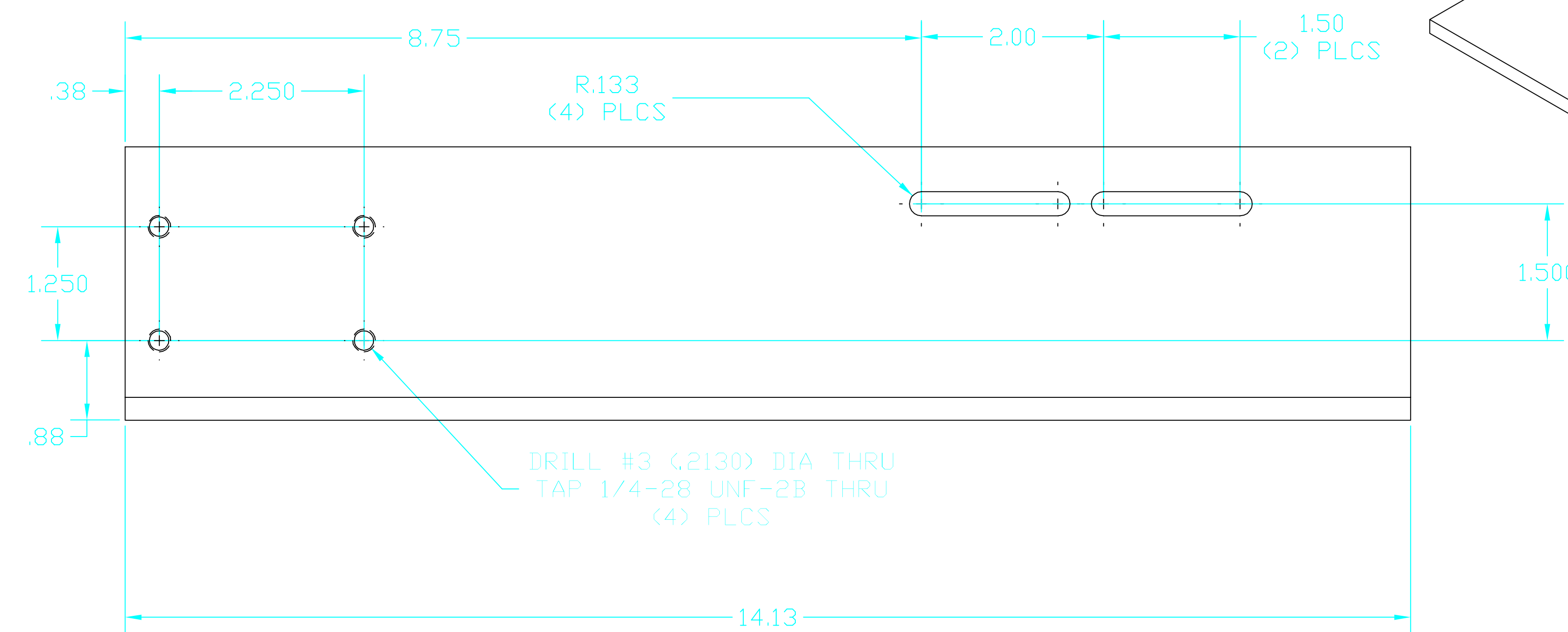
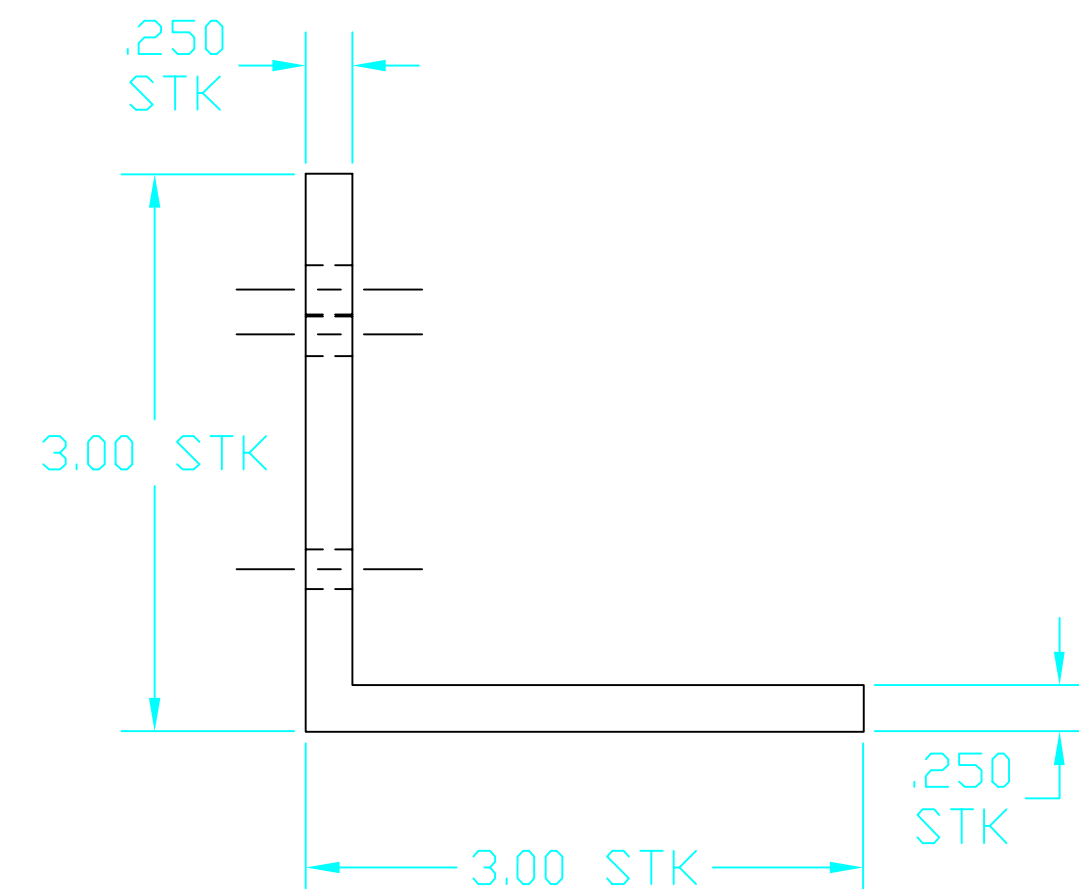
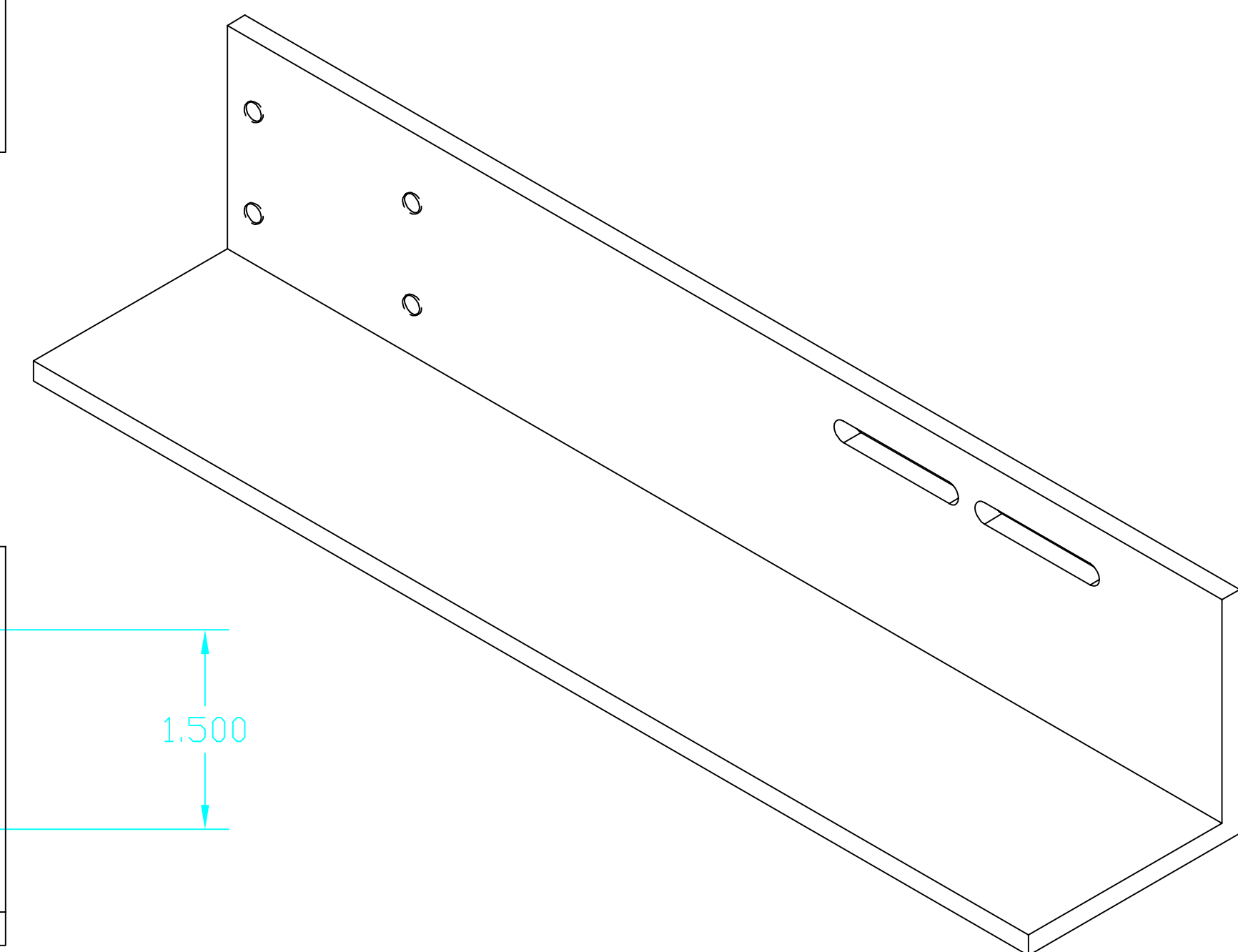
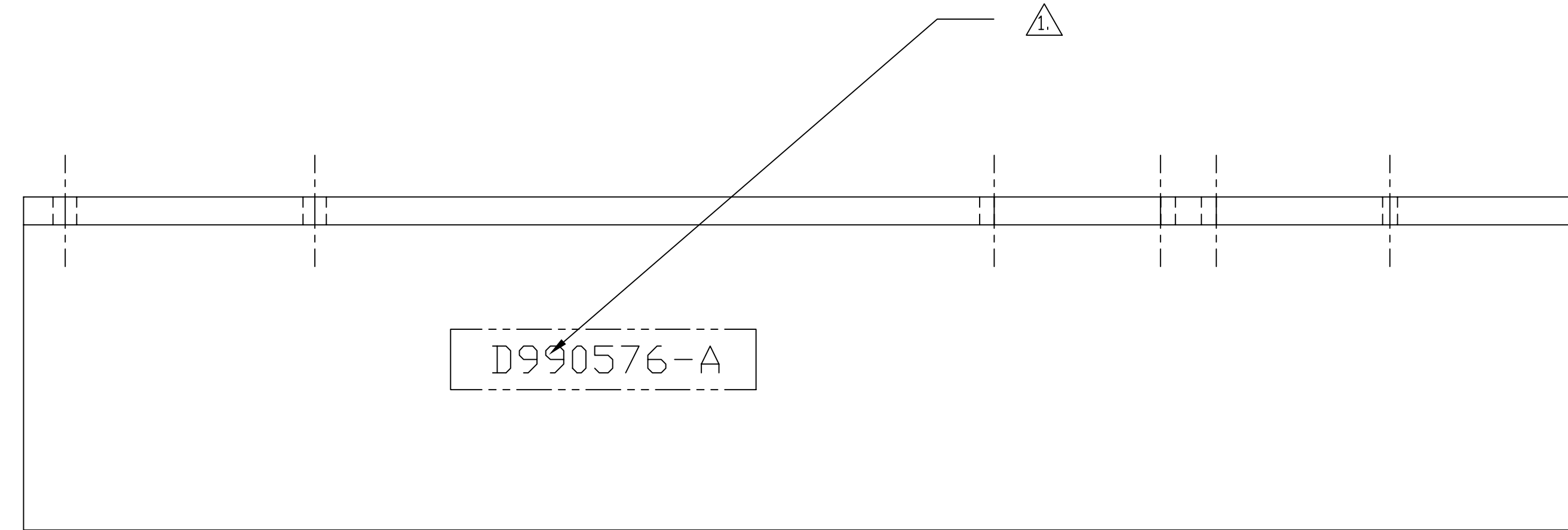


NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001
- 2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



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| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .01 | THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS BREAK CORNERS: .005-.015 REMOVE ALL BURRS |
| MATERIAL: TYPE 302/304 STAINLESS STEEL 3 x 3 x 1/4 C x 14.25 LONG | HEAT TREAT: FINISH: |
| USED ON: | NEXT ASS'Y: D990589 |

| | | | | | | | |
|-----|-------------|------------|--------|-------|------|---------|----------|
| A | RELEASE | E990036 | - | - | - | KABDT | 3-10-99 |
| 00 | PRE-RELEASE | - | - | - | - | A. RDSA | 12-28-98 |
| REV | DESCRIPTION | DCN NUMBER | APPR'D | CHECK | DRWN | DATE | |

| | |
|--|------------------------------|
| LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY | |
| I. D. BAFFLE, LEFT SUPPORT ANGLE | |
| CAD FILE angl_L.DWG | SIZE DWG. NO. D D990576-A |
| SCALE NTS | SHEET 1 OF 1 |

| | |
|----------|--------------------|
| DWG. NO. | DESCRIPTION |
| | REFERENCE DRAWINGS |