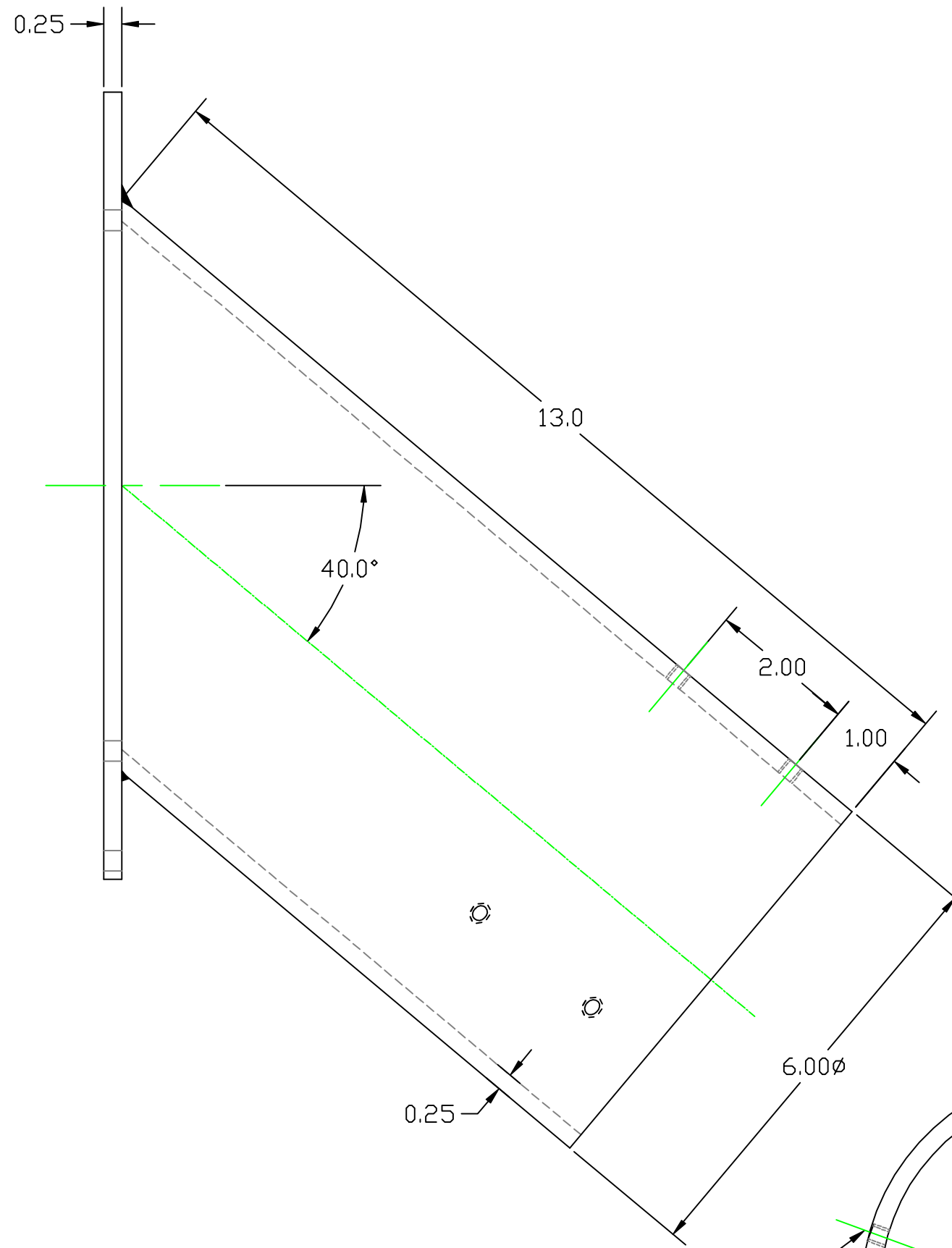
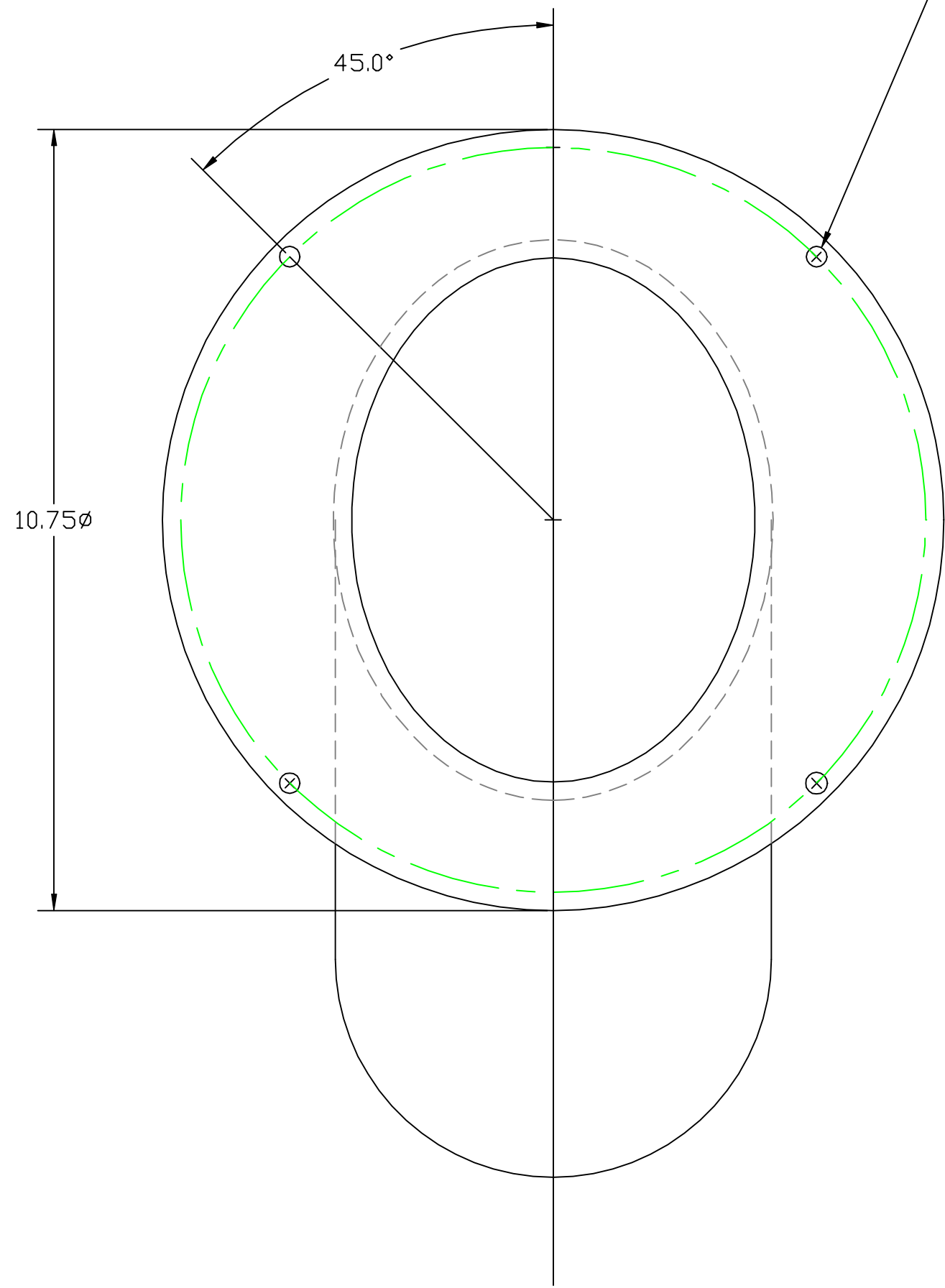


