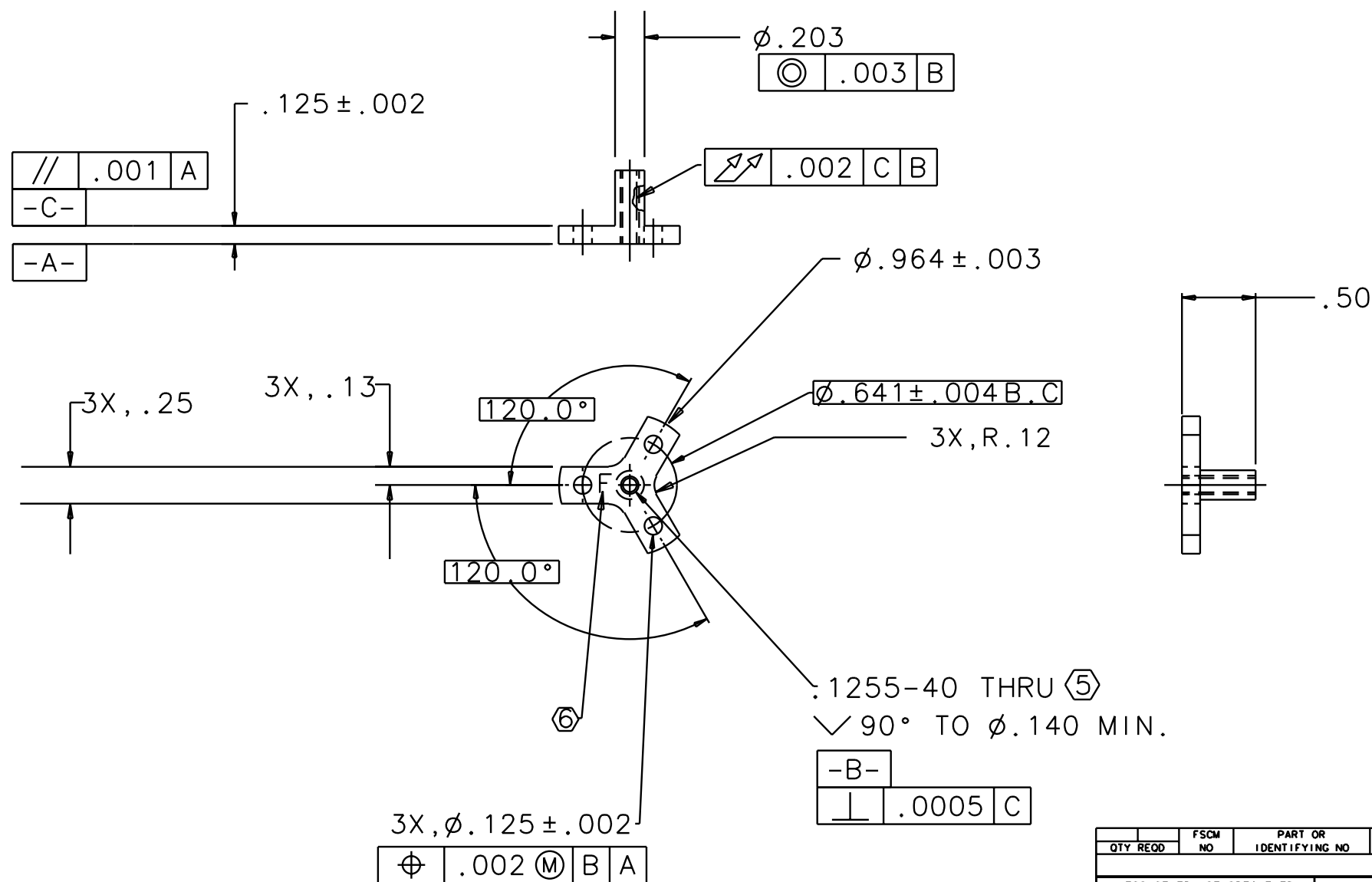


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. REMOVE ALL SHARP EDGES.
 2. MATERIAL: 2024 T3 ALUMINUM.
 3. CUTTING FLUIDS TO BE WATER SOLUABLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
 4. TUMBLE DEBURR IN SOLUTION THAT COMPLIES WITH REQUIREMENTS FOR CUTTING FLUIDS IN NOTE 3.
- ⑤ USE AN H2 ROLL TAP.
 ⑥ MARK PART WITH AN "F" ON DATUM A IN POSITION APPROX. AS SHOWN. MARKING BY STAMPING OR ETCHING ACCEPTABLE. NO CHEMICALS MAY BE USED DURING THIS OPERATION.

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	12-6-99	J. Romie			E990438/INITIAL RELEASE
B	12-7-99	J. Romie			E990440/ADD GD&T
C	2-25-00	J. Romie			E000113/COMPLETE REDESIGN
D	2-25-00	J. Romie			E000113/CIRCULAR BORE
E	5-15-00	J. Romie			E000248/TRI-MOUNTING
F	6-2-00	J. Romie			E000275/REDUCE OD



QTY REQD	FSCM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			APPROVALS	DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
FRACTIONS DECIMALS 0.XX=±0.01 0.XXX=±0.005 ANGLES=±0.5°			DRAWN J. Romie	7/99	
DO NOT SCALE DRAWING			CHECKED		TITLE PAM BRACKET, ALUMINUM
NEXT ASSEMBLY D000069, D000180			MATERIAL SEE NOTES		B
FILE LOCATION /home/dcc/docs/D990479.pdf			FINISH		DWG NO. D990479 REV F
SCALE 1/1				SHEET 1 OF 1	