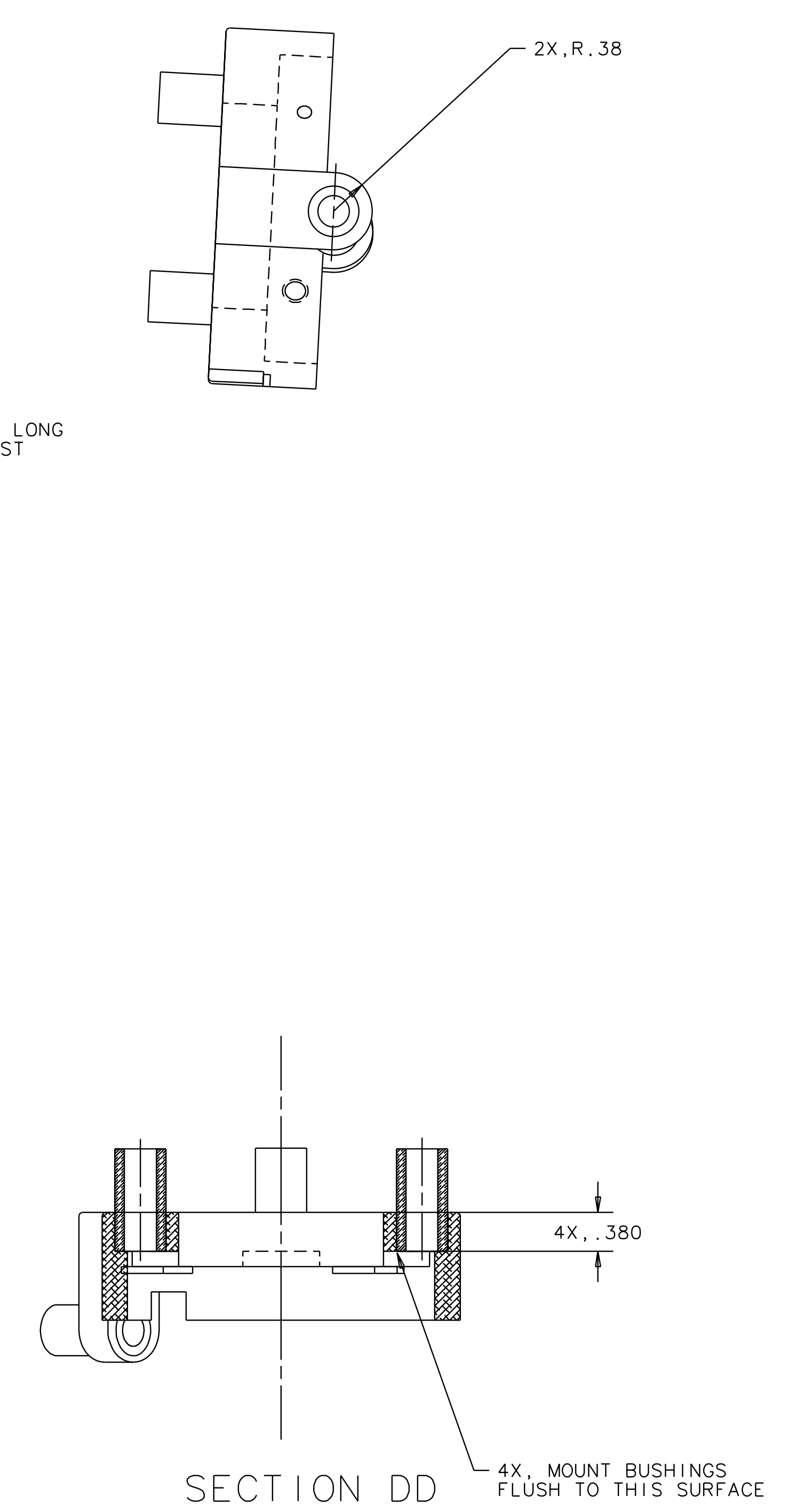
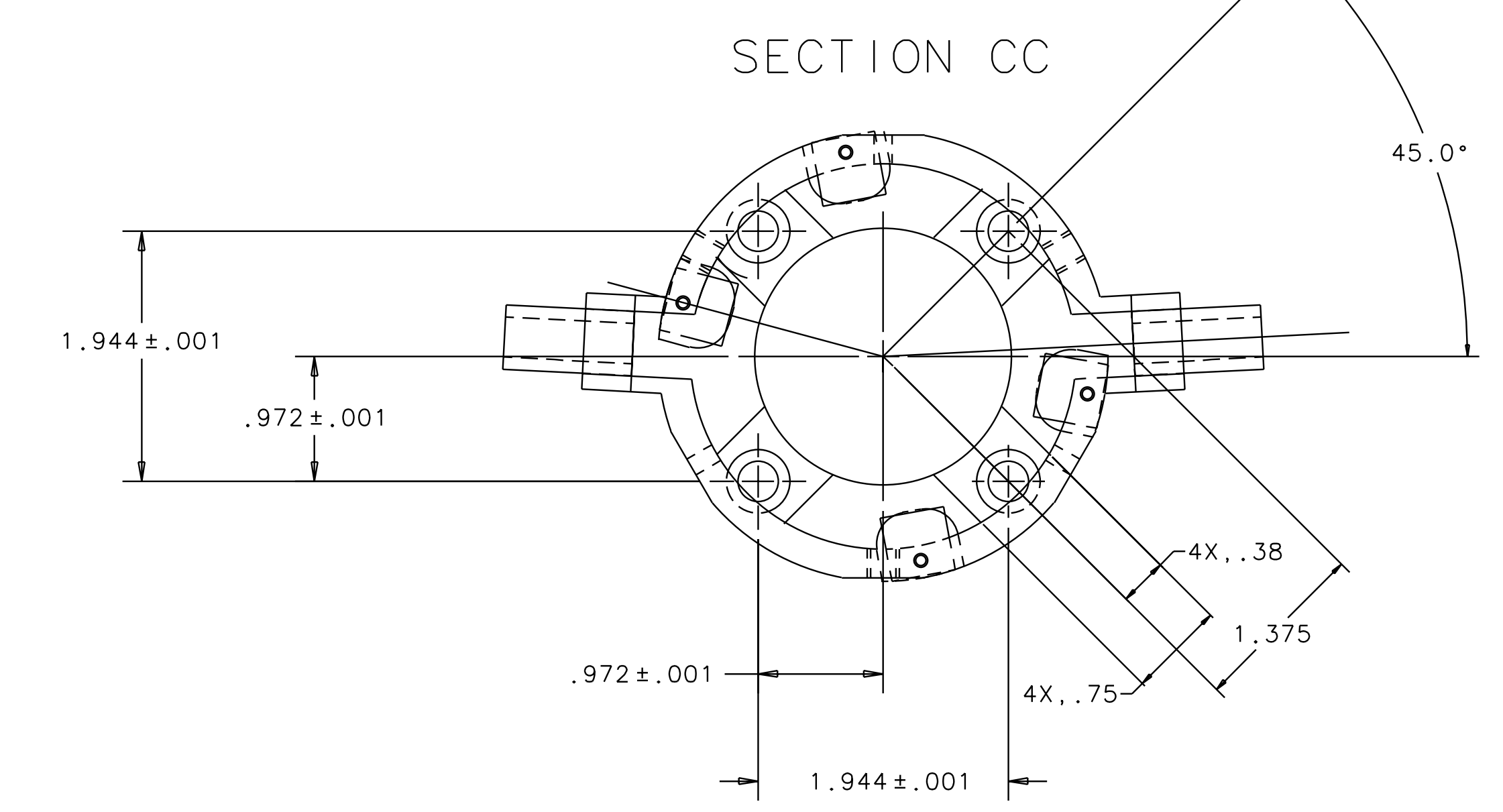
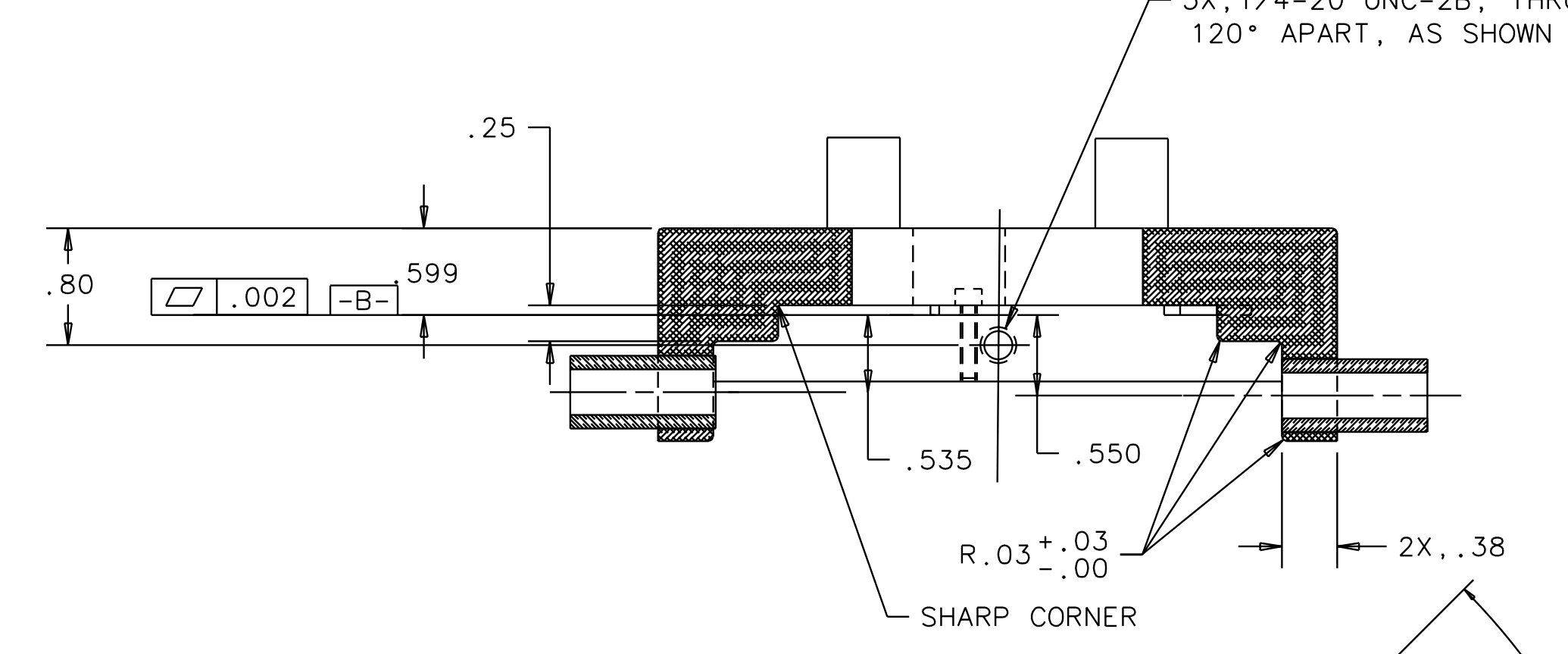
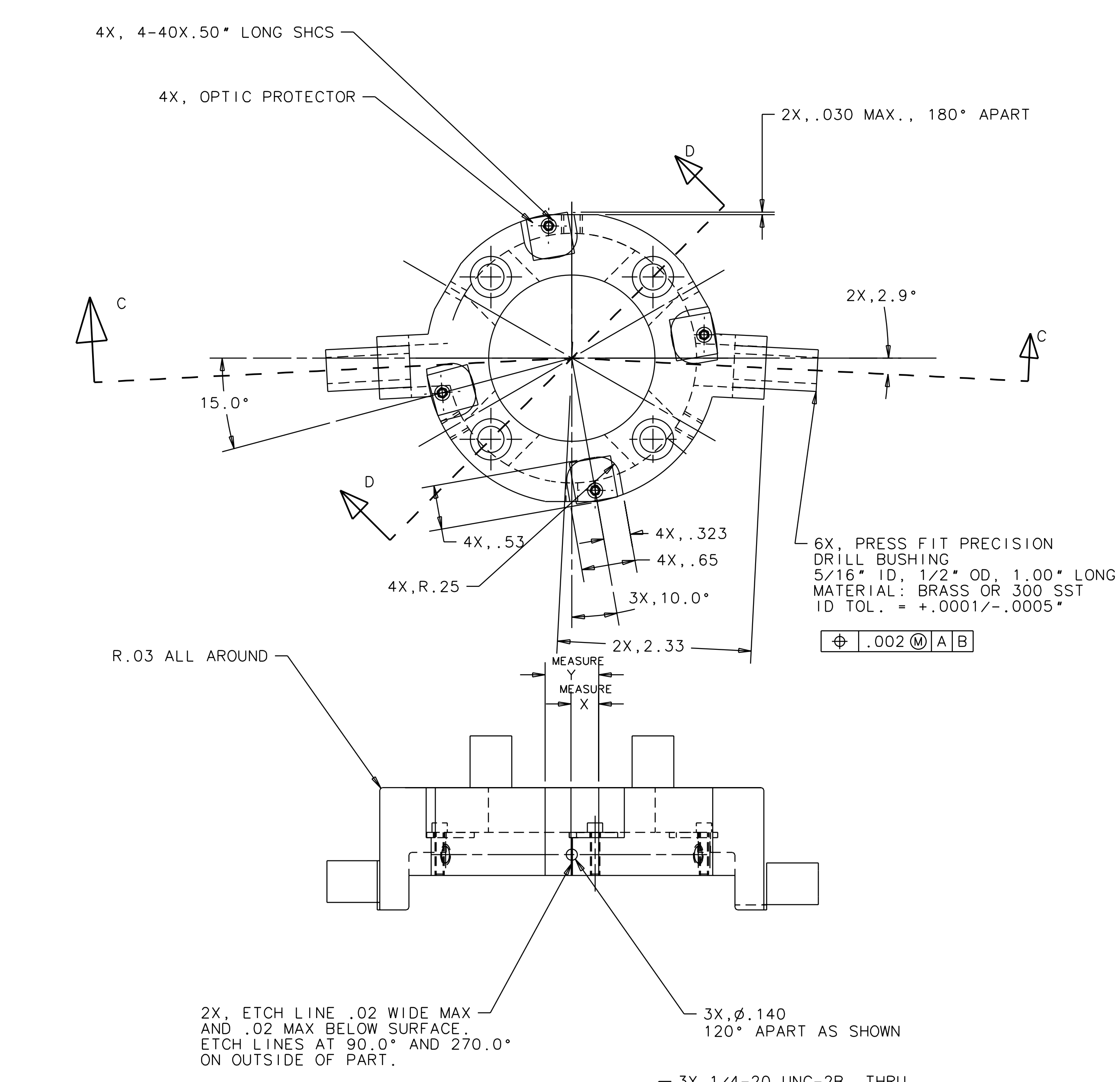
