



- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. INTERPET PER ANSI Y14.5M-1982
 2. APPLY VINYL PROTECTIVE COATING ON BOTH SIDES DURING CUTTING PROCESSES.
 3. MATERIAL: SHADE 12/14 WELDERS CLASS (SHOTT GLASS) 3mm(.12)THICK
 4. ETCH OR ENGRAVE SERIAL NUMBER ON PART PER LIGO L970916, IN LOCATION SHOWN.

Qty: Make 1 Total Per Assembly

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-

REFERENCE DRAWINGS		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ISSUE DESCRIPTION		SCALE		SHEET	
DWG. NO.	DESCRIPTION	MATERIAL:	HEAT TREAT:	FINISH:	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK
		Black Welder Glass Shade 14/12	/	/	00	PRE-RELEASE	-		
		USED ON: XXX	NEXT ASS'Y: XXX						
TOLERANCES: FRACTIONAL ± / ANGULAR ± 2 deg ANGULAR MACH ± BEND ± / TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS / BREAK CORNERS IN / OUT / REMOVE ALL BURRS /		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		MODE CLEANER BAFFLE GLASS		SIZE: DWG. NO. B D980681-A	
LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		MODE CLEANER BAFFLE GLASS		CAD FILE: D980681-A		DATE: 12-04-98		SHEET: SHEET#	