

6 5 4 3 2 1

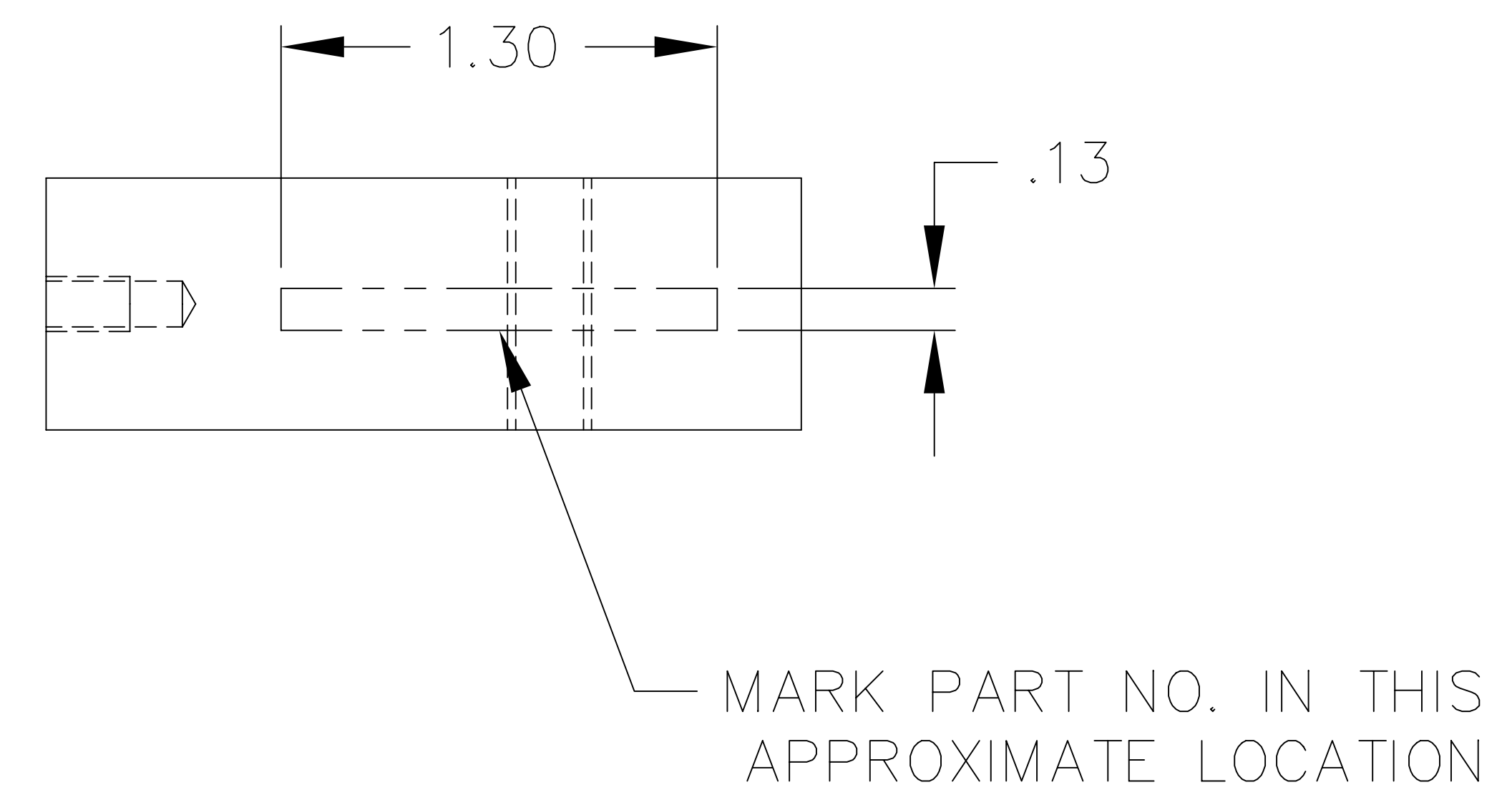
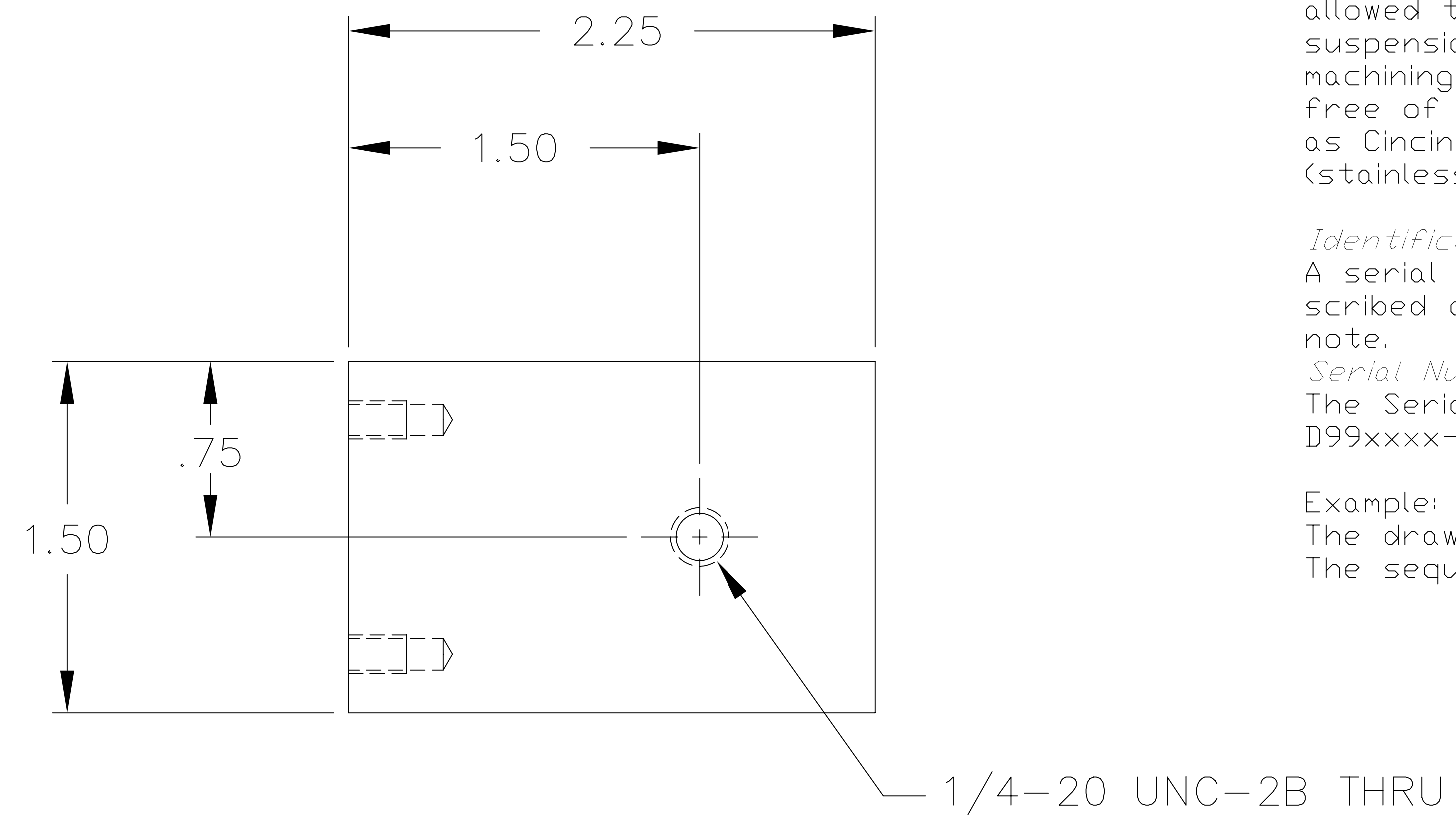
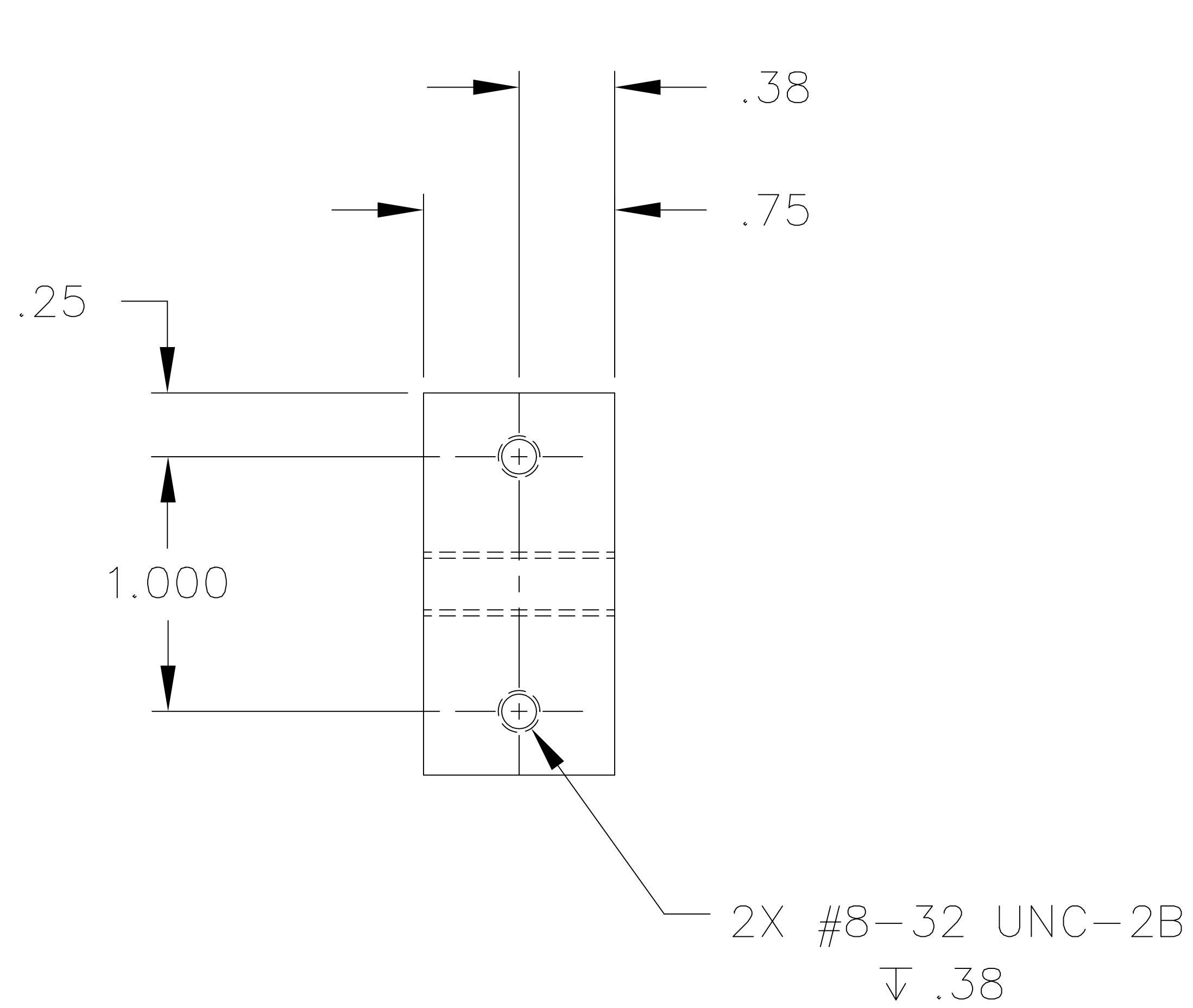
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification\_Serial Number*  
 A serial number shall be etched, or scribed on the part see note drawing note.

*Serial Number Format*  
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number



One Only Required  
 Does Not Remain In Vacuum

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN: .015 OUT: .015 REMOVE ALL BURRS	
MATERIAL: 6061 T-6 ALUM.	HEAT TREAT: /	FINISH: /	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX
REFERENCE DRAWINGS		ISSUE DESCRIPTION	

A	FOR FABRICATION	LIGO-E000526-00-D	kenm	6-8-99
00	PRE-RELEASE	-	CHAPUT	11-4-98
REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK
			DRWN	DATE

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
BLOCK, THUMBSCREW, LATERAL ADJUSTMENT	
CAD FILE D980593-A	SIZE DWG. NO. B D980593-A
SCALE 1:1	SHEET 1 OF 1

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