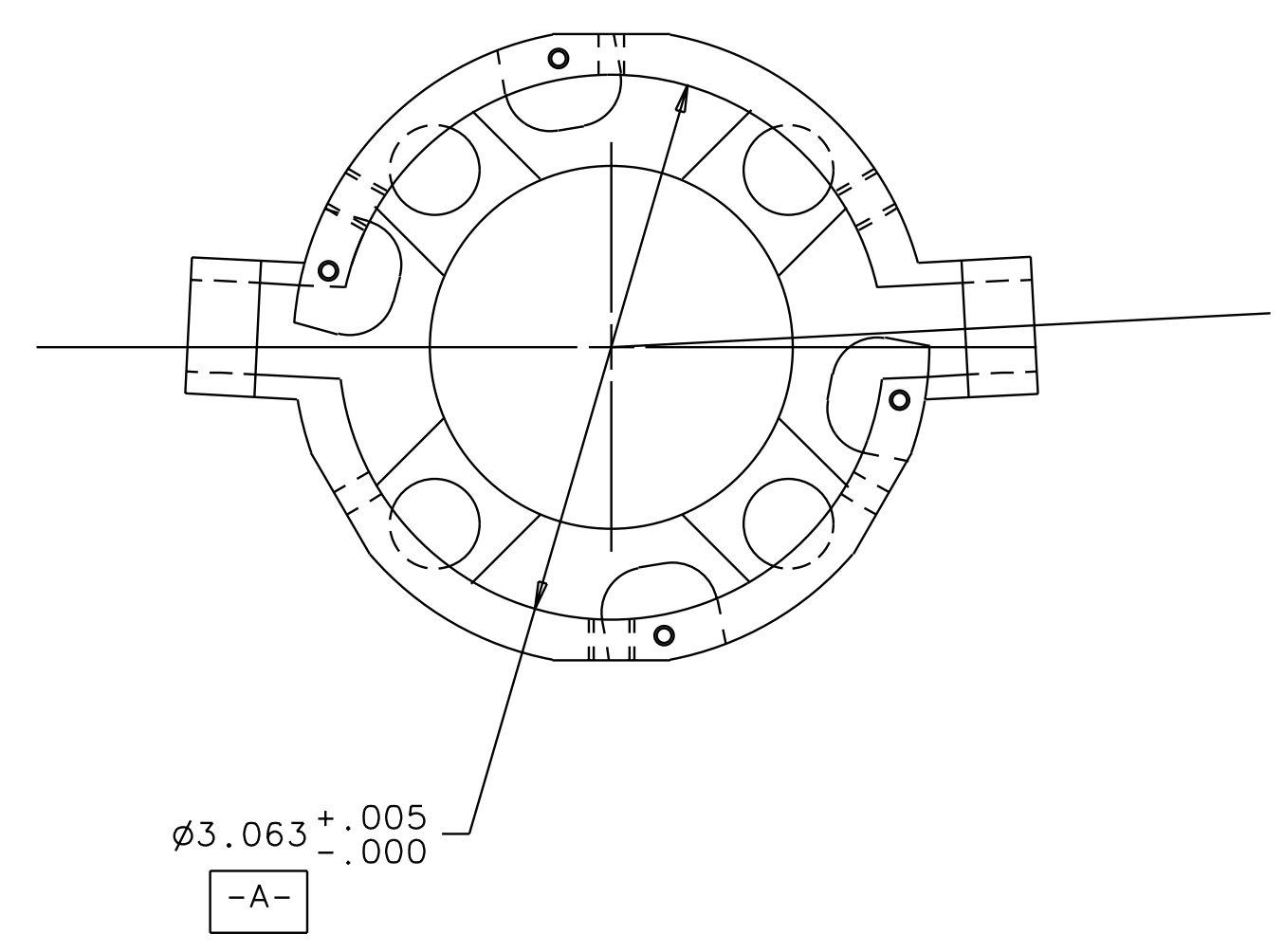
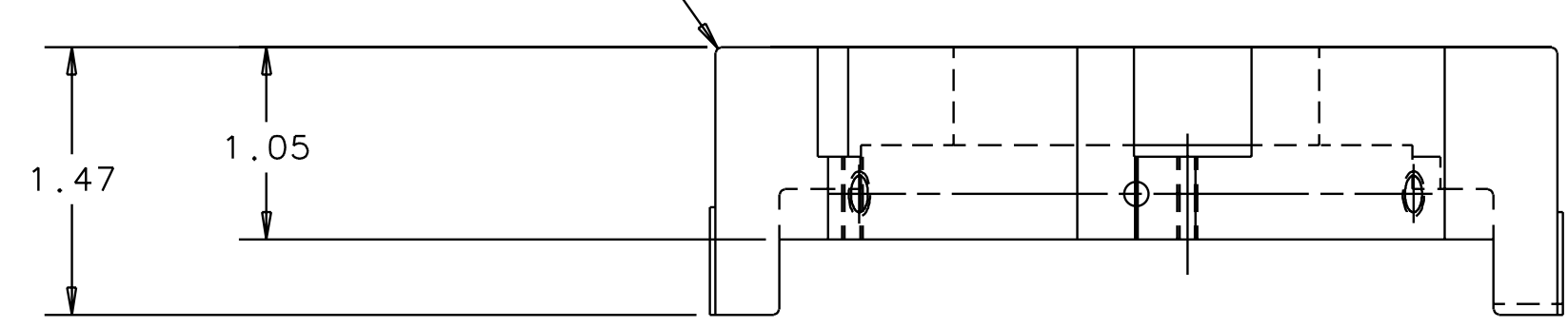
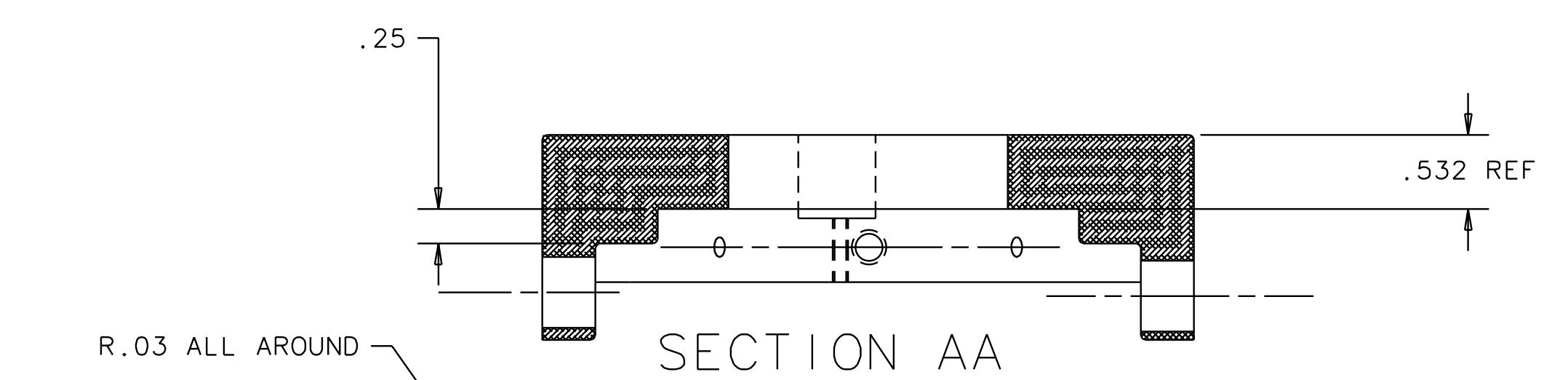
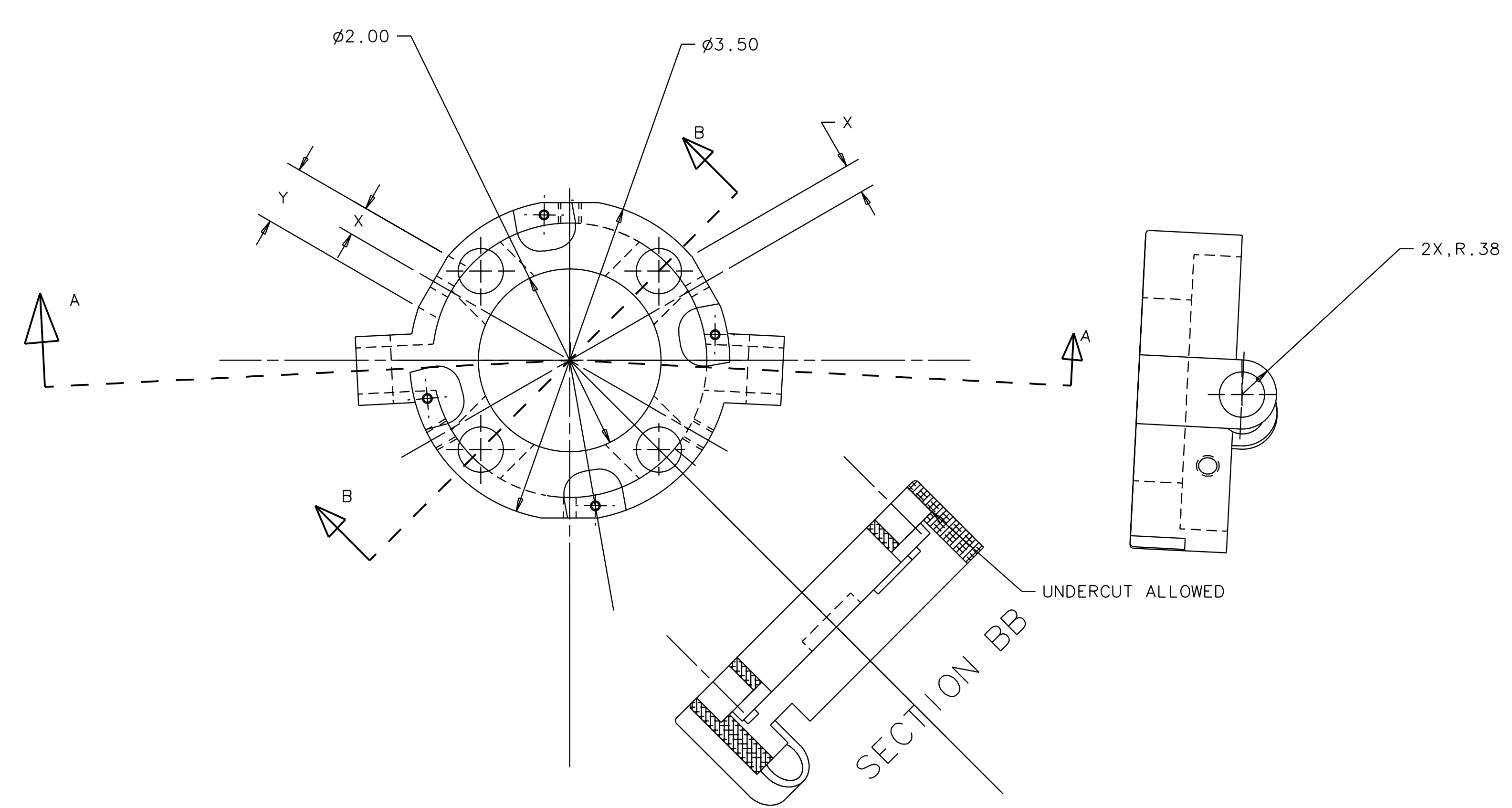


NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. DIMENSIONS IN INCHES.  
 2. REMOVE ALL SHARP EDGES.  
 3. MEASURE X AND Y ON FACE INDICATED AND MACHINE TWO MORE FLATS, 120° APART, TO MATCH X AND Y DIMENSION.

REV	DATE	DRAWN BY	CHECKED	DC	DCN/DESCRIPTION
A	1-31-01	J. Romie			E010018/INITIAL RELEASE



QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
		APPROVALS	DATE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY		
TOLERANCES ARE:		MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
FRACTIONS DECIMALS ANGLES		TITLE		
0.XX±0.01		RING DETAIL, RIGHT SIDE WEDGE		
0.XXX±0.005		SIZE		
ANGLES±0.5°		E D990167-A-D		
DO NOT SCALE DRAWING		SCALE		
MATERIAL		1/1		
ALUM. 6061-T6		SHEET 1 OF 1		
FINISH				
NONE				

FILE LOCATION  
 /home/dcc/docs/D990167.pdf