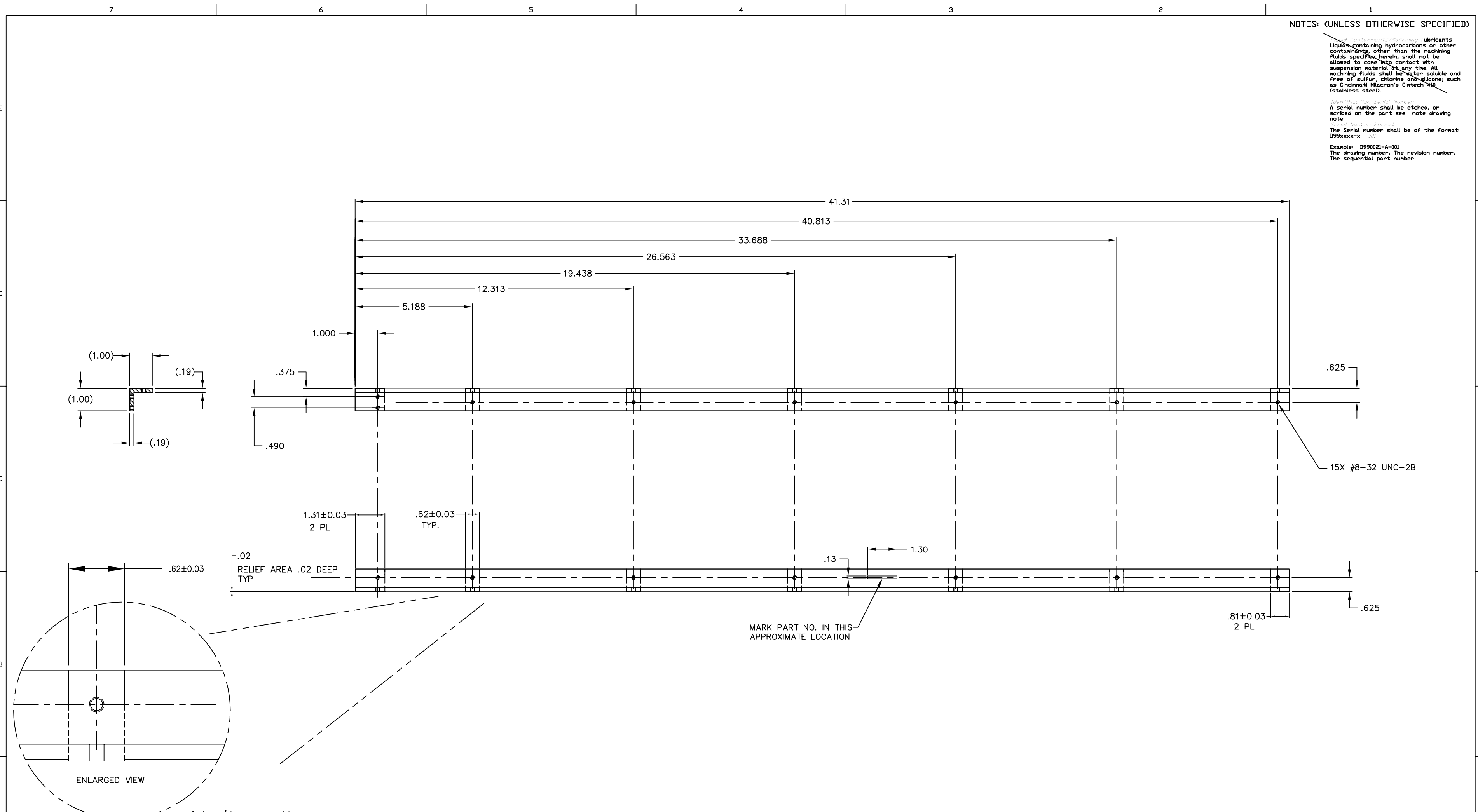


NOTES: (UNLESS OTHERWISE SPECIFIED)

lubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone, such as Cincinnati Milacron's Cintech 440 (stainless steel).

Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.

Number Format
The Serial number shall be of the format: D99xxxx-x
Example: D990021-A-001
The drawing number, The revision number, The sequential part number



REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
ANGLE, UPPER LEFT				
C			ADDED .02 RELIEFS FOR FABRICATION	kenn 8-1-99
B			PRE-RELEASE	kenn 6-1-99
00			PRE-RELEASE	CHAPUT 11-3-98
REV			DESCRIPTION	DCN NUMBER
			APPR'D	CHECK
			DRWN	DATE
ISSUE DESCRIPTION				SCALE
				HALF
				SIZE DWG. NO.
				D D990129-C
				SHEET
				1 OF 1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES:		THREE PLACE DECIMAL ± .005	
FRACTIONAL ± 1/16		FINISHED SURFACE RMS 63	
ANGULAR ± .25°		BREAK CORNERS IN .015 OUT .015	
ANGULAR/ARCH ± BEND ±		REMOVE ALL BURRS	
TWO PLACE DECIMAL ± .01			
MATERIAL:	HEAT TREAT:	FINISH:	
6061 T-6 ALUM	/		
EXTRUSION			
USED ON: XXX	NEXT ASS'Y: XXX		

DWG. NO.	DESCRIPTION
XXX	REFERENCE DRAWINGS

ref. 1 req'd per assembly