

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Edith Innerhofer	Edith Innerhofer	(617) 452-3156	LIGO	6898207

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
LIGO-D050363-00-R		Stainless Steel SOS sideplate right		3
LIGO-D050364-00-R		Stainless Steel SOS sideplate left		3

Used In (next higher assembly):	These are the sideplates for the SOS suspension cage assembly. The sealed assembly will then be placed inside the LASTI vacuum chambers.
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Vendor Name	PO/Contract Number
Lavallee Machines	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
		Shipped fedex overnight on 11/04/05.		

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean & Vacuum Bake per LIGO Vacuum Prep. Form		LLO	per E960022	Tom Evans	
2	Control Point		LLO	Review/approve RGA scan # _____	Tom Evans	
3	Wrap & Tag vacuum clean parts per E960022-A		LLO	Wrap (UHV foil) and bag (CP Stat or equiv.) per E980022	Tom Evans	
4	Ship		LLO	Please send overnight delivery to: Edith Innerhofer MIT LIGO Group Nw17-161, 175 Albany Street Cambridge, MA 02139	Tom Evans	

			MIT	Make 2 copies of the Traveler. File one copy with the DCC. Second copy sent per email to Tom Evans Note: Ship copy of traveler with these parts.	Edith Innerhofer	11/10/05
END: Go to Traveler associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

Note: remove pins prior to clean and bake, put them back at the end.

11/10/05
 E050312-00-X
 E050312-00-X