

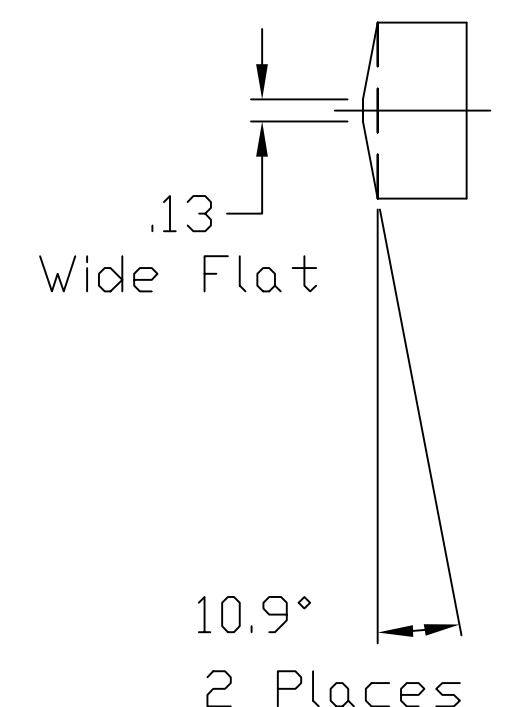
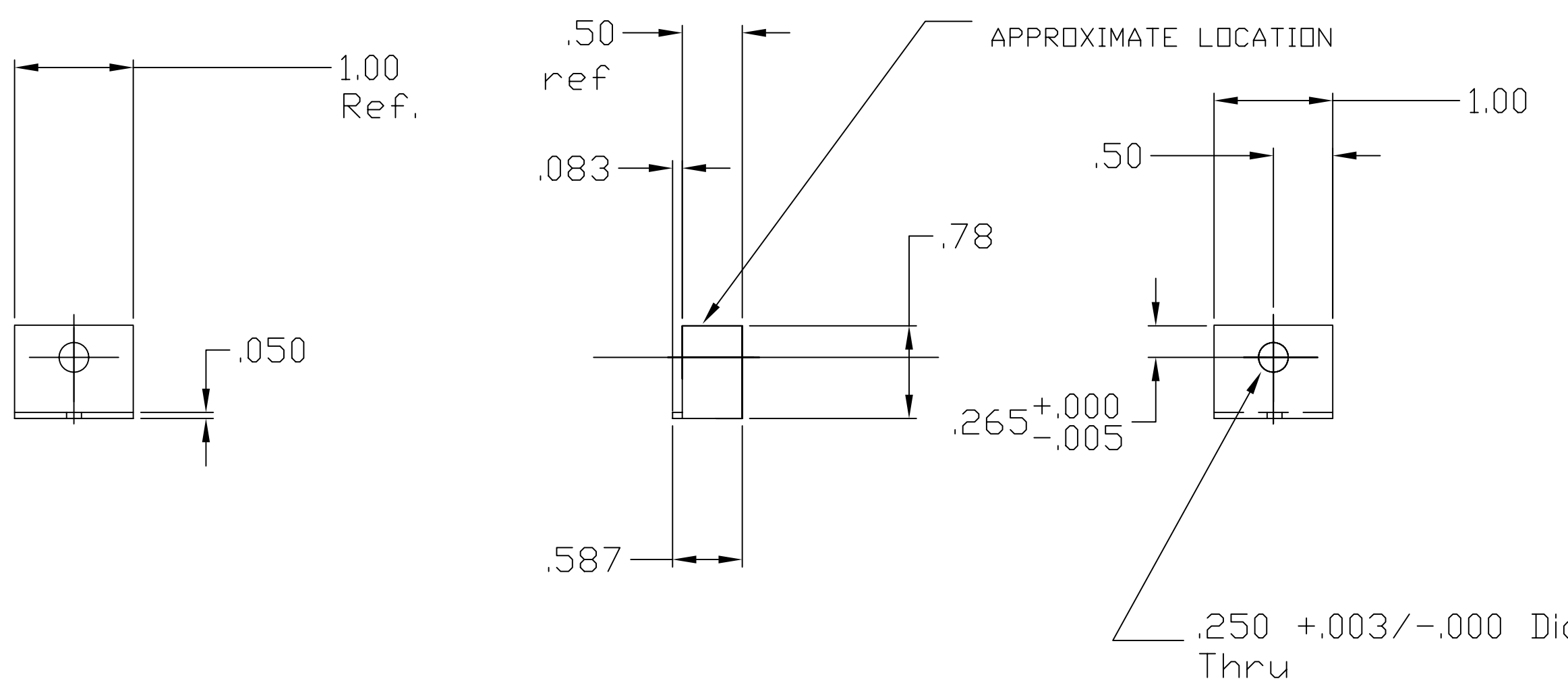
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification Serial Number*  
 A serial number shall be etched, or scribed on the part see note drawing note.

*Serial Number Format*  
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number



Ref.  
 Used w/ 1.25 Shoulder Screw

Qty: Make 1 Total Per Assembly

3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY						
		TOLERANCES: FRACTIONAL ± --- THREE PLACE DECIMAL ± .010 ANGULAR ± FINISHED SURFACE RMS 63 ANGULARMACH ± BEND ± --- BREAK CORNERS IN - OUT - TWO PLACE DECIMAL ± .02 REMOVE ALL BURRS			MIRROR CLAMP SHORT SIDE						
XXX		MATERIAL:	HEAT TREAT:	FINISH:	B		FOR FABRICATION		kenm	6/8/99	
XXX		ALUM. 6061 T-6	None	None	00		PRE-RELEASE		kenm	3/29/99	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV		DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
REFERENCE DRAWINGS						ISSUE DESCRIPTION				SCALE: FULL	
6		5		4		3		2		1	

CAD FILE	SIZE	DWG. NO.
D990101-B	C	D990101-B
SHEET		1 of 1