



NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. STAMP OR ENGRAVE SERIAL NUMBER ON NOTED FACE OF PART PER LIGO L970196.
 2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS				CAVITY BEAM DUMP MOUNTING BRACKET ANGLE	
		MATERIAL: CRES 300 SERIES .250 PLATE		HEAT TREAT:		FINISH:		A DCN E990108	
DWG. NO.		DESCRIPTION		NEXT ASS'Y: D990143		REV		DESCRIPTION	
REFERENCE DRAWINGS		USED ON:				APPR'D		CHECK	
						DRWN		DATE	
						Conley		3-22-99	
						SCALE		NTS	
						SHEET		1 OF 1	
						CAD FILE		D990149-A.dwg	
						SIZE		B	
						DWG. NO.		D990149-A	