



DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
D970545-B-D	LOS2 BRACKET, SENSOR/ACTUATOR	C
D970546-B-D	LOS2 SAFETY STOP BRACKET FRONT	C
D970547-B-D	LOS2 SAFETY STOP BRACKET REAR	C
D970548-B-D	LOS2 BRACKET, SIDE SENSOR/ACTUATOR, LEFT	C
D970549-B-D	LOS2 STIFFENER ADAPTER PLATE	C

CHANGE DESCRIPTION (FROM/TO):

D970557-A-D	LOS3 SENSOR/ACUATOR BRACKET, SIDE	B
D970558-A-D	LOS3 BRACKET SUPPORT	B
D970559-A-D	LOS3 SENSOR/ACTUATOR BRACKET, REAR	B
D970570-B-D	LOS2 BRACKET, SIDE SENSOR/ACTUATOR, RIGHT	C
D980373-A-D	LOS3 SAFETY STOP BRACKET, FRONT	B
D980374-A-D	LOS3 SAFETY STOP BRACKET, REAR	

Docs. 1-10: Sections to be welded were .13 x .13” They have been changed to include a “J” shaped fillet on the outside and a deeper undercut of .25” on the inside. Weld contact length has been changed from .13” to .03”.

REASON FOR CHANGE: J-shaped fillet on the sections to be welded were needed to achieve requirement of full penetration weld.

ACTION: Incorporate change Attach DCN to drawing(s) Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION (X=incl. docs)																														
<input type="checkbox"/> No hardware affected (record change only)	<table border="0"> <tr> <td></td> <td>Barish</td> <td>Coles</td> </tr> <tr> <td><input checked="" type="checkbox"/> List S/Ns which comply already: All</td> <td>Coyne</td> <td>Lazzarini</td> </tr> <tr> <td><input type="checkbox"/> List S/Ns to be reworked or scrapped:</td> <td>Raab</td> <td>Sanders</td> </tr> <tr> <td><input type="checkbox"/> List S/Ns to be built with this change:</td> <td>Stapfer</td> <td>Tyler</td> </tr> <tr> <td><input type="checkbox"/> List S/Ns to be retested per this change:</td> <td>Whitcomb</td> <td>Zydowicz</td> </tr> <tr> <td><input type="checkbox"/></td> <td>Barton</td> <td></td> </tr> <tr> <td><input type="checkbox"/></td> <td>Jones</td> <td></td> </tr> <tr> <td><input type="checkbox"/></td> <td>Heefner</td> <td></td> </tr> <tr> <td><input type="checkbox"/></td> <td>X Romie</td> <td></td> </tr> <tr> <td><input type="checkbox"/></td> <td>Fritschel</td> <td></td> </tr> </table>		Barish	Coles	<input checked="" type="checkbox"/> List S/Ns which comply already: All	Coyne	Lazzarini	<input type="checkbox"/> List S/Ns to be reworked or scrapped:	Raab	Sanders	<input type="checkbox"/> List S/Ns to be built with this change:	Stapfer	Tyler	<input type="checkbox"/> List S/Ns to be retested per this change:	Whitcomb	Zydowicz	<input type="checkbox"/>	Barton		<input type="checkbox"/>	Jones		<input type="checkbox"/>	Heefner		<input type="checkbox"/>	X Romie		<input type="checkbox"/>	Fritschel	
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SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT? No Yes (If yes, enter Change Request number)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: J. Romie	12/18/01		
TASK LEADER: J. Romie	12/18/01		
GROUP LEADER:			
DCC RELEASE:			