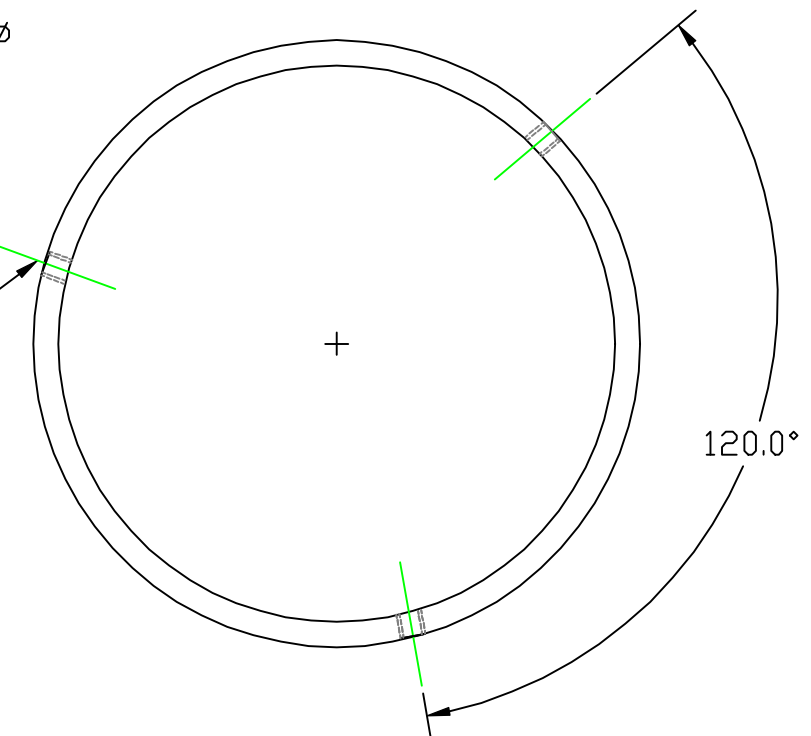
1. CLEAR ANODIZE PER MIL-A-8625

.281 ϕ THRU (4) HOLES EQ SP ON A
10.250 ϕ B.C.

NOTES:



1/4-20 UNC-2B THRU
(6) PLC'S



REF	QTY	PART or DRWG No.	CDS										MATERIAL	
PARTS and MATERIAL LIST														
UNLESS OTHERWISE SPECIFIED														
DIMENSIONS ARE IN FEET [cm]														
TOLERANCES: FRACTIONAL \pm 1/16(.16) FINISHED SURFACE RMS 63														
ANGULAR \pm 1 $^\circ$ BREAK CORNERS: .02														
TWO PLACE DECIMAL \pm .01(.025) REMOVE ALL BURRS														
THREE PLACE DECIMAL \pm .005(.013)														
MATERIAL: 6061-T6 ALUM			HEAT TREAT: -			FINISH: -			K.MASON 11/19/99			MASON 11/29/99		
USED ON: -			NEXT ASS'Y: -			A INITIAL RELEASE			DCC SYS DET CDS VE CC BT CHECK DRWN DATE			SCALE 1:2 SHEET 1 of 1		
ISSUE DESCRIPTION														

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
VIEWPORT MOUNT
RM-Rx
40 DEGREE
IAS INITIAL ALIGNMENT
D990687-A.dwg
D990687-A-D