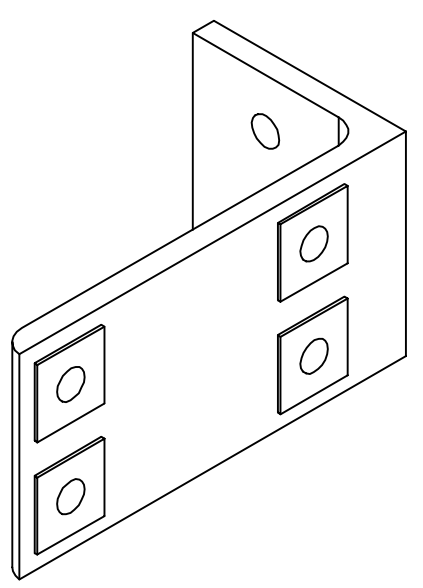
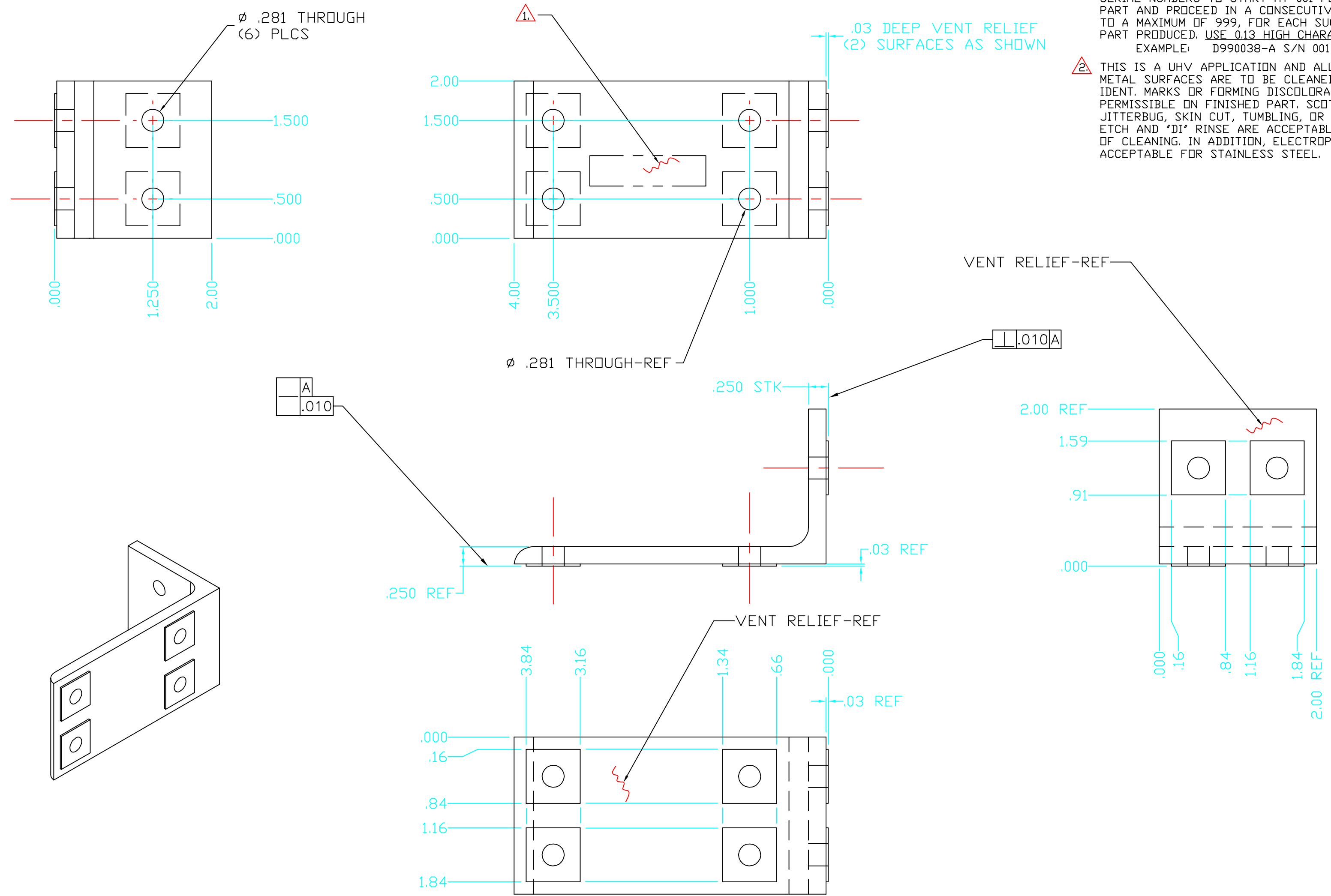


6 5 4 3 2 1

- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001
 - 2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN FEET (cm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR/MACH ± BEND ± TWO PLACE DECIMAL ±		THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN OUT: REMOVE ALL BURRS						ARM CAVITY BAFFLE, GLASS SUPPORT, CONNECTOR ANGLE, TOP SIDE	
		MATERIAL: TYPE 6061-T6 ALUMINUM ANGLE 4 x 3 x 1/4		HEAT TREAT:		FINISH: 1 2		B RELEASE E990232 - - - KABOT 10-13-99		CAD FILE 011.dwg	
DWG. NO.		DESCRIPTION		NEXT ASS'Y: D990341, D990350		A PRE-RELEASE -		KABOT 4-20-98		SIZE DWG. NO. C D990370-B	
REFERENCE DRAWINGS		USED ON:				REV DESCRIPTION		DCN NUMBER		SCALE NTS	
6		5		4		3		2		1	
						ISSUE DESCRIPTION				SHEET 1 OF 1	