



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						PLATE BEAM DUMP BACKPLATE	
		MATERIAL: 6061-T6 ALU JIG PLATE 1/4" THICK		HEAT TREAT:		FINISH:				CAD FILE D990236-Adwg	
DWG. NO.		DESCRIPTION		NEXT ASS'Y: D990206		REV		ISSUE DESCRIPTION		SCALE NTS	
6		5		4		3		2		1	
		USED ON:								SHEET 1 OF 1	
										CONLEY 5-13-99	
										SIZE DWG. NO. B D990236-A	