

LIGO PROCESS TRAVELER

DCC Number: E010139-00-L

Date Prepared: 07/19/01

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
J kern	J kern	225 686 3115	LLO	n/a

Dwg/Part Number	Rev	Part Description	Serial Number	Qty per assy	Qty ship
D990167	B	SOS magnet gluing fixture assembly Right	n/a	1	1
		Baseplate for above		1	1
D990168	B	SOS magnet gluing fixture assembly Left		1	1
		Baseplate for above		1	1
		Grippers		5	5

Used In (next higher assembly):

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/Initials	Date Comp.
		Inspect for breakage during shipment		

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/Initials	Date Comp.
1	Control Point	NA	NA	Fabricate in U of F shop	n/a	n/a
2	Clean	Jun'01	LLO	per LIGO-E960022, as applicable and M990034-B (Class B)	LLO staff	Jun'01
3	Air Bake	Jun'01		per LIGO-E960022 and M990034-B (Class b)	LLO staff	

N.B.: A copy of this traveler must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveler has been completed.

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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	wrap and bag	Jun'01	LLO	per LIGO-E960022 and M990034-B (Class B)	J Kern	7/19/01
6	Ship		LHO:	Attn: Betsy Weaver LIGO Hanford Observatory Route 10, Mile Marker 2 Richland WA 99352)		7/20/01
7	Inspect for breakage during shipment		LHO		y	

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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