

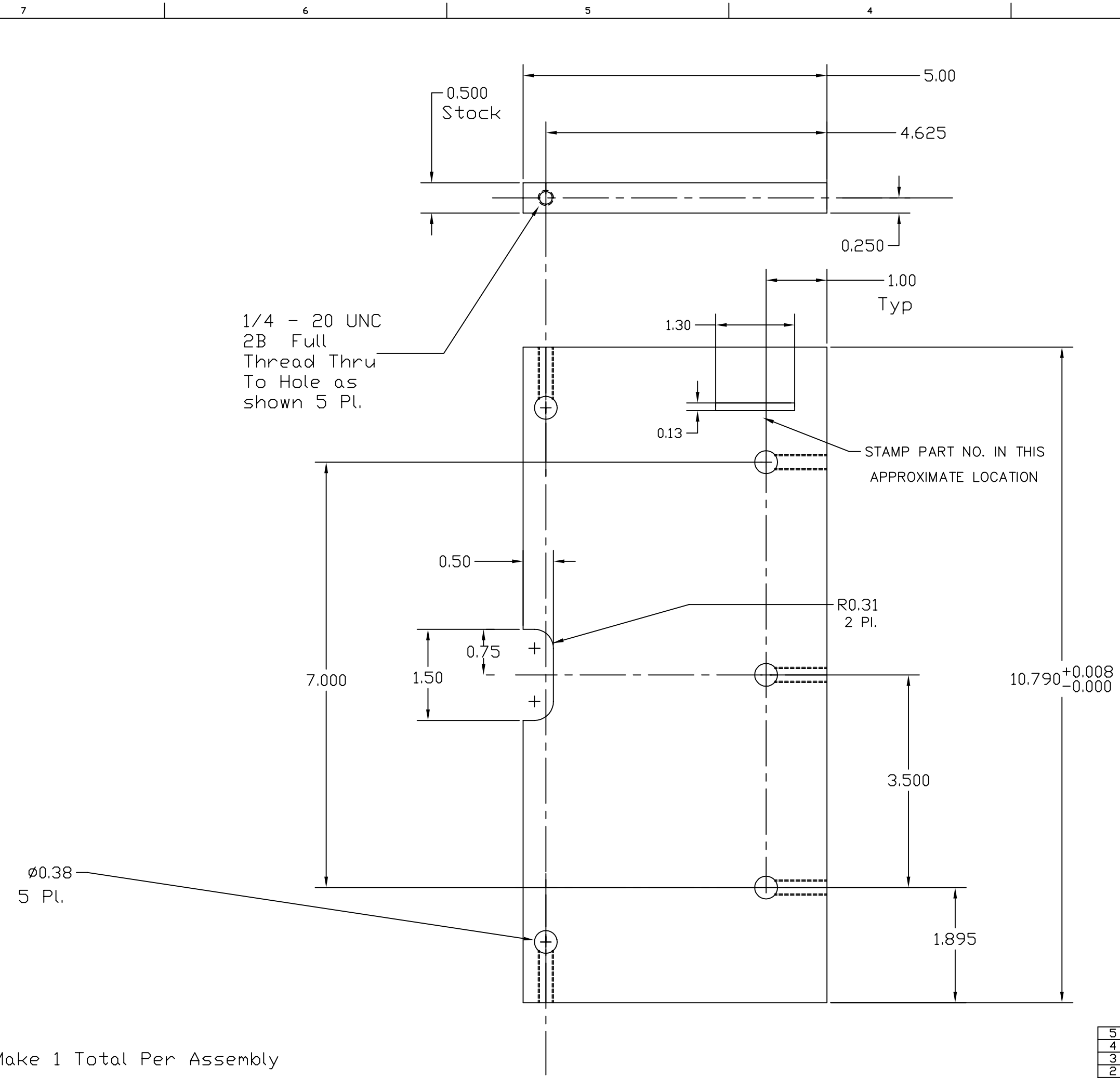
NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone, such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number format
 The Serial number shall be of the format: D99xxxx-x-30.

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



REF. NOTE REPLACES D990136

Qty: Make 1 Total Per Assembly

| 5 | - | - | - | - | - | |
|-----|-----|------------------|-------------|-------------------------|---|----------|
| 4 | - | - | - | - | - | |
| 3 | - | - | - | - | - | |
| 2 | - | - | - | - | - | |
| 1 | - | - | - | - | - | |
| REF | QTY | PART or DRWG No. | DESCRIPTION | PARTS and MATERIAL LIST | | MATERIAL |

| | | | | | | | | | |
|--------------------|-------------|---|------------------|--|--|-------------------|--|--|------------------------------|
| | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | | | | | LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY | |
| | | TOLERANCES: FRACTIONAL ± --- ANGULAR ± ANGULAR/HATCH ± -- BEND ± -- TWO PLACE DECIMAL ± .02 | | THREE PLACE DECIMAL ± .008 FINISHED SURFACE RMS 63 BREAK CORNERS IN - DUTY - REMOVE ALL BURRS | | | | | |
| XXX | XXX | MATERIAL: 6061 T-6 | HEAT TREAT: / | FINISH: None | | FOR FABRICATION | | kenm | 6/28/99 |
| DWG. NO. | DESCRIPTION | USED ON: XXX | NEXT ASSY: XXX | | | PRE-RELEASE | | kenm | 5/24/99 |
| REFERENCE DRAWINGS | | | | | | DESCRIPTION | | CAD FILE D990136-D | SIZE DWG. NO. D D990461-B |
| | | | | | | ISSUE DESCRIPTION | | SCALE FULL | SHEET 1 of 1 |

293mm 302mm