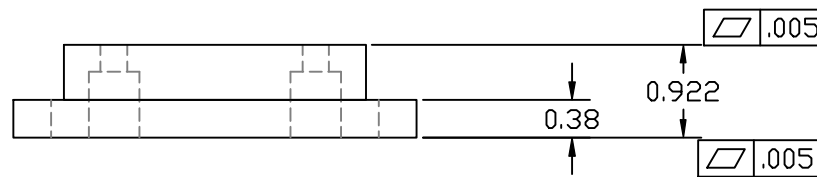


1. CLEAR ANODIZE PER MIL-A 8625
2. BREAK ALL SHARP EDGES.
3. MIN INSIDE RADIUS .03.



REF	QTY	PART or DRWG No.	CDS	MATERIAL
PARTS and MATERIAL LIST				

UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN FEET (cm)			
FRACTIONAL $\pm 1/16(.16)$	FINISHED SURFACE RMS 63		
ANGULAR $\pm 1^\circ$	BREAK CORNERS .02		
TWO PLACE DECIMAL ± 0.0025	REMOVE ALL BURRS		
THREE PLACE DECIMAL $\pm .005(.013)$			
MATERIAL: MIC-6/6061-T6 ALUM.	HEAT TREAT: -	FINISH: -	SEE NOTE 1
USED ON: ETM. TRANSMITTER	NEXT ASS'Y: D990414		

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
B	REDESIGN TABLE LAYOUT									SMITH	4/00
A	REDESIGN									SMITH	3/00
01	ADD COUNTERBORE									SMITH	8/99
00	PRE-RELEASE									SMITH	6/99

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
RISER BLOCK, QUAD DIODE ETM TRANSMISSION MONITOR			
DRG FILE: d990404-A	REV: C	REV. NO.: D990404-B-D	
SCALE: FULL	SHEET: 1 of 1		