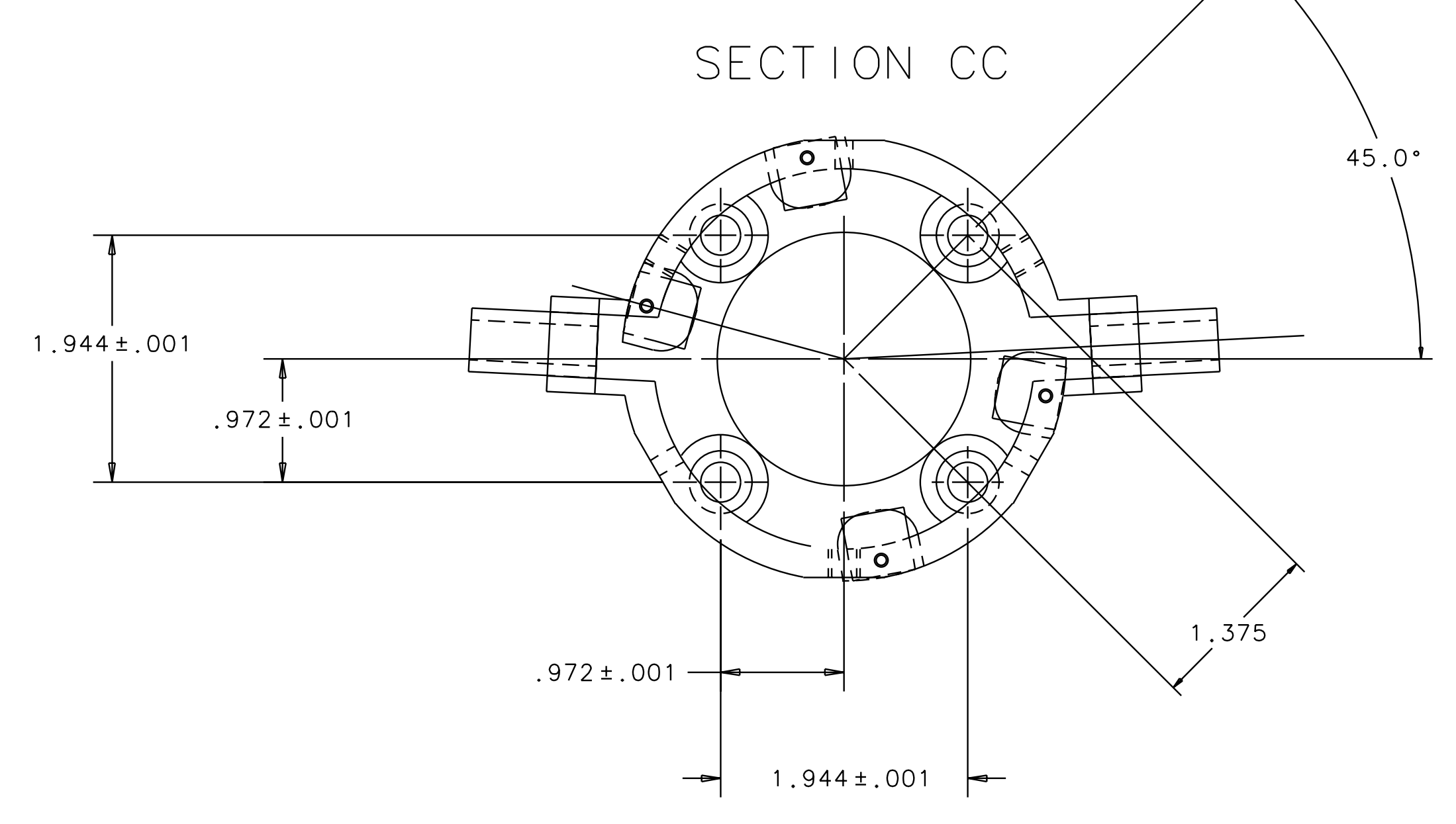
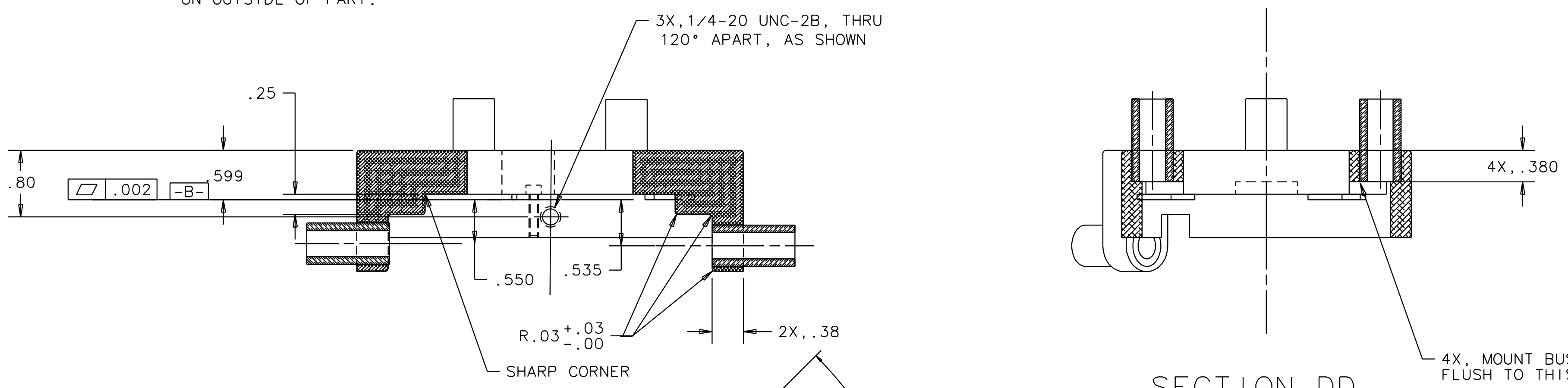
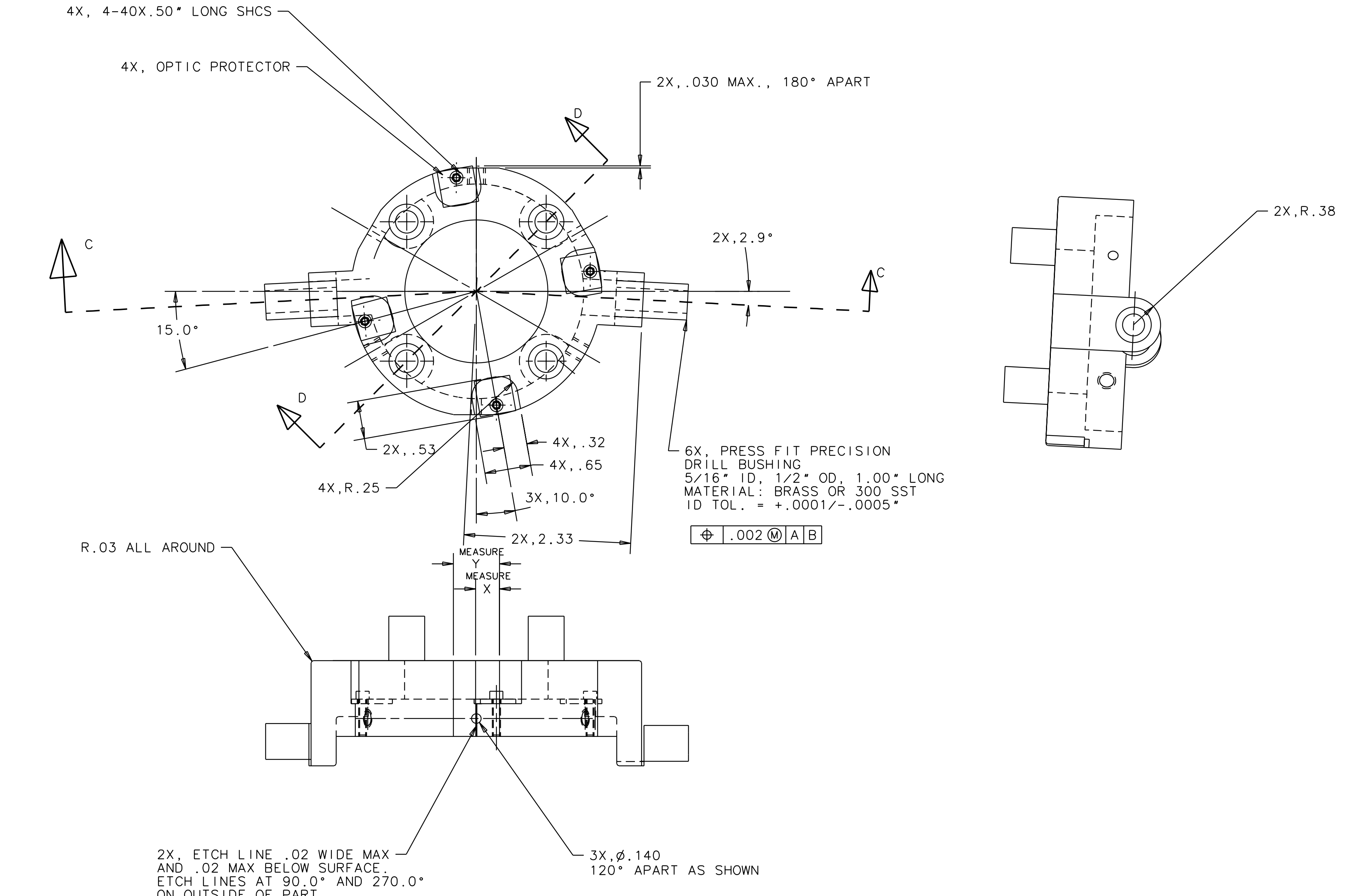
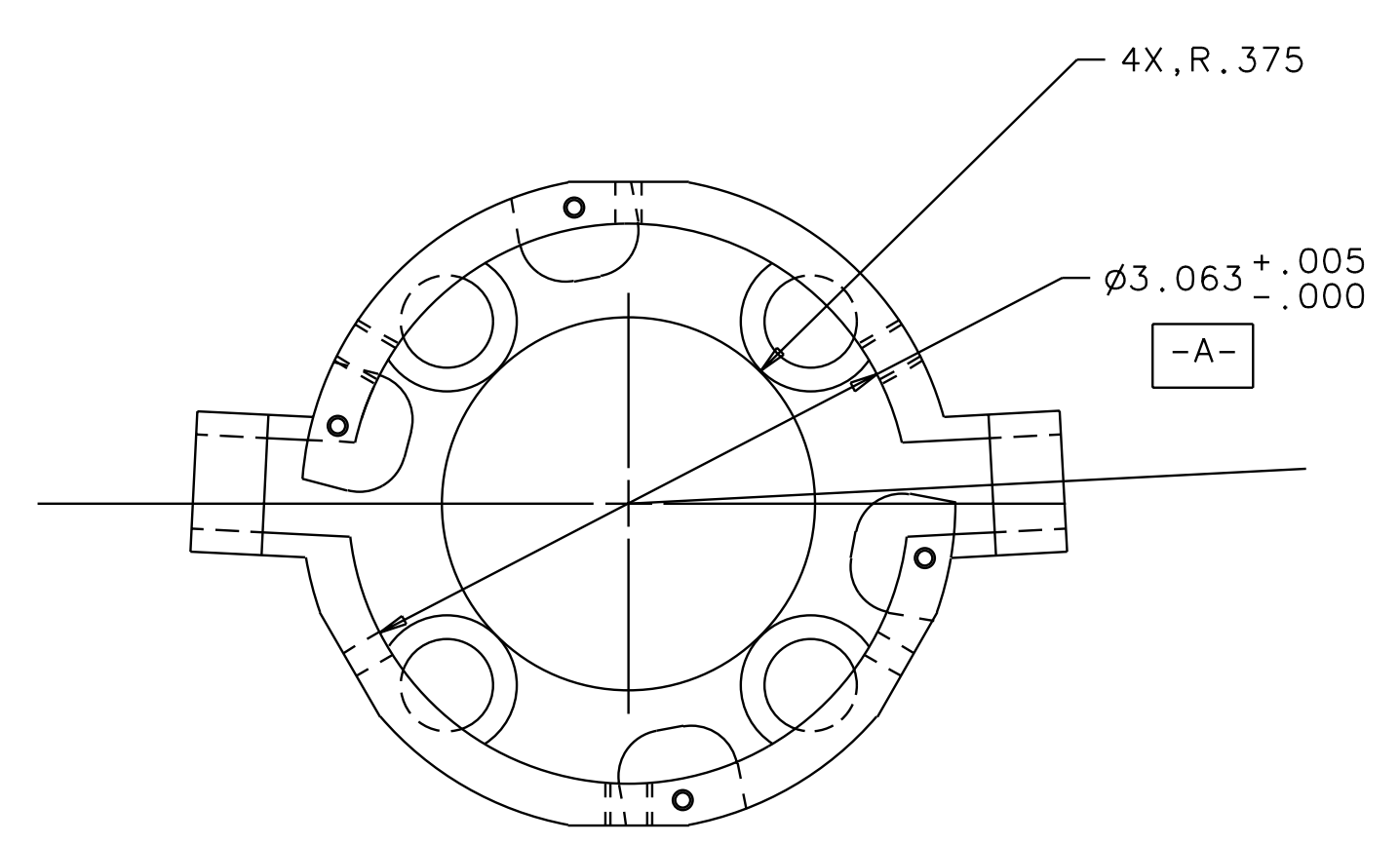
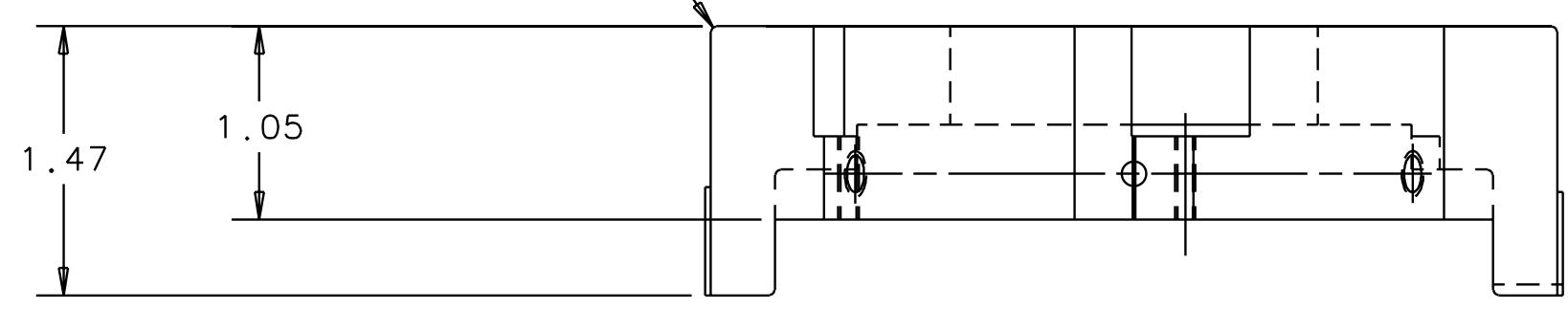
