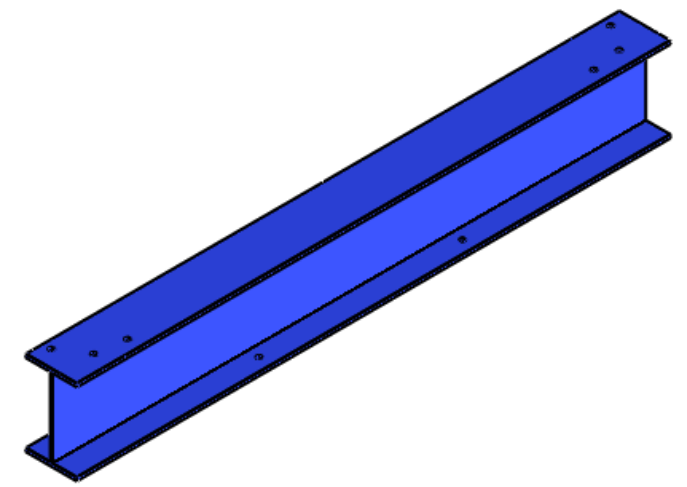
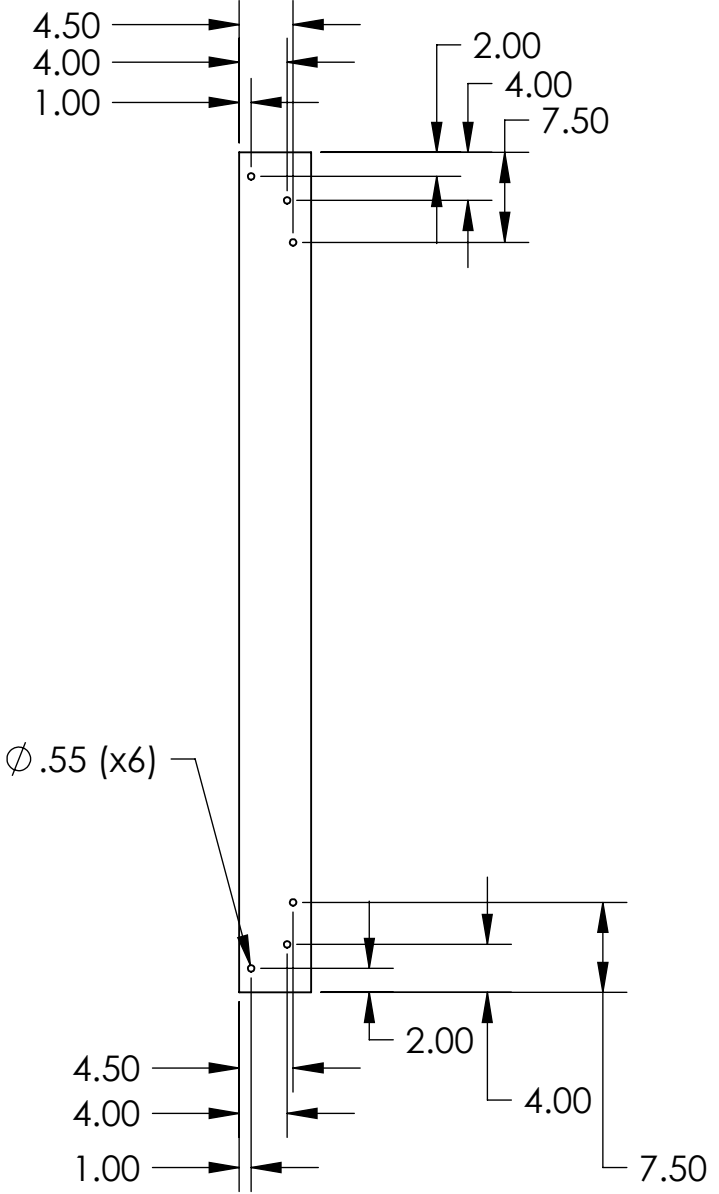
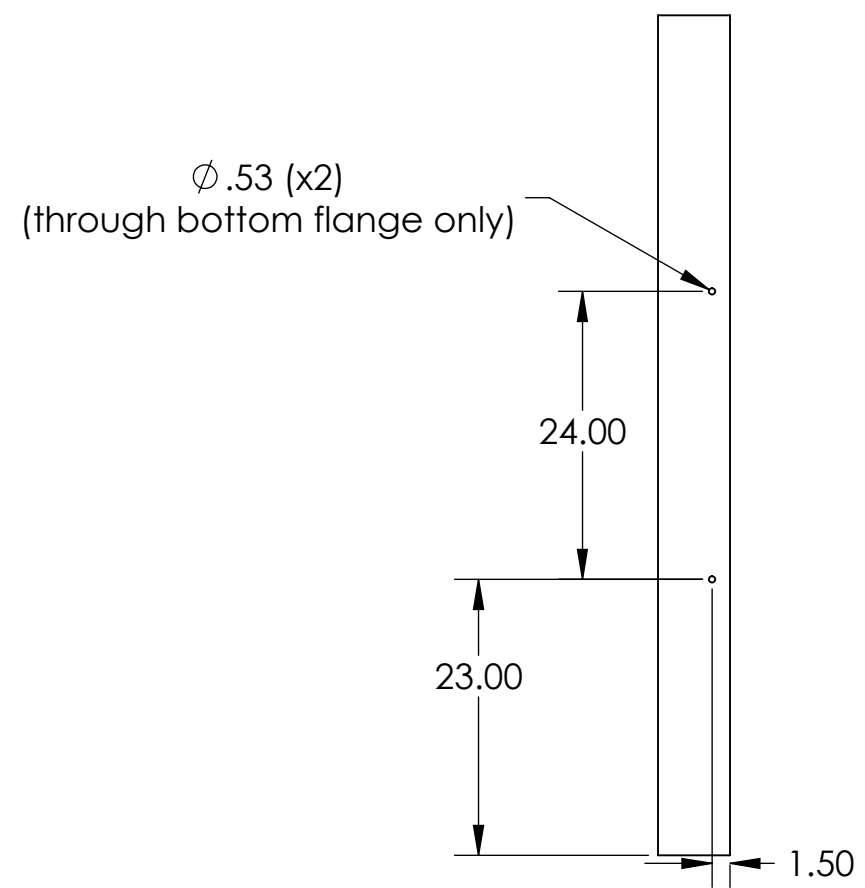
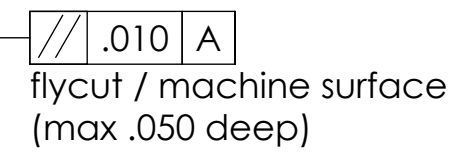
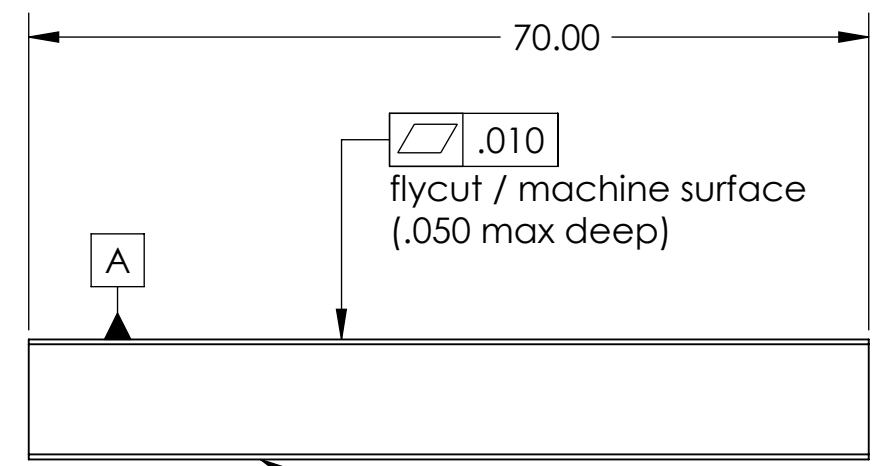
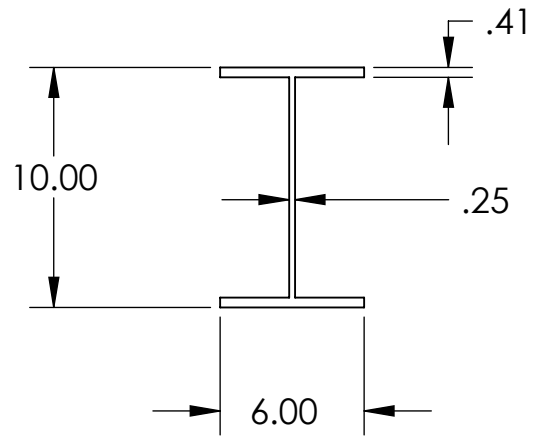


NOTES CONTINUED:
 4. PURCHASE STANDARD ALUMINUM I BEAM QQA 200/16
 ASTM B30B AMS 4113 OR EQUIVALENT

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



bottom view



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX $\pm .050$
 .XXX \pm
 ANGULAR \pm

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES AND BURRS
 3. DO NOT SCALE FROM DRAWING.

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

PART NAME
SUPPORT I BEAM

MATERIAL ALUMINUM 6061-T6 FINISH - μ inch

SYSTEM SUB-SYSTEM
 NEXT ASSY D1002682

DESIGNER FOLEY 12/14/2010
 DRAFTER
 CHECKER
 APPROVAL

SIZE DWG. NO. **B D1002680** REV. **V1**
 SCALE: 1:16 PROJECTION: SHEET 1 OF 1

D1002680- support I-beam, PART PDM REV: A, DRAWING PDM REV: