



# DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
D970615-B-D	PAM Screw	C

**CHANGE DESCRIPTION (FROM/TO):**

In Notes: from Note 1. Break all sharp edges to Note 1. Dimensions in inches.

In Notes: add Notes 2 - 8.

Zone C1: from counterbore .077 dia +.002/-.000, depth .063 to counterbore .076 dia +.002/-.000, depth .063, .040 dia drill point acceptable, add sharp corner callout.

Zone D3: remove .47. change head design to .30 dia x .20 thick with medium straight knurl and 2x, .015 x 45 deg chamfer.

Zone B3: remove .21 and .18 dimensions.

Zone B1: from #5-40 UNC-2A thread to #5-40 UNC-2A roll form thread

**REASON FOR CHANGE:** To increase its fit with its part, PAM Bracket Aluminum, D990479-F

**ACTION:**  Incorporate change  Attach DCN to drawing(s)  Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION (X=incl. docs)																								
<input type="checkbox"/> No hardware affected (record change only)	<table border="0"> <tr> <td></td> <td>Barish</td> <td>Coles</td> </tr> <tr> <td><input type="checkbox"/> List S/Ns which comply already:</td> <td>Coyne</td> <td>Lazzarini</td> </tr> <tr> <td><input type="checkbox"/> List S/Ns to be reworked or scrapped:</td> <td>Raab</td> <td>Sanders</td> </tr> <tr> <td><input type="checkbox"/> List S/Ns to be built with this change:</td> <td>Stapfer</td> <td>Tyler</td> </tr> <tr> <td><input type="checkbox"/> List S/Ns to be retested per this change:</td> <td>Whitcomb</td> <td>Jowicz</td> </tr> <tr> <td><input checked="" type="checkbox"/> D970615-C screws are matched with brackets D990479-F.</td> <td>Barton</td> <td>Jones</td> </tr> <tr> <td><input type="checkbox"/></td> <td>Heefner</td> <td>X Romie</td> </tr> <tr> <td><input type="checkbox"/></td> <td>Fritschel</td> <td></td> </tr> </table>		Barish	Coles	<input type="checkbox"/> List S/Ns which comply already:	Coyne	Lazzarini	<input type="checkbox"/> List S/Ns to be reworked or scrapped:	Raab	Sanders	<input type="checkbox"/> List S/Ns to be built with this change:	Stapfer	Tyler	<input type="checkbox"/> List S/Ns to be retested per this change:	Whitcomb	Jowicz	<input checked="" type="checkbox"/> D970615-C screws are matched with brackets D990479-F.	Barton	Jones	<input type="checkbox"/>	Heefner	X Romie	<input type="checkbox"/>	Fritschel	
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**SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT?**  No  Yes (if yes, enter Change Request number pending)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: J. Romie	10-27-00		
TASK LEADER: J. Romie <i>J. Romie</i>	10-27-00		
GROUP LEADER: <i>D. Coyne</i>	<i>10/30/00</i>		
DCC RELEASE: <i>J. Romie</i>	<i>11-8-00</i>		