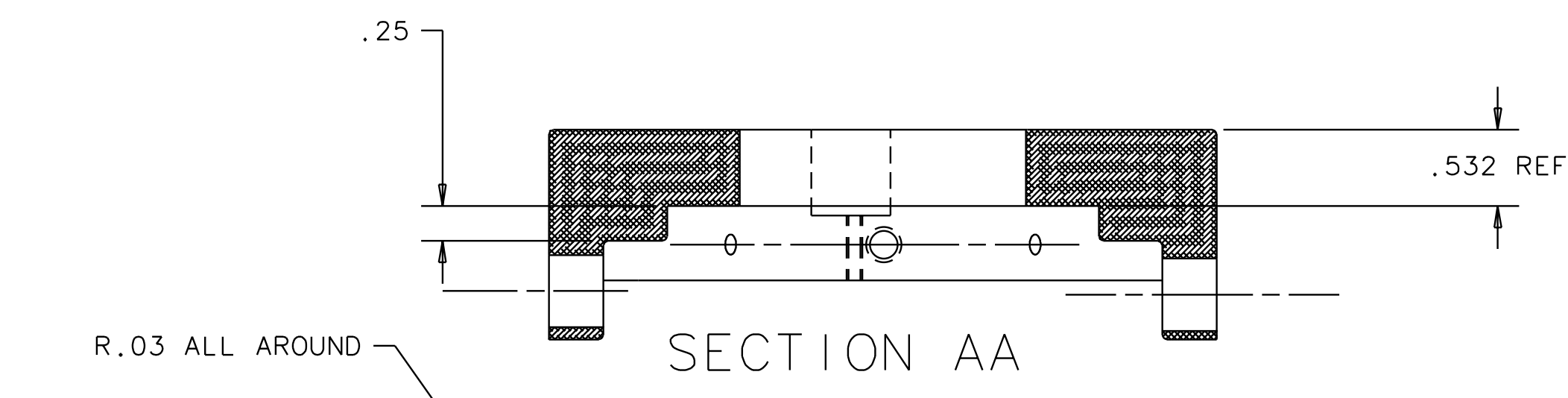
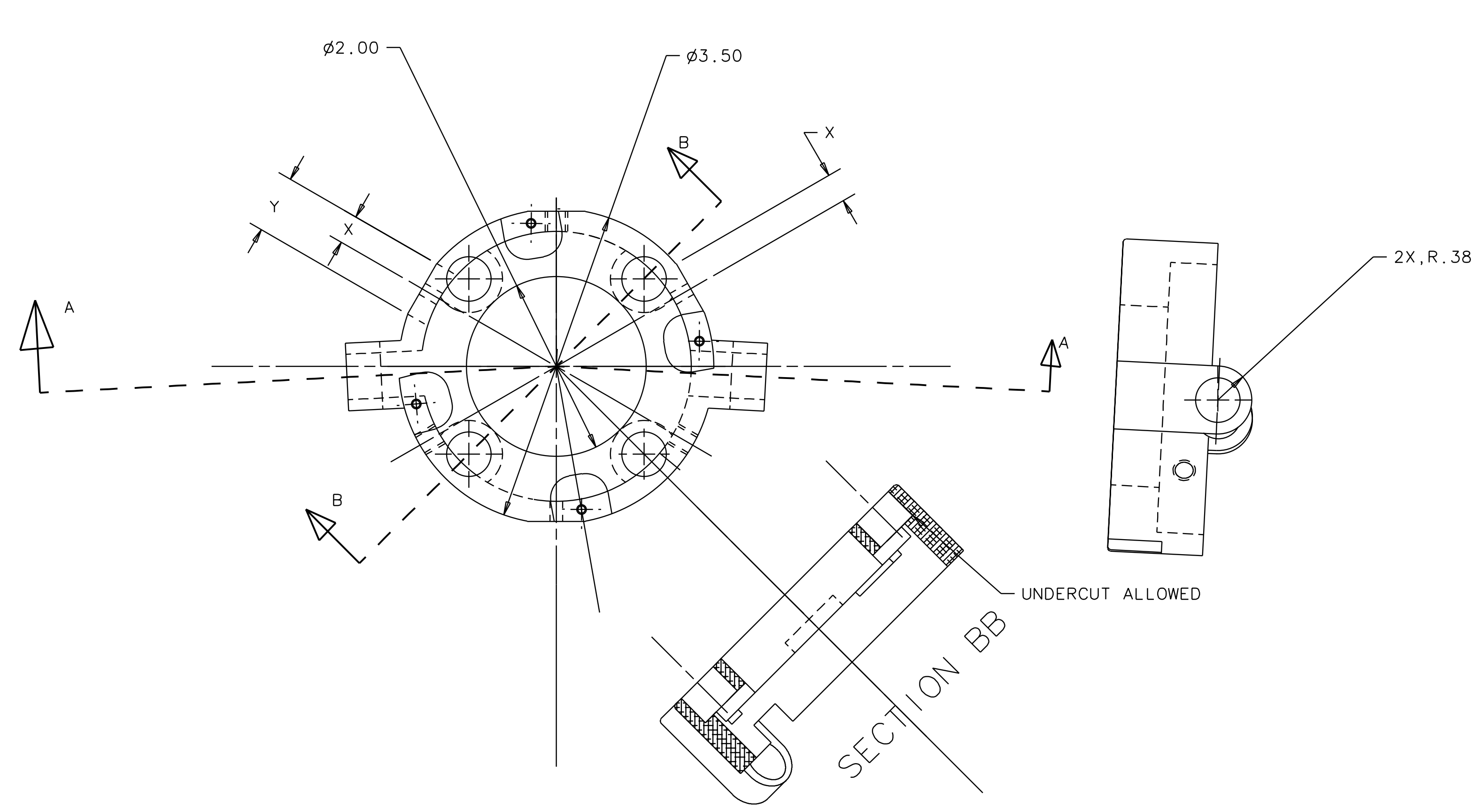


REV	DESCRIPTION OF CHANGE	SHEETS AFFECTED	APPROVAL	DATE

NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. DIMENSIONS IN INCHES.
 2. REMOVE ALL BURRS AND SHARP EDGES.
 3. MEASURE X AND Y ON FACE INDICATED AND MACHINE TWO MORE FLATS, 120° APART, TO MATCH X AND Y DIMENSION.



QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES : .XX = .01 ± .5 .XXX = .005	APPROVALS	DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DO NOT SCALE DRAWING	DRAWN J. Romie	99	TITLE RING DETAIL, LEFT SIDE WEDGE
NEXT ASSEMBLY	MATERIAL ALUM 6061-T6	FINISH NONE	SIZE E
FILE LOCATION /home/dcc/docs/D990168.pdf	SCALE 1/1	SHEET 1 OF 1	D990168-01-D