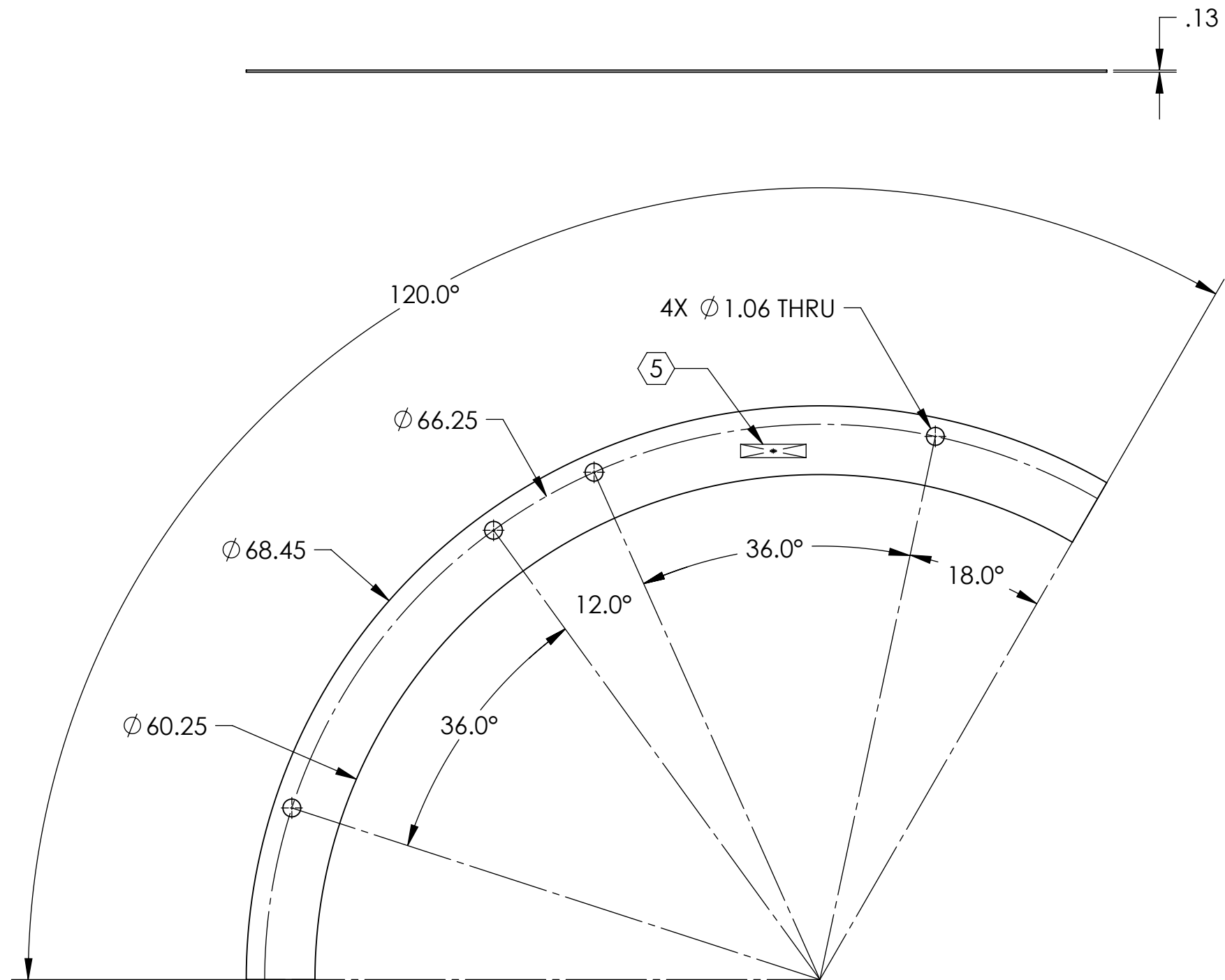


8 7 6 5 4 3 2 1

**NOTES CONTINUED:**  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	11 OCT 2010	E1000569	-
-	-	-	-
-	-	-	-



D1002614\_d1lGO\_VE\_Flange Protector for 60in Door, PART PDM REV: , DRAWING PDM REV:

D  
C  
B  
A

D  
C  
B  
A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM		SUB-SYSTEM	
TOLERANCES: .XX ± .03 .XXX ± .005		MATERIAL		ADVANCED LIGO		VE	
ANGULAR ± 0.5°		FINISH		NEXT ASSY		DESIGNER	
		6061-T6 Al		N/A		M. MEYER	
		63 μinch				07 OCT 2010	
						DRAFTER	
						M. MEYER	
						08 OCT 2010	
						CHECKER	
						D. BRIDGES	
						11 OCT 2010	
						APPROVAL	
						SCALE: 1:8	
						PROJECTION:	
						SHEET 1 OF 1	
						DWG. NO. <b>D1002614</b>	
						REV. <b>v1</b>	

8 7 6 5 4 3 2 1