



ETM_Tele. Focus barrel/sleeve assembly tips
2/9/00

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± .005 ANGULAR ± .005 ANGULAR HATCH & BEND ± .005 TWO PLACE DECIMAL ± .005		THREE PLACE DECIMAL ± .002 FINISHED SURFACE RMS 1/32 BREAK CORNERS IN - .005 REMOVE ALL BURRS		MATERIAL: // HEAT TREAT: // FINISH: //		A REV		FAB-RELEASE DESCRIPTION		kerin 2/15/00 DRWN DATE		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TITLE: ETM TELESCOPE SUB ASSEMBLY INSTRUCTION		DWG. NO. 398653-A		SIZE E		D980653-A		SCALE NONE		SHEET 1		DATE		DATE	
DWG. NO.		DESCRIPTION		DWG. NO.		DESCRIPTION		USED IN: XXX		NEXT ASS'Y: XXX		SCALE		SHEET	