



NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquids containing hydrocarbons or other contaminants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicon, such as Cincinnati Milacron's Cintech 410 (stainless steel).

Identification Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format:
 D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

Qty: Make 1 Total Per Assembly

5	-	-	-	-	-
4	-	-	-	-	-
3	-	-	-	-	-
2	-	-	-	-	-
1	-	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL	

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± --- ANGULAR ± ANGULARMACH ± -- BEND ± -- TWO PLACE DECIMAL ± .02		THREE PLACE DECIMAL ± .008 FINISHED SURFACE RMS 63 BREAK CORNERS IN: - OUT:- REMOVE ALL BURRS				Mount Gusset Plate 4K_BS1-4K_BS2	
XXX	XXX	MATERIAL: 6061 T-6	HEAT TREAT: /	FINISH: None	A	FOR FABRICATION	LIGO-E000538-00-D	kenm	6/28/99
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX		00	PRE-RELEASE	Ligo-E980321-00-D	kenm	5/24/99
REFERENCE DRAWINGS				ISSUE DESCRIPTION				CAD FILE: D990135-A SCALE: FULL	
								SHEET 1 of 1	

411mm 389mm