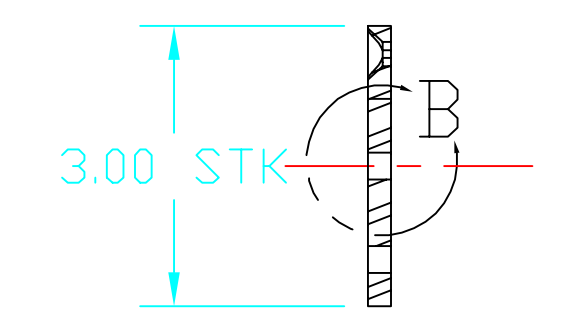
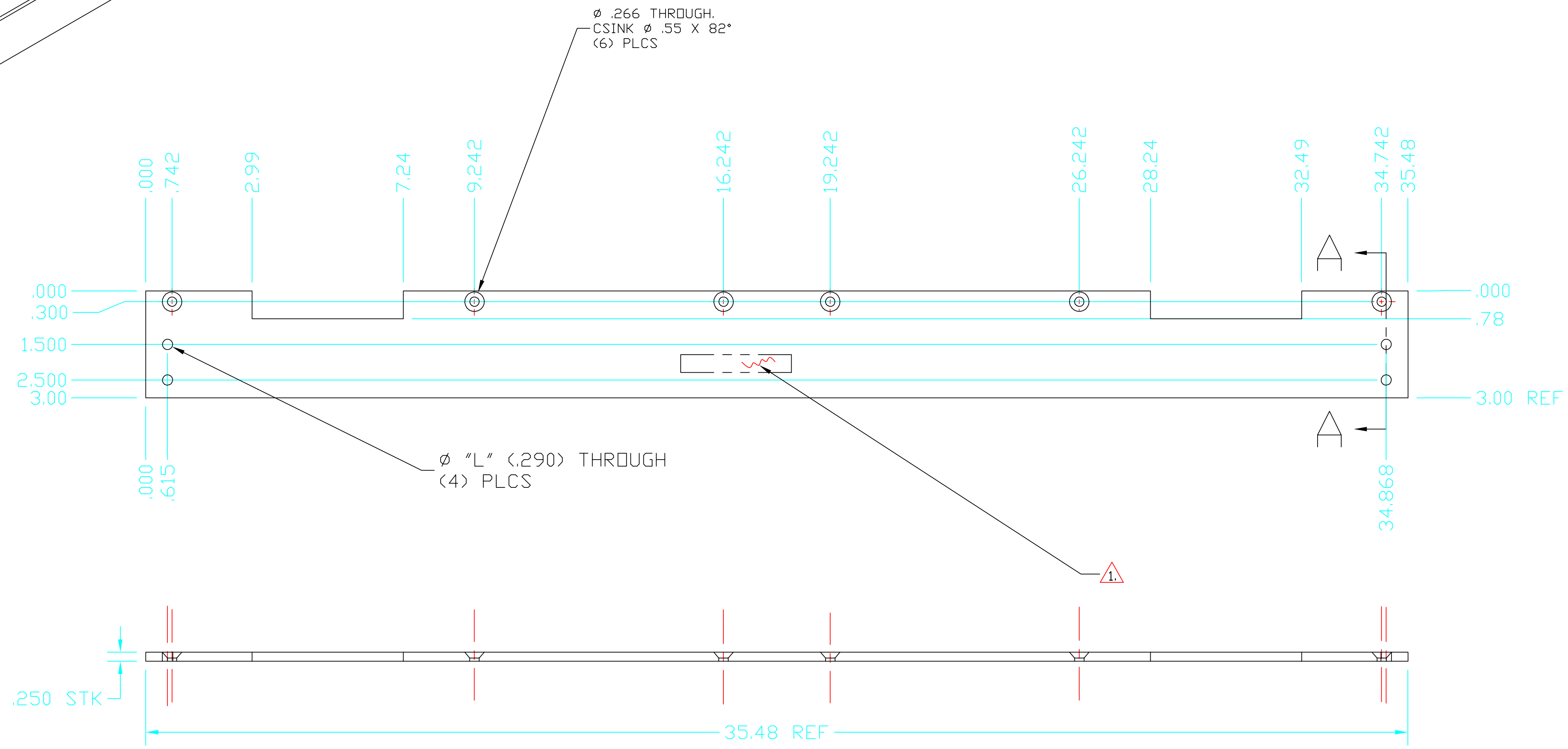
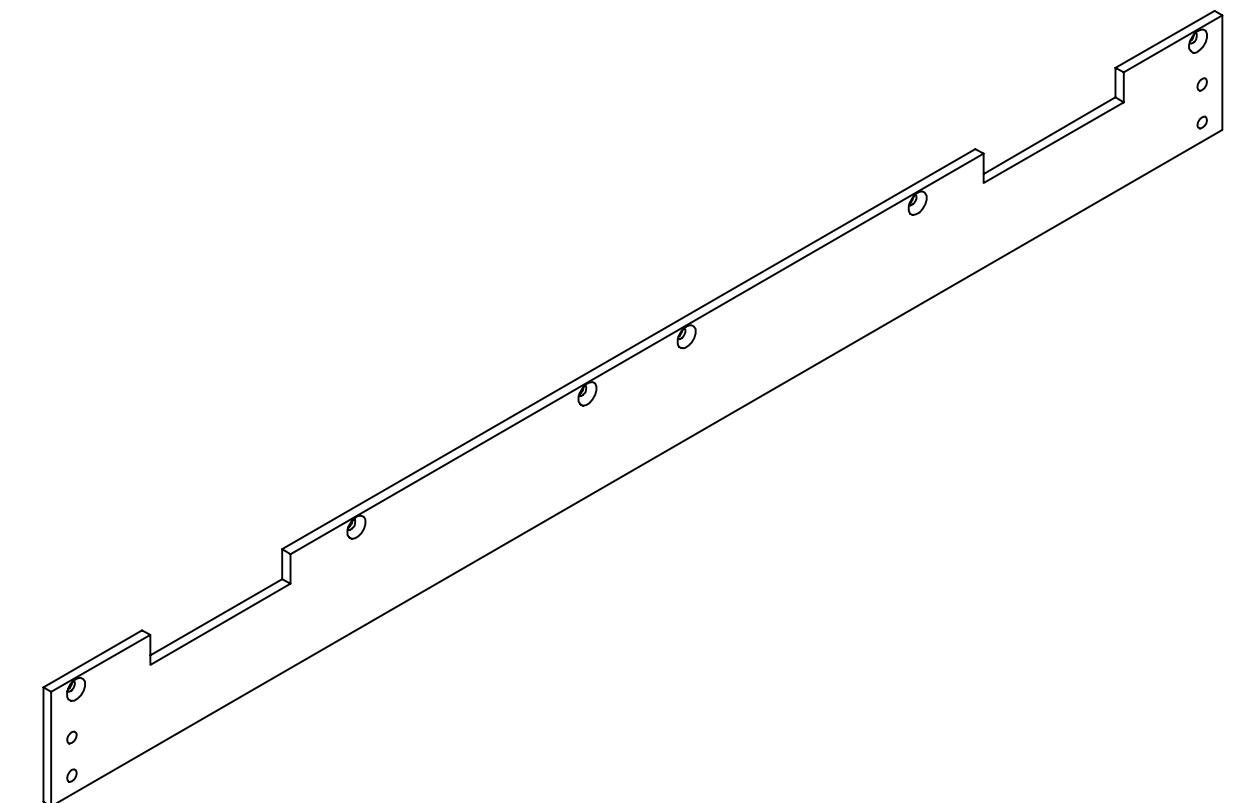


