



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)										LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS								ARM CAVITY BAFFLE, GLASS SUPPORT, HORIZONTAL ANGLE, TOP LEFT & BOTTOM RIGHT	
		MATERIAL: TYPE 6061-T6 ALUMINUM ANGLE 2 1/2 x 2 1/2 x 1/4		HEAT TREAT:		FINISH: ⚠ ⚠		A		RELEASE		E990232	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990341, D990350		REV		DESCRIPTION		DCN NUMBER	
REFERENCE DRAWINGS										APPR'D		CHECK	
										KABOT		7-9-99	
										DATE		SCALE	
										NTS		SHEET 1 OF 1	
										CAD FILE		SIZE DWG. NO.	
										L_40_4.dwg		D990376-A	