

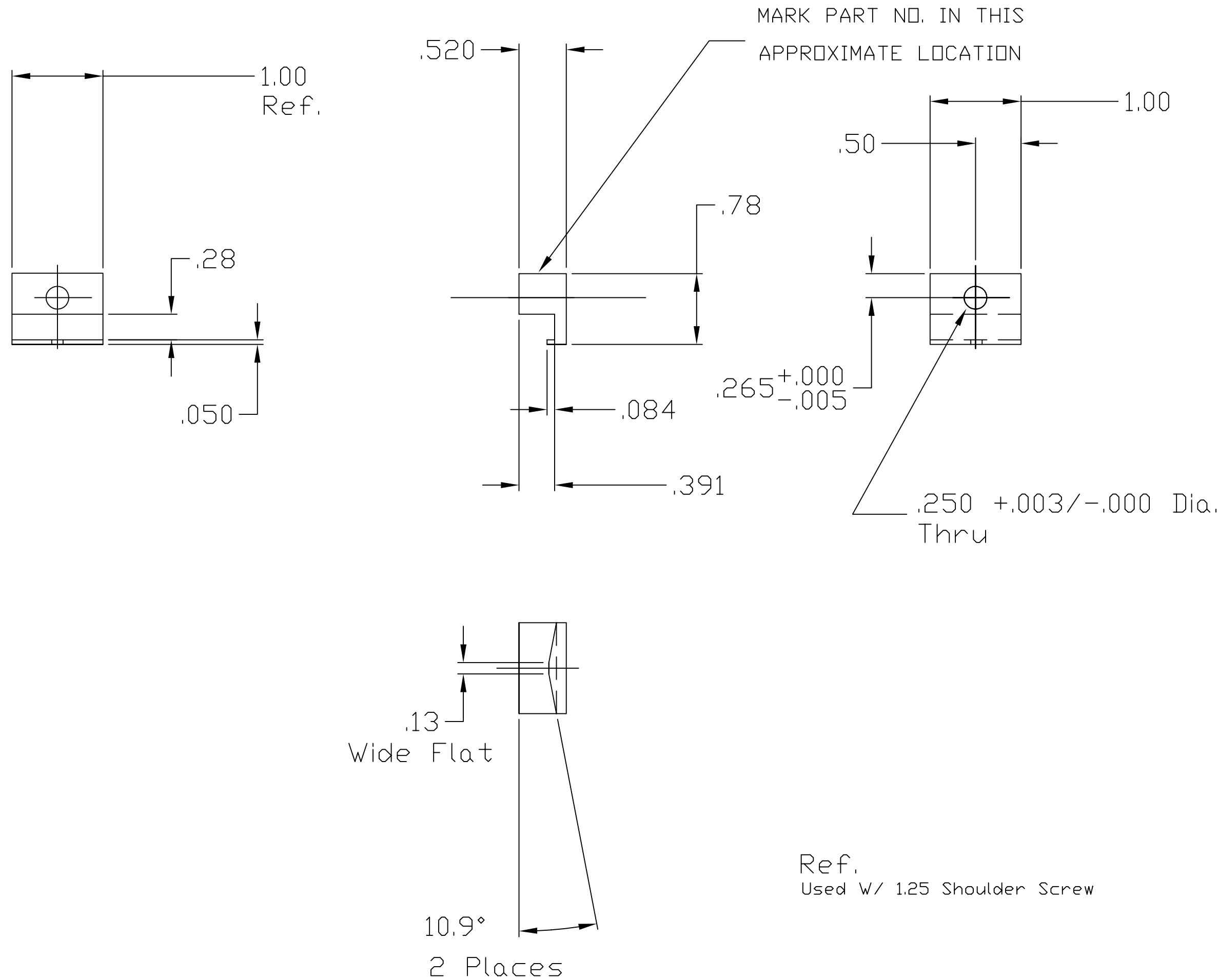
NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



Qty: Make 2 Total Per Assembly

3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± --- THREE PLACE DECIMAL ± .010 ANGULAR ± FINISHED SURFACE RMS 63 ANGULARMACH ± BEND ± --- BREAK CORNERS IN - OUT - TWO PLACE DECIMAL ± .02 REMOVE ALL BURRS		MATERIAL: 6061 T-6 HEAT TREAT: None FINISH: None		B FOR FABRICATION kenm 6/8/99		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
XXX	XXX			00	PRE-RELEASE	-	-	kenm	3/29/99	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
REFERENCE DRAWINGS				ISSUE DESCRIPTION				SCALE: FULL		SHEET 1 of 1

MIRROR CLAMP
 LONG SIDE
 CAD FILE: D990102-B
 SIZE: C
 DWG. NO.: D990102-B