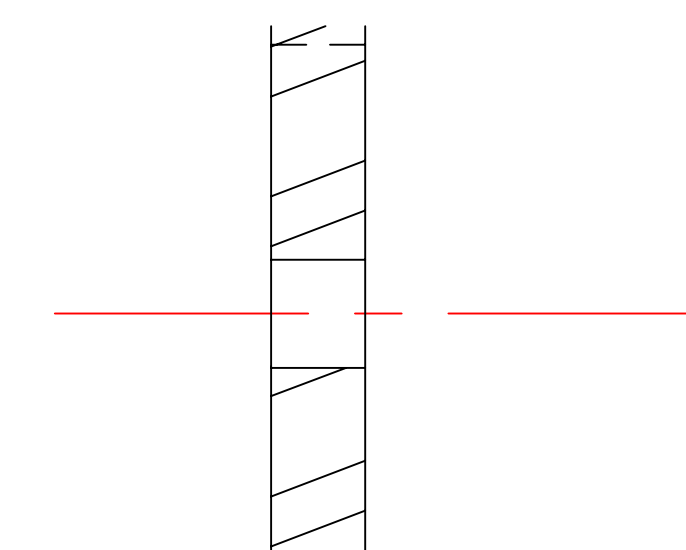
NOTES: (UNLESS OTHERWISE SPECIFIED)

⚠ STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999. FOR EACH SUCCEEDING PART PRODUCED, USE 013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

⚠ THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



SECTION A-A



VIEW B

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)										LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS								ARM CAVITY BAFFLE, GLASS SUPPORT, HORIZONTAL EDGE STRIP TOP & BOTTOM	
		MATERIAL: TYPE 6061-T6 ALUMINUM BAR 1/4 X 3		HEAT TREAT:		FINISH: ⚠ ⚠		A RELEASE		E990232		-	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990341, D990350		REV		DCN NUMBER		APPR'D CHECK DRWN DATE	
REFERENCE DRAWINGS								ISSUE DESCRIPTION		SCALE NTS		SHEET 1 OF 1	