



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. ALL ABRASIVE CUTTING TO BE DONE FROM NEAR SIDE.
 - 2. GLASS TO BE COVERED BY VINYL MASK ON BOTH SIDES PRIOR TO START OF MACHINING, AND REMOVED BEFORE SHIPMENT.
 - 3. MAKE FROM: #12 WELDERS FILTER GLASS (SCHOTT) 0.12" THICK.
 - 4. ETCH OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		INSIDE RADII FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .002 - .010 REMOVE ALL BURRS									
MATERIAL: △ 3.		HEAT TREAT:		FINISH: △ 1. △ 2. △ 4.		A		RELEASE		E990389		KABOT 1-13-00	
DWG. NO.		DESCRIPTION		NEXT ASS'Y: D980174, D980175, D980176		REV		DESCRIPTION		DCN NUMBER		APPR'D CHECK DRWN DATE	
REFERENCE DRAWINGS		USED ON:										SCALE NTS SHEET 1 OF 1	