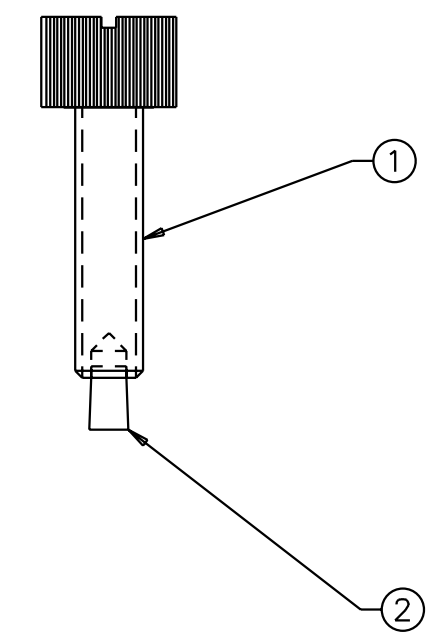
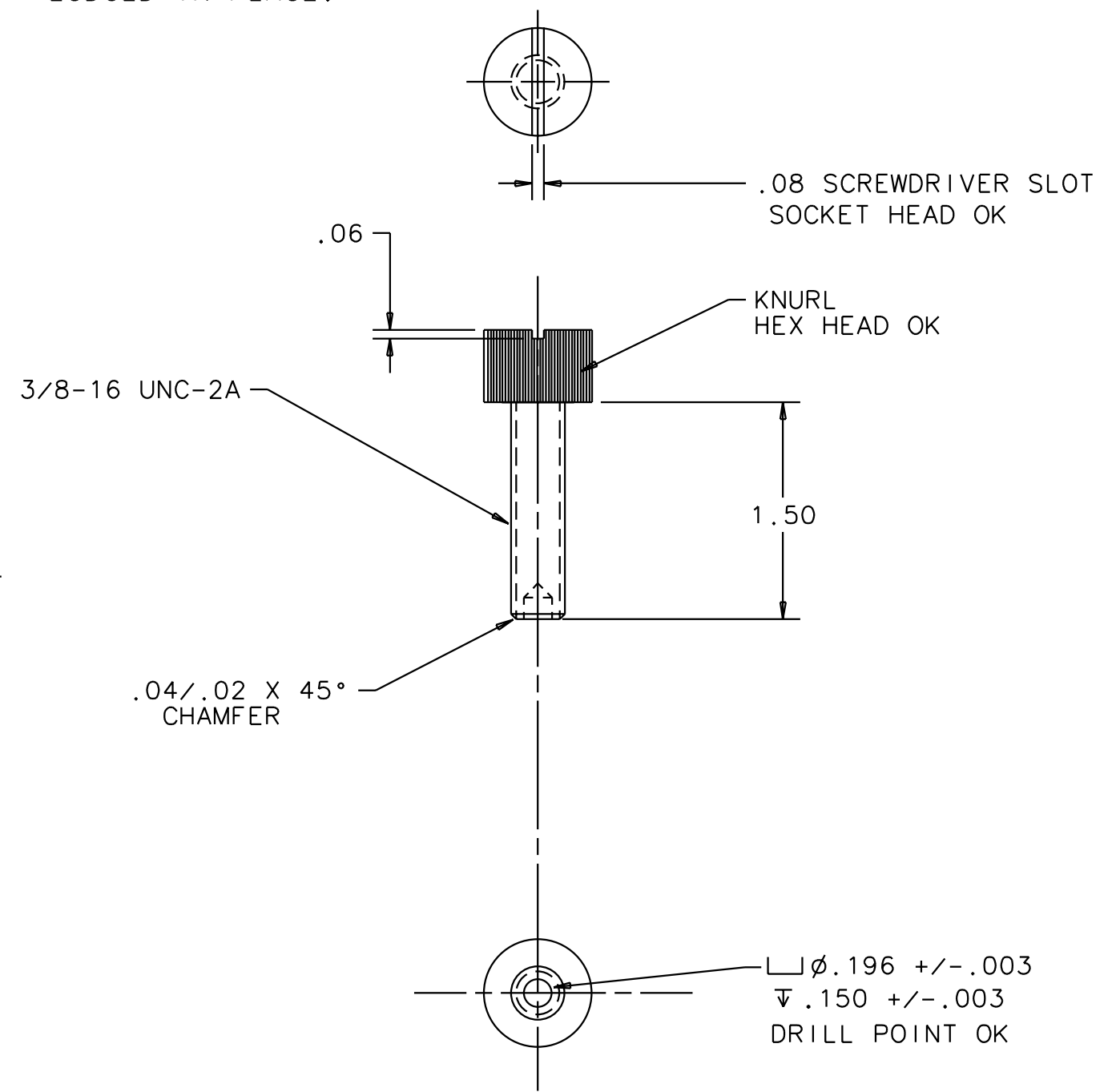


REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	2/09/01	J. Romie			E010026/INITIAL RELEASE

NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. DIMENSIONS IN INCHES.  
 2. BREAK ALL SHARP EDGES.  
 3. WEDGE ITEM 2 INTO COUNTERBORE OF ITEM 1 UNTIL FIRMLY LODGED IN PLACE.



SCREW DETAIL  
 ITEM 1

QTY REQD	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
1	D990019	FLUOREL TIP, SMALL	FLUOREL	2
1		SCREW DETAIL	SILVER PLATED STAINLESS	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		APPROVALS		DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
FRACTIONS	DECIMALS	ANGLES	DRAWN	5/96	TITLE	
			J. Hazel		LOS SAFETY STOP	
			CHECKED		DWC NO. D990690	
					REV A	
					SCALE 1/1 SHEET 1 OF 1	

NEXT ASSEMBLY D960132  
 FILE LOCATION /home/dcc/docs/D990690.pdf

MATERIAL SEE NOTE  
 FINISH SEE NOTE