



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
2. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.  
EXAMPLE: D990038-A S/N 001

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.02		THREE PLACE DECIMAL ±.010 FINISHED SURFACE RMS BREAK CORNERS IN: .005-.010 REMOVE ALL BURRS					
		MATERIAL: 300 SERIES STAINLESS STEEL 250 THICK PLATE		HEAT TREAT:		FINISH:			
DWG. NO.		DESCRIPTION		REV		DESCRIPTION		SCALE	
REFERENCE DRAWINGS		USED ON:		NEXT ASS'Y: D990143		ISSUE DESCRIPTION		D990149-C	
								SHEET 1 OF 1	