

NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number

A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format

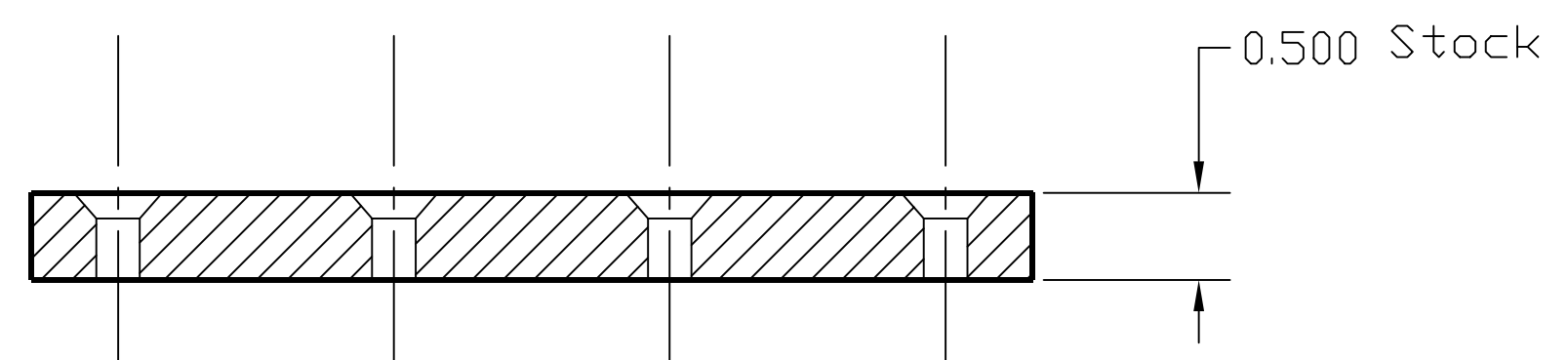
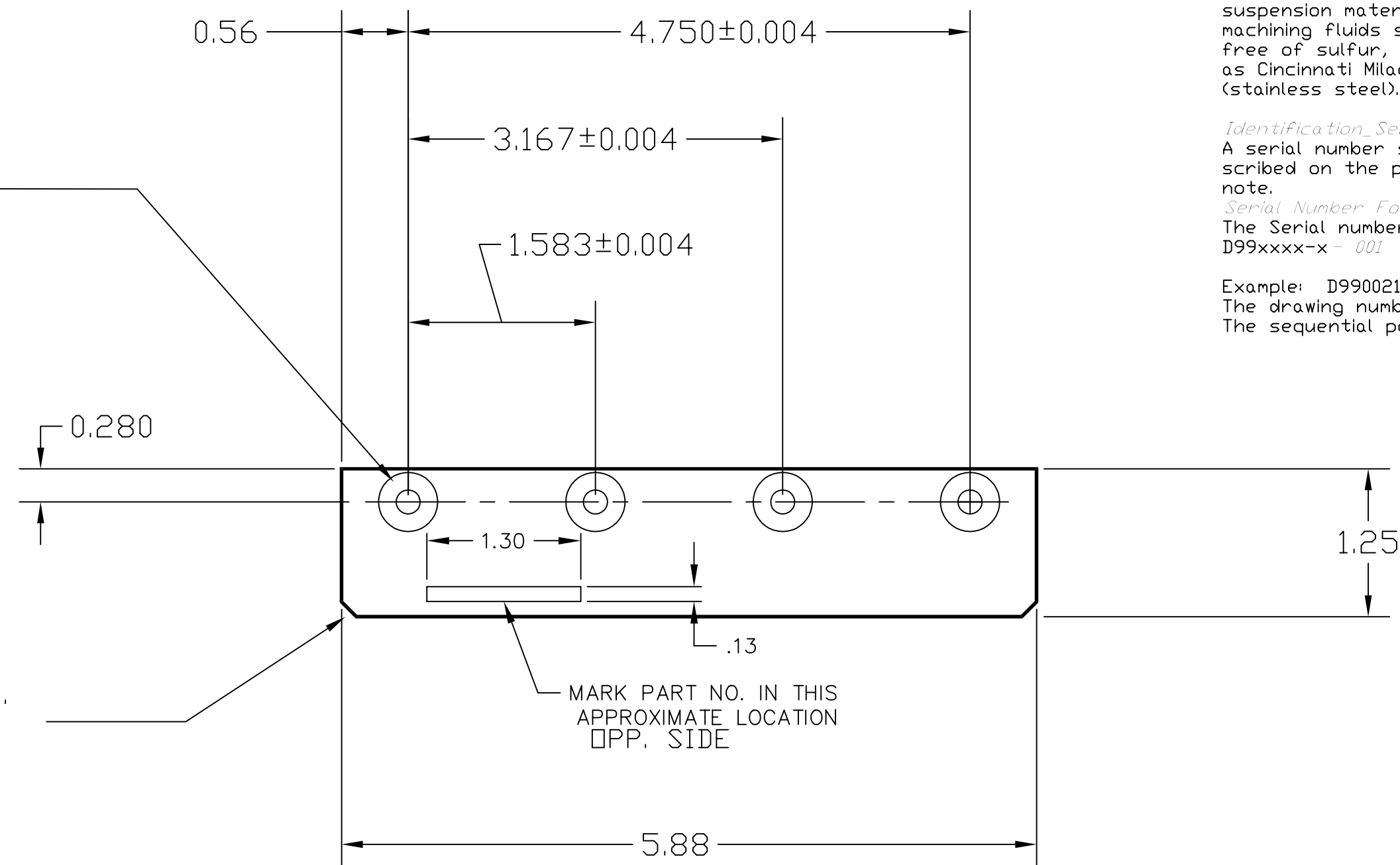
The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001

The drawing number, The revision number, The sequential part number

.265 Dia thru and C'Sink
 82 deg. to .550 Dia.
 4 places as shown.

.12 x 45 deg.
 chamf. typ.



Qty: Make 2 Total Per Assembly

5	-	-	-	-
4	-	-	-	-
3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

XXX		XXX		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		B		FOR RELEASE		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLERANCES:		FRACTIONAL ± ---		THREE PLACE DECIMAL ± .010		00		PRE-RELEASE		Side Mount Foot	
ANGULAR ±		ANGULAR ± BEND ± ---		FINISHED SURFACE RMS 63		00		Ligo-E980321-00-D		CAD FILE	
TWO PLACE DECIMAL ± .02		BREAK CORNERS IN - OUT: -		REMOVE ALL BURRS		REV		DESCRIPTION		D990125-B	
MATERIAL:		HEAT TREAT:		FINISH:		00		DCN NUMBER		SIZE DWG. NO.	
ALUM. 6061 T-6		None		None		00		- - -		C D990125-B	
DWG. NO.		DESCRIPTION		USED ON: XXX		NEXT ASS'Y: XXX		APPR'D CHECK DRWN DATE		SCALE: FULL SHEET 1 of 1	
REFERENCE DRAWINGS								ISSUE DESCRIPTION			