

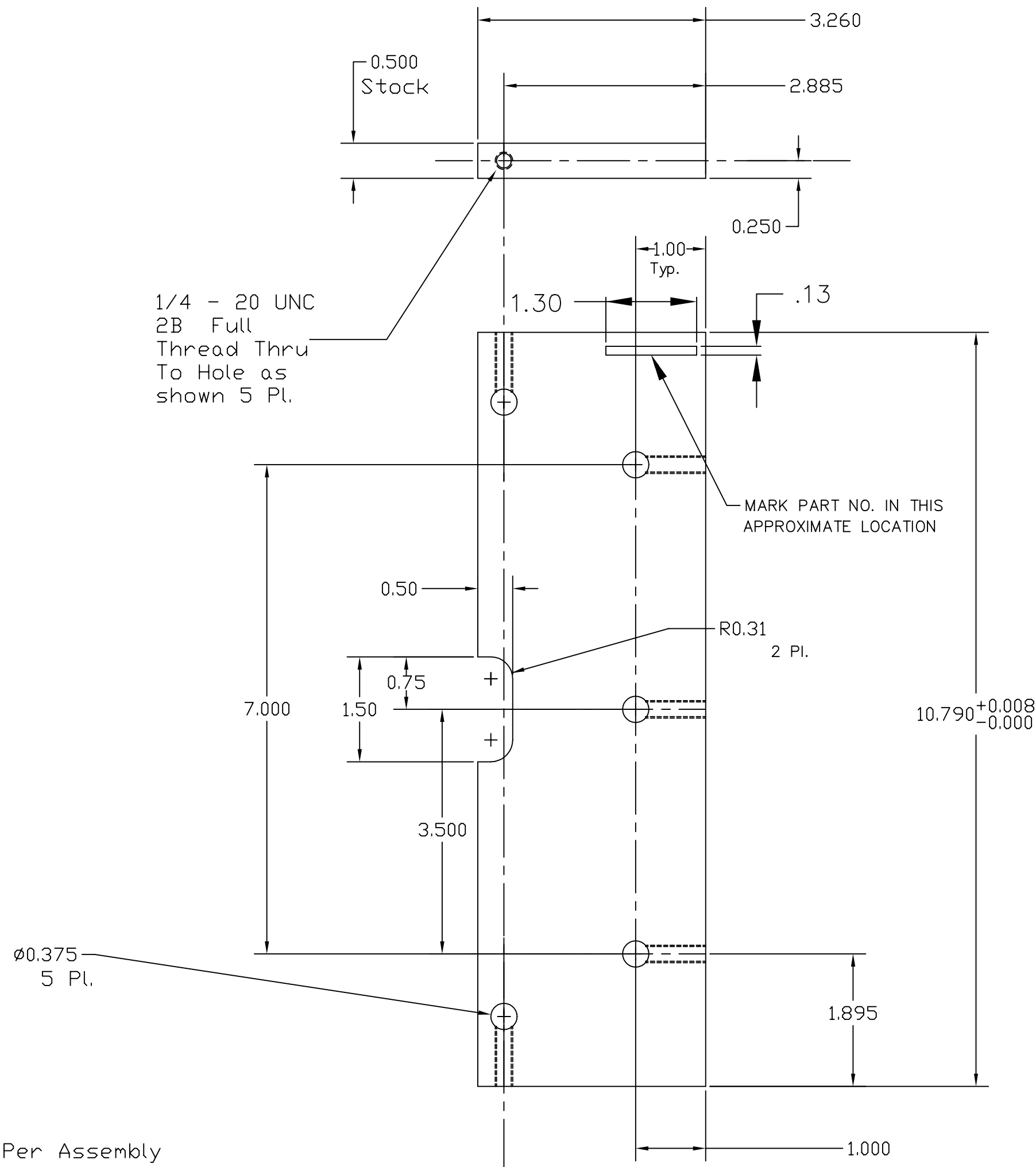
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cintech 410 (stainless steel).~~

~~Identification, Serial Number~~
A serial number shall be etched, or scribed on the part see note drawing note.

~~Serial Number Format~~
The Serial number shall be of the format: D99xxxx-x-xx

Example: D990021-A-001
The drawing number, The revision number, The sequential part number



Qty: Make 1 Total Per Assembly

5	-	-	-	-	-	-	-	-
4	-	-	-	-	-	-	-	-
3	-	-	-	-	-	-	-	-
2	-	-	-	-	-	-	-	-
1	-	-	-	-	-	-	-	-

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
PICK OFF MIRROR Mount Gusset Plate ITMX/BSC-4				
GAD FILE		SIZE		DWG. NO.
D990046-B		D		D990046-B
SCALE			SHEET	
FULL			1 of 1	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± ---
ANGULAR ±
ANGULARMACH ± -- BEND ± --
TWO PLACE DECIMAL ± .02

THREE PLACE DECIMAL ± .008
FINISHED SURFACE RMS 63
BREAK CORNERS IN: - OUT:-
REMOVE ALL BURRS

XXX	XXX	MATERIAL:	HEAT TREAT:	FINISH:
DWG. NO.	DESCRIPTION	6061 T-6	/	None
REFERENCE DRAWINGS		USED ON: XXX	NEXT ASS'Y: XXX	

B	FOR FABRICATION				kenm	6/28/99
00	PRE-PRODUCTION				Ligo-E980321-00-D	5/24/99
REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE