



CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DCN No. E000139-A-D

SHEET 1 OF 1

DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
E000002-C-D	Z Pivot Procedures	D

CHANGE DESCRIPTION (FROM/TO): 3.7 Re-establish preloads: a, changed from: "Apply 8 in-lb of torque" to: "Apply 5 in-lb of torque"

REASON FOR CHANGE: 8 in-lb of torque was excessive preload for lightly-loaded HAM applications, potentially causing slight shifting on installation. This change was missed when 2.4 had a similar revision (Rev. B).

ACTION: Incorporate change Attach DCN to drawing(s) Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION (X=incl. docs.)
<input type="checkbox"/> No hardware affected (record change only)	
<input type="checkbox"/> List S/Ns which comply already:	
<input type="checkbox"/> List S/Ns to be reworked or scrapped:	
<input checked="" type="checkbox"/> List S/Ns to be built with this change: All	X Coyne Barish Coles Raab Lazzarini Lindquist Stapfer Sanders Shoemaker Whitcomb Tyler Weiss
<input type="checkbox"/> List S/Ns to be retested per this change:	X Riesen X Gray X Giaime X Radkins X Jones X Kern
<input type="checkbox"/>	
<input type="checkbox"/>	

SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT? No Yes (If yes, enter CR (CCB) or TCP (TRB) no.)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: L. Jones	3-14-00		
TASK LEADER: L. Jones	3-14-00		
GROUP LEADER: <i>[Signature]</i>	3/20/00		
DCC RELEASE: <i>[Signature]</i>	5-15-00		