



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS		MATERIAL: TYPE 302-304 STAINLESS STEEL 1/4 x 3 x 16.7 LONG		HEAT TREAT:		FINISH: 1 1		A 00 REV		RELEASE PRE-RELEASE DESCRIPTION		E990036 - DCN NUMBER		- - APPR'D		- - CHECK		KABDT 3-10-99 A. ROSA 12-28-98 DRWN		DATE		CAD FILE vr_pl_rt.DWG		SIZE DWG. NO. D		D990571-A	
DWG. NO.		DESCRIPTION REFERENCE DRAWINGS		USED ON:		NEXT ASS'Y: D990597, D990616																		SCALE NTS		SHEET 1 OF 1					