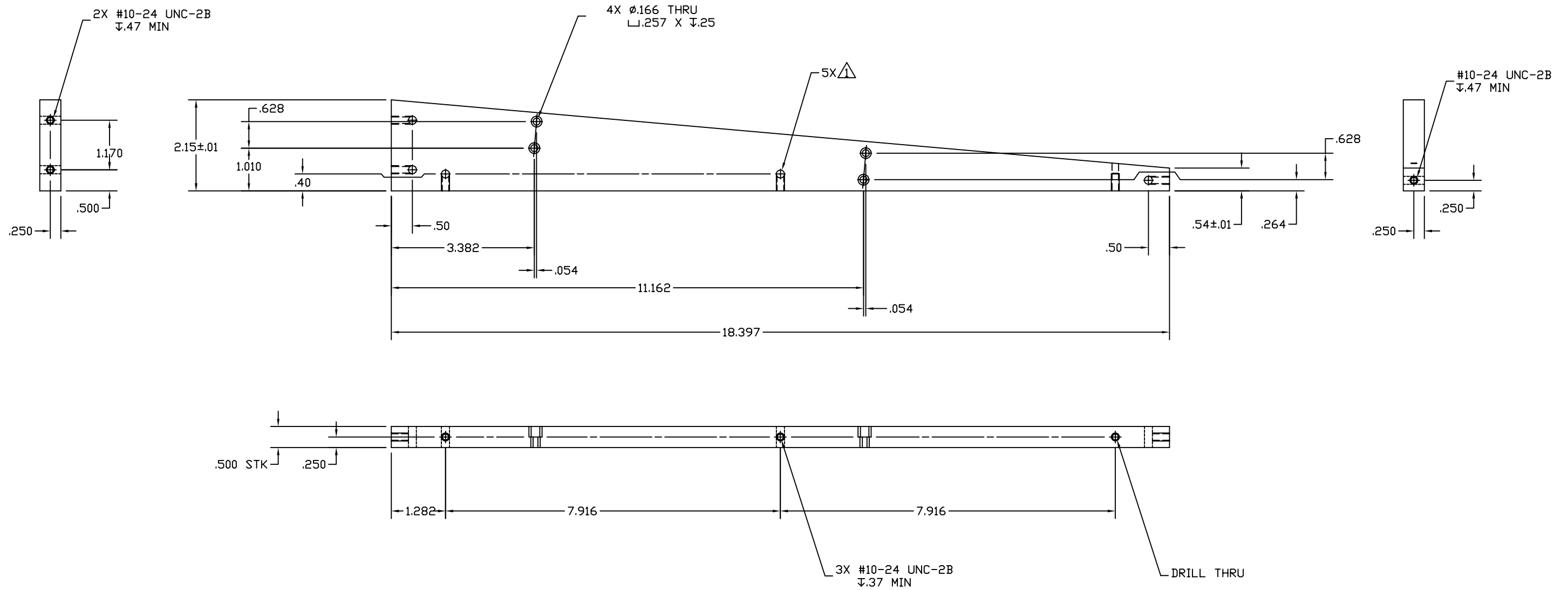


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. Δ ϕ .190-.203 VENT HOLE. DRILL WHERE SHOWN ON CENTERLINE OF BLIND HOLE.
 2. STAMP OR ENGRAVE SERIAL NUMBER ON PART PER LIGO L970196.
 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± ANGULAR ±1° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.03		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						ELLIPTICAL BAFFLE LEFT FRAME MEMBER	
		MATERIAL: 6061-T6 ALUMINUM PER QQ-A-250/11 OR ASTM-B209	HEAT TREAT:	FINISH:	B	DCN E990253	CONLEY	6-14-99			
					A	DCN E990107	CONLEY	1-19-99			
DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y: D990002	REV	DESCRIPTION	DRWN	DATE	CHECK	DATE	CAD FILE D990005-B.dwg	SIZE DWG. NO. B D990005-B
REFERENCE DRAWINGS				ISSUE DESCRIPTION				SCALE NTS	SHEET 1 OF 1		