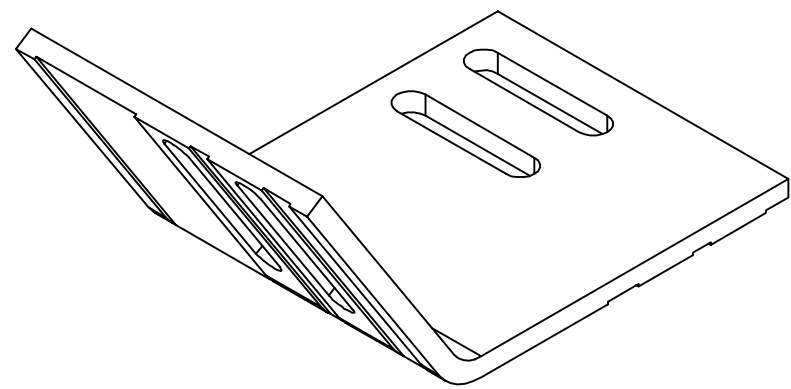
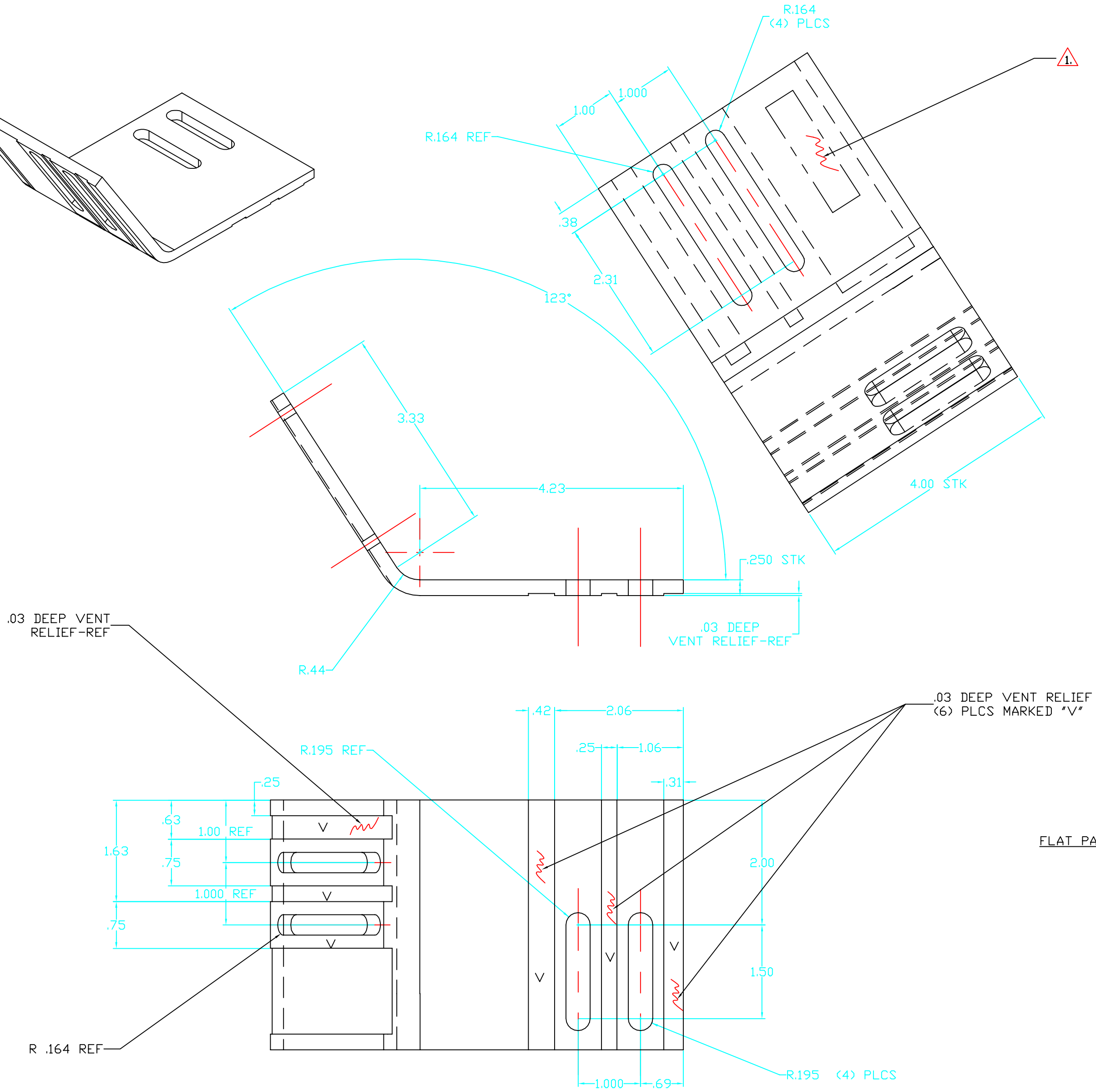


6 5 4 3 2 1



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001
 - 2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



FLAT PATTERN LENGTH = 8.10 APPROX.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						ARM CAVITY BAFFLE, OUTER SUPPORT, LOWER ANGLE, ITM/ETM ATTACHMENT	
		MATERIAL: TYPE 6061-T6 ALUMINUM RECTANGULAR BAR .25 x 4.00		HEAT TREAT:		FINISH: 1. 2.		A RELEASE E990305 - - - KABOT 10-8-99		CAD FILE SIZE DWG. NO. bkt_x.t.dwg C D990390-A	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990380, 0491, 0492		ISSUE DESCRIPTION		SCALE SHEET	
6		5		4		3		2		1	