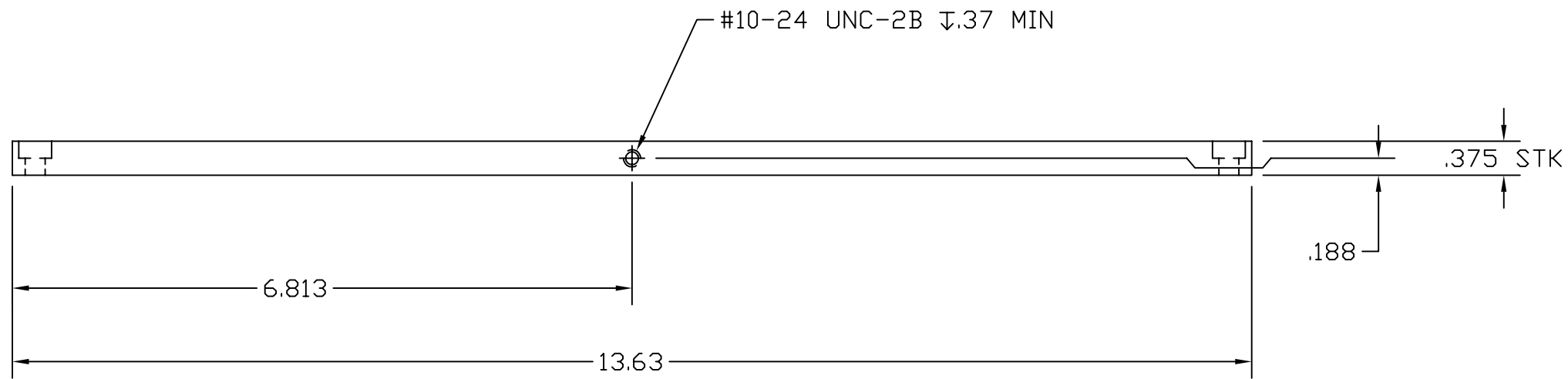
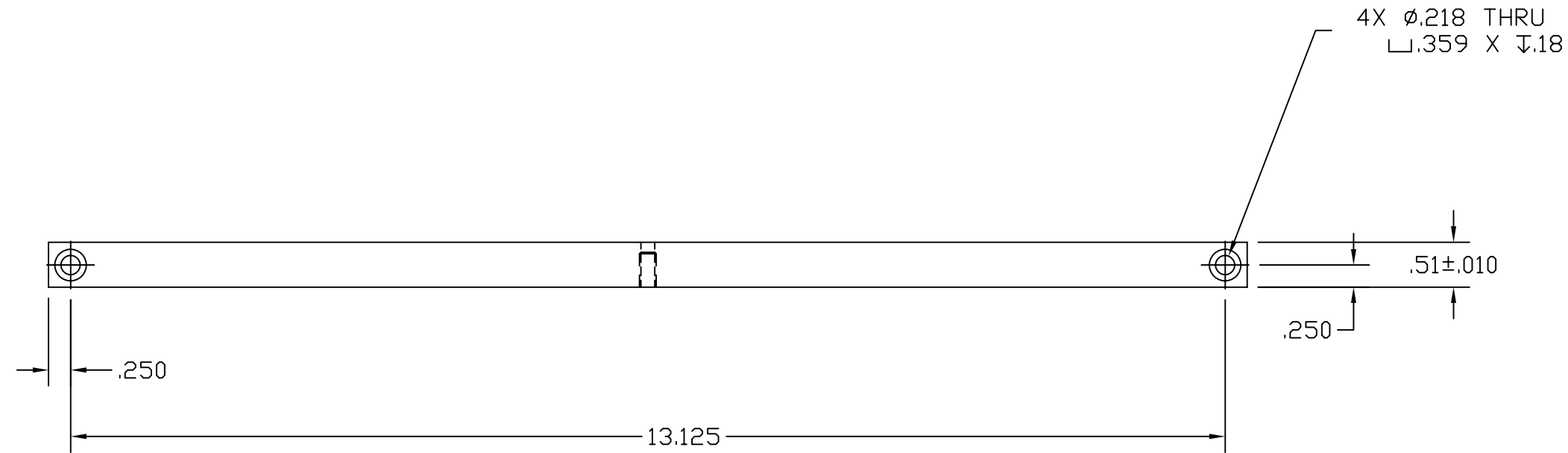


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. STAMP OR ENGRAVE SERIAL NUMBER ON PART PER LIGO L970196.
 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.



| | | | | | | | | | | | |
|--------------------|-------------|---|---------------------|---|-------------------|-------------|--------|---------|--|--------------------------------------|------------------------------|
| | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | | | | | | LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY | | |
| | | TOLERANCES: FRACTIONAL \pm ANGULAR \pm 1° ANGULAR MACH \pm BEND \pm TWO PLACE DECIMAL \pm .03 | | THREE PLACE DECIMAL \pm .005 FINISHED SURFACE RMS BREAK CORNERS IN: .005-.010 REMOVE ALL BURRS | | | | | | ELIPTICAL BAFFLE TOP FRAME MEMBER | |
| | | MATERIAL: 6061-T6 ALUMINUM PER QQ-A-250/11 OR ASTM-B209 | HEAT TREAT: | FINISH: | A | DCN E990107 | CONLEY | 1-19-99 | | CAD FILE D990008-A.dwg | SIZE DWG. NO. B D990008-A |
| DWG. NO. | DESCRIPTION | USED ON: | NEXT ASS'Y: D990002 | REV | DESCRIPTION | DRWN | DATE | CHECK | DATE | SCALE NTS | SHEET 1 OF 1 |
| REFERENCE DRAWINGS | | | | | ISSUE DESCRIPTION | | | | | | |