Bake		LIGO 40M Bake Lab	Bake per LIGO E960022A		

N.B. A copy of this traveler must be submitted to the DCC each time the original is shipped with the associated part(s), and when the traveler has been completed.

LIGO Form – F020001-00-A

DCC Number: E _____-00-X

#	Operation	Start Date	Work Area	Instructions	Name/Initials	Date Completed
3		___/___/___				
4		___/___/___				___/___/___
5		___/___/___				___/___/___
6		___/___/___				___/___/___

END: Go to Traveler associated with next higher assembly processing.

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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LIGO Form – F020001-00-A